

master computer parameter of 10.03.00, 16:13 amount = 3619		VIS-PARAM 1.5.00		
Object	element	description	typ	dim
COR01_W_CONDITIONS	MOISVS	Core 1: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR01_W_CONDITIONS	MIISTS	Core 1: Moving IN time to intermed. pos.	Core parameter	[s]
COR01_W_CONDITIONS	MIFPTS	Core 1: Moving IN time to end pos.	Core parameter	[s]
COR01_W_CONDITIONS	MOFPPS	Sequence: Move core 1 OUT, end-position	Core parameter	
COR01_W_CONDITIONS	MIOC		Core parameter	
COR01_W_CONDITIONS	MOUUR	Move core 1 OUT with unscrewing device	Core parameter	
COR01_W_CONDITIONS	MIUUR	Move core 1 IN with unscrewing device	Core parameter	
COR01_W_CONDITIONS	MOPHP	Move core 1 OUT with press.-retaining pump	Core parameter	
COR01_W_CONDITIONS	MOISS	Sequence: Move core 1 OUT, intermed. pos.	Core parameter	
COR01_W_CONDITIONS	MOFPTS	Core 1: Moving OUT time to end pos.	Core parameter	[s]
COR01_W_CONDITIONS	MOISTS	Core 1: Moving OUT time to intermed. pos.	Core parameter	[s]
COR01_W_CONDITIONS	MIFPPS	Core 1: moving-IN pressure to end-position	Core parameter	[bar]
COR01_W_CONDITIONS	MIISPS	Core 1: moving-IN pressure to intermediate position	Core parameter	[bar]
COR01_W_CONDITIONS	MOFPPS	Core 1: moving-OUT pressure to end-position	Core parameter	[bar]
COR01_W_CONDITIONS	MOISPS	Core 1: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR01_W_CONDITIONS	MIFPVS	Core 1: moving-IN speed to end-position	Core parameter	[l/min]
COR01_W_CONDITIONS	MISVS	Core 1: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR01_W_CONDITIONS	MIFP	Move core 1 IN, end-position	Core parameter	
COR01_W_CONDITIONS	MOFPPS	Core 1: moving-OUT speed to end-position	Core parameter	[l/min]
COR01_W_CONDITIONS	MIIS	Move core 1 IN, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MOFP	Move core 1 OUT, end-position	Core parameter	
COR01_W_CONDITIONS	MOIS	Move core 1 OUT, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MIFPTD	Move core 1 IN to end-pos. as time-funct.	Core parameter	
COR01_W_CONDITIONS	MIISTD	Move core 1 IN intermed. pos. as t-function	Core parameter	
COR01_W_CONDITIONS	MOFPTD	Move core 1 OUT to end-pos. as t-function	Core parameter	
COR01_W_CONDITIONS	MOISTD	Move core 1 OUT to interm. pos as t-funct.	Core parameter	
COR01_W_CONDITIONS	MIISS	Sequence: Move core 1 IN, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MIFPCS	Move core 1 IN, end-position	Core parameter	
COR01_W_CONDITIONS	MIISCS	Move core 1 IN, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MOFPCS	Move core 1 OUT, end-position	Core parameter	
COR01_W_CONDITIONS	MOISCS	Move core 1 OUT, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MIFPCI	Move core 1 IN, end-position	Core parameter	
COR01_W_CONDITIONS	MIISCI	Move core 1 IN, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MOFPCI	Move core 1 OUT, end-position	Core parameter	
COR01_W_CONDITIONS	MOISCI	Move core 1 OUT, intermediate pos.	Core parameter	
COR01_W_CONDITIONS	MIFPS	Sequence: Move core 1 IN, end-position	Core parameter	
COR01_W_CONDITIONS	MIPHP	Move core 1 IN with pressure-retaining pump	Core parameter	
COR02_W_CONDITIONS	MOISCI	Move core 2 OUT, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MIFPS	Sequence: Move core 2 IN, end-position	Core parameter	
COR02_W_CONDITIONS	MIISS	Sequence: Move core 2 IN, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MOFPPS	Sequence: Move core 2 OUT, end-position	Core parameter	
COR02_W_CONDITIONS	MOISS	Sequence: Move core 2 OUT, intermed. pos.	Core parameter	
COR02_W_CONDITIONS	MIPHP	Move core 2 IN with pressure-retaining pump	Core parameter	
COR02_W_CONDITIONS	MOPHP	Move core 2 OUT with press.-retainng pump	Core parameter	
COR02_W_CONDITIONS	MOFPTS	Core 2: Moving OUT time to end pos.	Core parameter	[s]
COR02_W_CONDITIONS	MIUUR	Move core 2 IN with unscrewing device	Core parameter	
COR02_W_CONDITIONS	MOUUR	Move core 2 OUT with unscrewing device	Core parameter	
COR02_W_CONDITIONS	MIOC		Core parameter	
COR02_W_CONDITIONS	MIFPTS	Core 2: Moving IN time to end pos.	Core parameter	[s]
COR02_W_CONDITIONS	MIISTS	Core 2: Moving IN time to intermed. pos.	Core parameter	[s]
COR02_W_CONDITIONS	MOISTS	Core 2: Moving OUT time to intermed. pos.	Core parameter	[s]
COR02_W_CONDITIONS	MOFPTD	Move core 2 OUT to end-pos. as t-function	Core parameter	
COR02_W_CONDITIONS	MOIS	Move core 2 OUT, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MIFPTD	Move core 2 IN to end-pos. as time-funct.	Core parameter	
COR02_W_CONDITIONS	MIISTD	Move core 2 IN intermed. pos. as t-function	Core parameter	
COR02_W_CONDITIONS	MOFP	Move core 2 OUT, end-position	Core parameter	
COR02_W_CONDITIONS	MOFPCI	Move core 2 OUT, end-position	Core parameter	
COR02_W_CONDITIONS	MIFPCS	Move core 2 IN, end-position	Core parameter	

COR02_W_CONDITIONS	MOISTD	Move core 2 OUT to intern. pos as t-funct.	Core parameter	
COR02_W_CONDITIONS	MIISCS	Move core 2 IN, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MOFPCS	Move core 2 OUT, end-position	Core parameter	
COR02_W_CONDITIONS	MOISCS	Move core 2 OUT, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MIFPCI	Move core 2 IN, end-position	Core parameter	
COR02_W_CONDITIONS	MIIS	Move core 2 IN, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MIISCI	Move core 2 IN, intermediate pos.	Core parameter	
COR02_W_CONDITIONS	MIFP	Move core 2 IN, end-position	Core parameter	
COR02_W_CONDITIONS	MIFPPS	Core 2: moving-IN pressure to end-position	Core parameter	[bar]
COR02_W_CONDITIONS	MOISVS	Core 2: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR02_W_CONDITIONS	MOFPVS	Core 2: moving-OUT speed to end-position	Core parameter	[l/min]
COR02_W_CONDITIONS	MIISVS	Core 2: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR02_W_CONDITIONS	MOFPPS	Core 2: moving-OUT pressure to end-position	Core parameter	[bar]
COR02_W_CONDITIONS	MOISPS	Core 2: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR02_W_CONDITIONS	MIISPS	Core 2: moving-IN pressure to intermediate position	Core parameter	[bar]
COR02_W_CONDITIONS	MIFPVS	Core 2: moving-IN speed to end-position	Core parameter	[l/min]
COR03_W_CONDITIONS	MOFPCS	Move core 3 OUT, end-position	Core parameter	
COR03_W_CONDITIONS	MOISCS	Move core 3 OUT, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MIFPCI	Move core 3 IN, end-position	Core parameter	
COR03_W_CONDITIONS	MIISCI	Move core 3 IN, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MOFPCI	Move core 3 OUT, end-position	Core parameter	
COR03_W_CONDITIONS	MOFPS	Sequence: Move core 3 OUT, end-position	Core parameter	
COR03_W_CONDITIONS	MOISCI	Move core 3 OUT, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MIFPS	Sequence: Move core 3 IN, end-position	Core parameter	
COR03_W_CONDITIONS	MIISS	Sequence: Move core 3 IN, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MOISS	Sequence: Move core 3 OUT, intermed. pos.	Core parameter	
COR03_W_CONDITIONS	MIFP	Move core 3 IN, end-position	Core parameter	
COR03_W_CONDITIONS	MOISVS	Core 3: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR03_W_CONDITIONS	MOFP	Move core 3 OUT, end-position	Core parameter	
COR03_W_CONDITIONS	MOIS	Move core 3 OUT, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MIFPTD	Move core 3 IN to end-pos. as time-funct.	Core parameter	
COR03_W_CONDITIONS	MIISTD	Move core 3 IN intermed. pos. as t-function	Core parameter	
COR03_W_CONDITIONS	MIISCS	Move core 3 IN, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MOFPTD	Move core 3 OUT to end-pos. as t-function	Core parameter	
COR03_W_CONDITIONS	MOISTD	Move core 3 OUT to intern. pos as t-funct.	Core parameter	
COR03_W_CONDITIONS	MIPHP	Move core 3 IN with pressure-retaining pump	Core parameter	
COR03_W_CONDITIONS	MIFPCS	Move core 3 IN, end-position	Core parameter	
COR03_W_CONDITIONS	MIIS	Move core 3 IN, intermediate pos.	Core parameter	
COR03_W_CONDITIONS	MOPHP	Move core 3 OUT with press.-retaining pump	Core parameter	
COR03_W_CONDITIONS	MIUUR	Move core 3 IN with unscrewing device	Core parameter	
COR03_W_CONDITIONS	MOUUR	Move core 3 OUT with unscrewing device	Core parameter	
COR03_W_CONDITIONS	MIOC		Core parameter	
COR03_W_CONDITIONS	MIFPTS	Core 3: Moving IN time to end pos.	Core parameter	[s]
COR03_W_CONDITIONS	MIISTS	Core 3: Moving IN time to intermed. pos.	Core parameter	[s]
COR03_W_CONDITIONS	MOFPTS	Core 3: Moving OUT time to end pos.	Core parameter	[s]
COR03_W_CONDITIONS	MOISTS	Core 3: Moving OUT time to intermed. pos.	Core parameter	[s]
COR03_W_CONDITIONS	MOFPVS	Core 3: moving-OUT speed to end-position	Core parameter	[l/min]
COR03_W_CONDITIONS	MIFPPS	Core 3: moving-IN pressure to end-position	Core parameter	[bar]
COR03_W_CONDITIONS	MIISPS	Core 3: moving-IN pressure to intermediate position	Core parameter	[bar]
COR03_W_CONDITIONS	MOFPPS	Core 3: moving-OUT pressure to end-position	Core parameter	[bar]
COR03_W_CONDITIONS	MOISPS	Core 3: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR03_W_CONDITIONS	MIISVS	Core 3: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR03_W_CONDITIONS	MIFPVS	Core 3: moving-IN speed to end-position	Core parameter	[l/min]
COR04_W_CONDITIONS	MOFP	Move core 4 OUT, end-position	Core parameter	
COR04_W_CONDITIONS	MOIS	Move core 4 OUT, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MIFPTD	Move core 4 IN to end-pos. as time-funct.	Core parameter	
COR04_W_CONDITIONS	MOISS	Sequence: Move core 4 OUT, intermed. pos.	Core parameter	
COR04_W_CONDITIONS	MOFPTD	Move core 4 OUT to end-pos. as t-function	Core parameter	
COR04_W_CONDITIONS	MOISTD	Move core 4 OUT to intern. pos as t-funct.	Core parameter	
COR04_W_CONDITIONS	MIFPCS	Move core 4 IN, end-position	Core parameter	
COR04_W_CONDITIONS	MIISTD	Move core 4 IN intermed. pos. as t-function	Core parameter	
COR04_W_CONDITIONS	MIPHP	Move core 4 IN with pressure-retaining pump	Core parameter	
COR04_W_CONDITIONS	MOFPCS	Move core 4 OUT, end-position	Core parameter	

COR04_W_CONDITIONS	MOISCS	Move core 4 OUT, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MIFPCI	Move core 4 IN, end-position	Core parameter	
COR04_W_CONDITIONS	MOFPS	Sequence: Move core 4 OUT, end-position	Core parameter	
COR04_W_CONDITIONS	MOISVS	Core 4: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR04_W_CONDITIONS	MIISCS	Move core 4 IN, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MOPHP	Move core 4 OUT with press.-retaining pump	Core parameter	
COR04_W_CONDITIONS	MOISPS	Core 4: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR04_W_CONDITIONS	MOUUR	Move core 4 OUT with unscrewing device	Core parameter	
COR04_W_CONDITIONS	MIOC		Core parameter	
COR04_W_CONDITIONS	MOFPPS	Core 4: moving-OUT pressure to end-position	Core parameter	[bar]
COR04_W_CONDITIONS	MIISTS	Core 4: Moving IN time to intermed. pos.	Core parameter	[s]
COR04_W_CONDITIONS	MIFP	Move core 4 IN, end-position	Core parameter	
COR04_W_CONDITIONS	MIFPTS	Core 4: Moving IN time to end pos.	Core parameter	[s]
COR04_W_CONDITIONS	MIIS	Move core 4 IN, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MOFPVS	Core 4: moving-OUT speed to end-position	Core parameter	[l/min]
COR04_W_CONDITIONS	MOFPTS	Core 4: Moving OUT time to end pos.	Core parameter	[s]
COR04_W_CONDITIONS	MOISTS	Core 4: Moving OUT time to intermed. pos.	Core parameter	[s]
COR04_W_CONDITIONS	MIFPPS	Core 4: moving-IN pressure to end-position	Core parameter	[bar]
COR04_W_CONDITIONS	MIISPS	Core 4: moving-IN pressure to intermediate position	Core parameter	[bar]
COR04_W_CONDITIONS	MIUUR	Move core 4 IN with unscrewing device	Core parameter	
COR04_W_CONDITIONS	MIISVS	Core 4: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR04_W_CONDITIONS	MIISCI	Move core 4 IN, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MIISS	Sequence: Move core 4 IN, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MOFPCI	Move core 4 OUT, end-position	Core parameter	
COR04_W_CONDITIONS	MOISCI	Move core 4 OUT, intermediate pos.	Core parameter	
COR04_W_CONDITIONS	MIFPS	Sequence: Move core 4 IN, end-position	Core parameter	
COR04_W_CONDITIONS	MIFPVS	Core 4: moving-IN speed to end-position	Core parameter	[l/min]
COR05_W_CONDITIONS	MIISTD	Move core 5 IN intermed. pos. as t-function	Core parameter	
COR05_W_CONDITIONS	MOFPTS	Core 5: Moving OUT time to end pos.	Core parameter	[s]
COR05_W_CONDITIONS	MIFPTD	Move core 5 IN to end-pos. as time-funct.	Core parameter	
COR05_W_CONDITIONS	MOISTD	Move core 5 OUT to interm. pos as t-funct.	Core parameter	
COR05_W_CONDITIONS	MIFPCS	Move core 5 IN, end-position	Core parameter	
COR05_W_CONDITIONS	MIISCS	Move core 5 IN, intermediate pos.	Core parameter	
COR05_W_CONDITIONS	MOFPTD	Move core 5 OUT to end-pos. as t-function	Core parameter	
COR05_W_CONDITIONS	MIISTS	Core 5: Moving IN time to intermed. pos.	Core parameter	[s]
COR05_W_CONDITIONS	MIFPTS	Core 5: Moving IN time to end pos.	Core parameter	[s]
COR05_W_CONDITIONS	MIOC		Core parameter	
COR05_W_CONDITIONS	MOUUR	Move core 5 OUT with unscrewing device	Core parameter	
COR05_W_CONDITIONS	MIFP	Move core 5 IN, end-position	Core parameter	
COR05_W_CONDITIONS	MOPHP	Move core 5 OUT with press.-retaining pump	Core parameter	
COR05_W_CONDITIONS	MIIS	Move core 5 IN, intermediate pos.	Core parameter	
COR05_W_CONDITIONS	MOIS	Move core 5 OUT, intermediate pos.	Core parameter	
COR05_W_CONDITIONS	MIPHP	Move core 5 IN with pressure-retaining pump	Core parameter	
COR05_W_CONDITIONS	MOISS	Sequence: Move core 5 OUT, intermed. pos.	Core parameter	
COR05_W_CONDITIONS	MOFP	Move core 5 OUT, end-position	Core parameter	
COR05_W_CONDITIONS	MIUUR	Move core 5 IN with unscrewing device	Core parameter	
COR05_W_CONDITIONS	MOFPS	Sequence: Move core 5 OUT, end-position	Core parameter	
COR05_W_CONDITIONS	MIISPS	Core 5: moving-IN pressure to intermediate position	Core parameter	[bar]
COR05_W_CONDITIONS	MOFPPS	Core 5: moving-OUT pressure to end-position	Core parameter	[bar]
COR05_W_CONDITIONS	MOFPCS	Move core 5 OUT, end-position	Core parameter	
COR05_W_CONDITIONS	MOFPVS	Core 5: moving-OUT speed to end-position	Core parameter	[l/min]
COR05_W_CONDITIONS	MOISCS	Move core 5 OUT, intermediate pos.	Core parameter	
COR05_W_CONDITIONS	MOISPS	Core 5: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR05_W_CONDITIONS	MOISVS	Core 5: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR05_W_CONDITIONS	MIISVS	Core 5: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR05_W_CONDITIONS	MIFPCI	Move core 5 IN, end-position	Core parameter	
COR05_W_CONDITIONS	MIFPPS	Core 5: moving-IN pressure to end-position	Core parameter	[bar]
COR05_W_CONDITIONS	MOISTS	Core 5: Moving OUT time to intermed. pos.	Core parameter	[s]
COR05_W_CONDITIONS	MIFPVS	Core 5: moving-IN speed to end-position	Core parameter	[l/min]
COR05_W_CONDITIONS	MIISCI	Move core 5 IN, intermediate pos.	Core parameter	
COR05_W_CONDITIONS	MOFPCI	Move core 5 OUT, end-position	Core parameter	
COR05_W_CONDITIONS	MOISCI	Move core 5 OUT, intermediate pos.	Core parameter	
COR05_W_CONDITIONS	MIFPS	Sequence: Move core 5 IN, end-position	Core parameter	

COR05_W_CONDITIONS	MIISS	Sequence: Move core 5 IN, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MIISCS	Move core 6 IN, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MOFPS	Sequence: Move core 6 OUT, end-position	Core parameter	
COR06_W_CONDITIONS	MOISS	Sequence: Move core 6 OUT, intermed. pos.	Core parameter	
COR06_W_CONDITIONS	MIPHP	Move core 6 IN with pressure-retaining pump	Core parameter	
COR06_W_CONDITIONS	MOPHP	Move core 6 OUT with press.-retaining pump	Core parameter	
COR06_W_CONDITIONS	MIUUR	Move core 6 IN with unscrewing device	Core parameter	
COR06_W_CONDITIONS	MOUUR	Move core 6 OUT with unscrewing device	Core parameter	
COR06_W_CONDITIONS	MIOC		Core parameter	
COR06_W_CONDITIONS	MOFPVS	Core 6: moving-OUT speed to end-position	Core parameter	[l/min]
COR06_W_CONDITIONS	MIFPTS	Core 6: Moving IN time to end pos.	Core parameter	[s]
COR06_W_CONDITIONS	MIISTS	Core 6: Moving IN time to intermed. pos.	Core parameter	[s]
COR06_W_CONDITIONS	MOFPTS	Core 6: Moving OUT time to end pos.	Core parameter	[s]
COR06_W_CONDITIONS	MIFP	Move core 6 IN, end-position	Core parameter	
COR06_W_CONDITIONS	MIISPS	Core 6: moving-IN pressure to intermediate position	Core parameter	[bar]
COR06_W_CONDITIONS	MOFPPS	Core 6: moving-OUT pressure to end-position	Core parameter	[bar]
COR06_W_CONDITIONS	MOISPS	Core 6: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR06_W_CONDITIONS	MIFPVS	Core 6: moving-IN speed to end-position	Core parameter	[l/min]
COR06_W_CONDITIONS	MIISVS	Core 6: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR06_W_CONDITIONS	MIFPPS	Core 6: moving-IN pressure to end-position	Core parameter	[bar]
COR06_W_CONDITIONS	MIIS	Move core 6 IN, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MOFP	Move core 6 OUT, end-position	Core parameter	
COR06_W_CONDITIONS	MOIS	Move core 6 OUT, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MIFPTD	Move core 6 IN to end-pos. as time-funct.	Core parameter	
COR06_W_CONDITIONS	MIISTD	Move core 6 IN intermed. pos. as t-function	Core parameter	
COR06_W_CONDITIONS	MOFPTD	Move core 6 OUT to end-pos. as t-function	Core parameter	
COR06_W_CONDITIONS	MOISTD	Move core 6 OUT to interm. pos as t-funct.	Core parameter	
COR06_W_CONDITIONS	MIFPCS	Move core 6 IN, end-position	Core parameter	
COR06_W_CONDITIONS	MIFPCI	Move core 6 IN, end-position	Core parameter	
COR06_W_CONDITIONS	MOISVS	Core 6: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR06_W_CONDITIONS	MOFPCS	Move core 6 OUT, end-position	Core parameter	
COR06_W_CONDITIONS	MOISCS	Move core 6 OUT, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MIISS	Sequence: Move core 6 IN, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MIISCI	Move core 6 IN, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MOFPCI	Move core 6 OUT, end-position	Core parameter	
COR06_W_CONDITIONS	MOISCI	Move core 6 OUT, intermediate pos.	Core parameter	
COR06_W_CONDITIONS	MIFPS	Sequence: Move core 6 IN, end-position	Core parameter	
COR06_W_CONDITIONS	MOISTS	Core 6: Moving OUT time to intermed. pos.	Core parameter	[s]
COR07_W_CONDITIONS	MIFP	Move core 7 IN, end-position	Core parameter	
COR07_W_CONDITIONS	MIISTS	Core 8: Moving IN time to intermed. pos.	Core parameter	[s]
COR07_W_CONDITIONS	MOISVS	Core 7: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR07_W_CONDITIONS	MIOC		Core parameter	
COR07_W_CONDITIONS	MOPHP	Move core 7 OUT with press.-retaining pump	Core parameter	
COR07_W_CONDITIONS	MOUUR	Move core 7 OUT with unscrewing device	Core parameter	
COR07_W_CONDITIONS	MIUUR	Move core 7 IN with unscrewing device	Core parameter	
COR07_W_CONDITIONS	MOISS	Sequence: Move core 7 OUT, intermed. pos.	Core parameter	
COR07_W_CONDITIONS	MIPHP	Move core 7 IN with pressure-retaining pump	Core parameter	
COR07_W_CONDITIONS	MIFPTS	Core 8: Moving IN time to end pos.	Core parameter	[s]
COR07_W_CONDITIONS	MOISTS	Core 8: Moving OUT time to intermed. pos.	Core parameter	[s]
COR07_W_CONDITIONS	MIFPPS	Core 7: moving-IN pressure to end-position	Core parameter	[bar]
COR07_W_CONDITIONS	MIISPS	Core 7: moving-IN pressure to intermediate position	Core parameter	[bar]
COR07_W_CONDITIONS	MOFPPS	Core 7: moving-OUT pressure to end-position	Core parameter	[bar]
COR07_W_CONDITIONS	MOISPS	Core 7: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR07_W_CONDITIONS	MIFPVS	Core 7: moving-IN speed to end-position	Core parameter	[l/min]
COR07_W_CONDITIONS	MIISVS	Core 7: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR07_W_CONDITIONS	MOFPVS	Core 7: moving-OUT speed to end-position	Core parameter	[l/min]
COR07_W_CONDITIONS	MOFPTS	Core 8: Moving OUT time to end pos.	Core parameter	[s]
COR07_W_CONDITIONS	MIISCS	Move core 7 IN, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MIFPCS	Move core 7 IN, end-position	Core parameter	
COR07_W_CONDITIONS	MOISTD	Move core 7 OUT to interm. pos as t-funct.	Core parameter	
COR07_W_CONDITIONS	MOFPTD	Move core 7 OUT to end-pos. as t-function	Core parameter	
COR07_W_CONDITIONS	MOIS	Move core 7 OUT, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MIISTD	Move core 7 IN intermed. pos. as t-function	Core parameter	



COR07_W_CONDITIONS	MIFPTD	Move core 7 IN to end-pos. as time-funct.	Core parameter	
COR07_W_CONDITIONS	MIIS	Move core 7 IN, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MOFP	Move core 7 OUT, end-position	Core parameter	
COR07_W_CONDITIONS	MIFPCI	Move core 7 IN, end-position	Core parameter	
COR07_W_CONDITIONS	MIISS	Sequence: Move core 7 IN, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MOFPCS	Move core 7 OUT, end-position	Core parameter	
COR07_W_CONDITIONS	MOISCI	Move core 7 OUT, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MOFPCI	Move core 7 OUT, end-position	Core parameter	
COR07_W_CONDITIONS	MIFPS	Sequence: Move core 7 IN, end-position	Core parameter	
COR07_W_CONDITIONS	MIISCI	Move core 7 IN, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MOISCS	Move core 7 OUT, intermediate pos.	Core parameter	
COR07_W_CONDITIONS	MOFPS	Sequence: Move core 7 OUT, end-position	Core parameter	
COR08_W_CONDITIONS	MIISPS	Core 8: moving-IN pressure to intermediate position	Core parameter	[bar]
COR08_W_CONDITIONS	MOFPPS	Core 8: moving-OUT pressure to end-position	Core parameter	[bar]
COR08_W_CONDITIONS	MOISPS	Core 8: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR08_W_CONDITIONS	MIFPVS	Core 8: moving-IN speed to end-position	Core parameter	[l/min]
COR08_W_CONDITIONS	MIISVS	Core 8: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR08_W_CONDITIONS	MOFPVS	Core 8: moving-OUT speed to end-position	Core parameter	[l/min]
COR08_W_CONDITIONS	MOISVS	Core 8: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR08_W_CONDITIONS	MOFP	Move core 8 OUT, end-position	Core parameter	
COR08_W_CONDITIONS	MIIS	Move core 8 IN, intermediate pos.	Core parameter	
COR08_W_CONDITIONS	MIFP	Move core 8 IN, end-position	Core parameter	
COR08_W_CONDITIONS	MIFPPS	Core 8: moving-IN pressure to end-position	Core parameter	[bar]
COR08_W_CONDITIONS	MOISCS	Move core 8 OUT, intermediate pos.	Core parameter	
COR08_W_CONDITIONS	MIFPCI	Move core 8 IN, end-position	Core parameter	
COR08_W_CONDITIONS	MIISS	Sequence: Move core 8 IN, intermediate pos.	Core parameter	
COR08_W_CONDITIONS	MOFPCI	Move core 8 OUT, end-position	Core parameter	
COR08_W_CONDITIONS	MOISCI	Move core 8 OUT, intermediate pos.	Core parameter	
COR08_W_CONDITIONS	MIFPS	Sequence: Move core 8 IN, end-position	Core parameter	
COR08_W_CONDITIONS	MIISCI	Move core 8 IN, intermediate pos.	Core parameter	
COR08_W_CONDITIONS	MOUUR	Move core 8 OUT with unscrewing device	Core parameter	
COR08_W_CONDITIONS	MIUUR	Move core 8 IN with unscrewing device	Core parameter	
COR08_W_CONDITIONS	MOPHP	Move core 8 OUT with press.-retaining pump	Core parameter	
COR08_W_CONDITIONS	MIPHP	Move core 8 IN with pressure-retaining pump	Core parameter	
COR08_W_CONDITIONS	MOISS	Sequence: Move core 8 OUT, intermed. pos.	Core parameter	
COR08_W_CONDITIONS	MOFPS	Sequence: Move core 8 OUT, end-position	Core parameter	
COR08_W_CONDITIONS	MOFPTS	Core 8: Moving OUT time to end pos.	Core parameter	[s]
COR08_W_CONDITIONS	MIFPCS	Move core 8 IN, end-position	Core parameter	
COR08_W_CONDITIONS	MOISTS	Core 8: Moving OUT time to intermed. pos.	Core parameter	[s]
COR08_W_CONDITIONS	MOFPTD	Move core 8 OUT to end-pos. as t-function	Core parameter	
COR08_W_CONDITIONS	MOFPCS	Move core 8 OUT, end-position	Core parameter	
COR08_W_CONDITIONS	MIISTD	Move core 8 IN intermed. pos. as t-function	Core parameter	
COR08_W_CONDITIONS	MIFPTD	Move core 8 IN to end-pos. as time-funct.	Core parameter	
COR08_W_CONDITIONS	MOISTD	Move core 8 OUT to interm. pos as t-funct.	Core parameter	
COR08_W_CONDITIONS	MIOC		Core parameter	
COR08_W_CONDITIONS	MIFPTS	Core 8: Moving IN time to end pos.	Core parameter	[s]
COR08_W_CONDITIONS	MIISTS	Core 8: Moving IN time to intermed. pos.	Core parameter	[s]
COR08_W_CONDITIONS	MOIS	Move core 8 OUT, intermediate pos.	Core parameter	
COR08_W_CONDITIONS	MIISCS	Move core 8 IN, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MIFPTS	Core 9: Moving IN time to end pos.	Core parameter	[s]
COR09_W_CONDITIONS	MIISPS	Core 9: moving-IN pressure to intermediate position	Core parameter	[bar]
COR09_W_CONDITIONS	MOISVS	Core 9: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR09_W_CONDITIONS	MOFPVS	Core 9: moving-OUT speed to end-position	Core parameter	[l/min]
COR09_W_CONDITIONS	MIISVS	Core 9: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR09_W_CONDITIONS	MIFPVS	Core 9: moving-IN speed to end-position	Core parameter	[l/min]
COR09_W_CONDITIONS	MOISPS	Core 9: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR09_W_CONDITIONS	MOFPPS	Core 9: moving-OUT pressure to end-position	Core parameter	[bar]
COR09_W_CONDITIONS	MIISTS	Core 9: Moving IN time to intermed. pos.	Core parameter	[s]
COR09_W_CONDITIONS	MIFPPS	Core 9: moving-IN pressure to end-position	Core parameter	[bar]
COR09_W_CONDITIONS	MOISTS	Core 9: Moving OUT time to intermed. pos.	Core parameter	[s]
COR09_W_CONDITIONS	MOFPTS	Core 9: Moving OUT time to end pos.	Core parameter	[s]
COR09_W_CONDITIONS	MIPHP	Move core 9 IN with pressure-retaining pump	Core parameter	
COR09_W_CONDITIONS	MOISCS	Move core 9 OUT, intermediate pos.	Core parameter	

COR09_W_CONDITIONS	MIFP	Move core 9 IN, end-position	Core parameter	
COR09_W_CONDITIONS	MIOC		Core parameter	
COR09_W_CONDITIONS	MIFPCS	Move core 9 IN, end-position	Core parameter	
COR09_W_CONDITIONS	MOISTD	Move core 9 OUT to interm. pos as t-funct.	Core parameter	
COR09_W_CONDITIONS	MOFPTD	Move core 9 OUT to end-pos. as t-function	Core parameter	
COR09_W_CONDITIONS	MOFPCS	Move core 9 OUT, end-position	Core parameter	
COR09_W_CONDITIONS	MIISTD	Move core 9 IN intermed. pos. as t-function	Core parameter	
COR09_W_CONDITIONS	MIFPTD	Move core 9 IN to end-pos. as time-funct.	Core parameter	
COR09_W_CONDITIONS	MOIS	Move core 9 OUT, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MOFP	Move core 9 OUT, end-position	Core parameter	
COR09_W_CONDITIONS	MIIS	Move core 9 IN, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MIISCS	Move core 9 IN, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MOFPS	Sequence: Move core 9 OUT, end-position	Core parameter	
COR09_W_CONDITIONS	MOISS	Sequence: Move core 9 OUT, intermed. pos.	Core parameter	
COR09_W_CONDITIONS	MIFPCI	Move core 9 IN, end-position	Core parameter	
COR09_W_CONDITIONS	MIUUR	Move core 9 IN with unscrewing device	Core parameter	
COR09_W_CONDITIONS	MHSS	Sequence: Move core 9 IN, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MOPHP	Move core 9 OUT with press.-retaining pump	Core parameter	
COR09_W_CONDITIONS	MOUUR	Move core 9 OUT with unscrewing device	Core parameter	
COR09_W_CONDITIONS	MIISCI	Move core 9 IN, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MOFPCI	Move core 9 OUT, end-position	Core parameter	
COR09_W_CONDITIONS	MOISCI	Move core 9 OUT, intermediate pos.	Core parameter	
COR09_W_CONDITIONS	MIFPS	Sequence: Move core 9 IN, end-position	Core parameter	
COR10_W_CONDITIONS	MIFPTS	Core 10: Moving IN time to end pos.	Core parameter	[s]
COR10_W_CONDITIONS	MIOC		Core parameter	
COR10_W_CONDITIONS	MIUUR	Move core 10 IN with unscrewing device	Core parameter	
COR10_W_CONDITIONS	MOUUR	Move core 10 OUT with unscrewing device	Core parameter	
COR10_W_CONDITIONS	MOPHP	Move core 10 OUT with press.-retaining pump	Core parameter	
COR10_W_CONDITIONS	MOFPVS	Core 10: moving-OUT speed to end-position	Core parameter	[l/min]
COR10_W_CONDITIONS	MIISVS	Core 10: Moving-IN speed to intermediate pos.	Core parameter	[l/min]
COR10_W_CONDITIONS	MIFPVS	Core 10: moving-IN speed to end-position	Core parameter	[l/min]
COR10_W_CONDITIONS	MOISPS	Core 10: moving-OUT pressure to intermediate position	Core parameter	[bar]
COR10_W_CONDITIONS	MOFPSP	Core 10: moving-OUT pressure to end-position	Core parameter	[bar]
COR10_W_CONDITIONS	MIISPS	Core 10: moving-IN pressure to intermediate position	Core parameter	[bar]
COR10_W_CONDITIONS	MOFPTS	Core 10: Moving OUT time to end pos.	Core parameter	[s]
COR10_W_CONDITIONS	MIFPPS	Core 10: moving-IN pressure to end-position	Core parameter	[bar]
COR10_W_CONDITIONS	MOISVS	Core 10: Moving-OUT speed to intermed. pos.	Core parameter	[l/min]
COR10_W_CONDITIONS	MOISTS	Core 10: Moving OUT time to intermed. pos.	Core parameter	[s]
COR10_W_CONDITIONS	MIISTS	Core 10: Moving IN time to intermed. pos.	Core parameter	[s]
COR10_W_CONDITIONS	MOFPCI	Move core 10 OUT, end-position	Core parameter	
COR10_W_CONDITIONS	MOFPCS	Move core 10 OUT, end-position	Core parameter	
COR10_W_CONDITIONS	MIISCS	Move core 10 IN, intermediate pos.	Core parameter	
COR10_W_CONDITIONS	MIFPCS	Move core 10 IN, end-position	Core parameter	
COR10_W_CONDITIONS	MOISTD	Move core 10 OUT to interm. pos as t-funct.	Core parameter	
COR10_W_CONDITIONS	MOFPTD	Move core 10 OUT to end-pos. as t-function	Core parameter	
COR10_W_CONDITIONS	MIISTD	Move core 10 IN intermed. pos. as t-function	Core parameter	
COR10_W_CONDITIONS	MIIS	Move core 10 IN, intermediate pos.	Core parameter	
COR10_W_CONDITIONS	MIFPTD	Move core 10 IN to end-pos. as time-funct.	Core parameter	
COR10_W_CONDITIONS	MOIS	Move core 10 OUT, intermediate pos.	Core parameter	
COR10_W_CONDITIONS	MOFP	Move core 10 OUT, end-position	Core parameter	
COR10_W_CONDITIONS	MIPHP	Move core 10 IN with pressure-retaining pump	Core parameter	
COR10_W_CONDITIONS	MIFP	Move core 10 IN, end-position	Core parameter	
COR10_W_CONDITIONS	MOISCS	Move core 10 OUT, intermediate pos.	Core parameter	
COR10_W_CONDITIONS	MOISS	Sequence: Move core 10 OUT, intermed. pos.	Core parameter	
COR10_W_CONDITIONS	MOFPS	Sequence: Move core 10 OUT, end-position	Core parameter	
COR10_W_CONDITIONS	MIISS	Sequence: Move core 10 IN, intermediate pos.	Core parameter	
COR10_W_CONDITIONS	MIFPS	Sequence: Move core 10 IN, end-position	Core parameter	
COR10_W_CONDITIONS	MOISCI	Move core 10 OUT, intermediate pos.	Core parameter	
COR10_W_CONDITIONS	MIFPCI	Move core 10 IN, end-position	Core parameter	
COR10_W_CONDITIONS	MIISCI	Move core 10 IN, intermediate pos.	Core parameter	
CORE_W_PROG	SEL	Core-pulling	Selection function	
CORE_W_STS	SEL	Core-pulling	Selection function	
EJEC_C_HYDR_REPEAT	SET	Hydr. ejector repeat-stroke counter	Timer/counter	[Qty]
EJEC_C_SPRUE_SHAKE	SET	Jolting operations number of	Timer/counter	[Qty]



EJEC_F_HYDR_BACK1	SET	Hydr. ejector return: force at speed 1	Pressure/force	[kN]
EJEC_F_HYDR_BACK2	SET	Hydr. ejector return: force at speed 2	Pressure/force	[kN]
EJEC_F_HYDR_FORW1	SET	Hydr. ejector fwd.: force at speed 1	Pressure/force	[kN]
EJEC_F_HYDR_FORW2	SET	Hydr. ejector fwd.: force at speed 2	Pressure/force	[kN]
EJEC_S_AIR1_START	SET	Air ejector 1 Start by mold position	Stroke	[mm]
EJEC_S_AIR2_START	SET	Air ejector 2 Start by mold position	Stroke	[mm]
EJEC_S_ARM_BACKW	SET	Move arm IN before mold is open	Stroke	[mm]
EJEC_S_FORW_END	SET	Ejector stroke	Stroke	[mm]
EJEC_S_FORW_PROGOUT1	SET	Prog. output port 1 stroke ejector forward	Stroke	[mm]
EJEC_S_FORW_PROGOUT2	SET	Prog. output port 2 stroke ejector forward	Stroke	[mm]
EJEC_S_FORW_PROGOUT3	SET	Prog. output port 2 stroke ejector forward	Stroke	[mm]
EJEC_S_HYDR_BACK	SET	Ejector repeat stroking	Stroke	[mm]
EJEC_S_HYDR_BACK2	SET	Change-over pt.ejector ret.	Stroke	[mm]
EJEC_S_HYDR_FORW2	ACT	Ejector position	Stroke	[mm]
EJEC_S_HYDR_FORW2	SET	Change-over pt. ejector fwd.	Stroke	[mm]
EJEC_S_HYDR_START	SET	Hydr. ejector start by mold position	Stroke	[mm]
EJEC_S_SORTCHUTE_START	SET	Start sorting chute	Stroke	[mm]
EJEC_S_STROKE_MONIT	SET	Monitoring stroke for ejector return on mld. closing	Stroke	[mm]
EJEC_T_AIR1_BLOW	SET	Air ejector 1 Blowing duration	Timer/counter	[s]
EJEC_T_AIR1_DELAY	SET	Air ejector 1 delay time	Timer/counter	[s]
EJEC_T_AIR2_BLOW	SET	Air ejector 2 Blowing duration	Timer/counter	[s]
EJEC_T_AIR2_DELAY	SET	Air ejector 2 delay time	Timer/counter	[s]
EJEC_T_AIR3_BLOW	SET	Air ejector 3 Blowing duration	Timer/counter	[s]
EJEC_T_AIR3_START	SET	Air ejector 3 Start-delay after end of holding pressure	Timer/counter	[s]
EJEC_T_ARM_BACKW_DELAY	SET	Delay moving arm IN	Timer/counter	[s]
EJEC_T_ARM_FORW_DELAY	SET	Delay moving arm OUT after demolding stroke	Timer/counter	[s]
EJEC_T_CONVEYOR_INTOL	SET	Conveyor-belt run-time for article within tolerance	Timer/counter	[s]
EJEC_T_CONVEYOR_OUTTOL	SET	Conveyor-belt run-time for article outside tolerance	Timer/counter	[s]
EJEC_T_CYCANA	CTAREF	De-molding	Cycle time analysis	[s]
EJEC_T_GRAB_CLOSE_DELAY	SET	Delay gripper closed	Timer/counter	[s]
EJEC_T_GRAB_OPEN_DELAY	SET	Delay gripper open after arm moved OUT	Timer/counter	[s]
EJEC_T_HYDR_DELAY	SET	Delay time for start hydr. ejector fwd.	Timer/counter	[s]
EJEC_T_HYDR_FORW	SET	Hydr. ejector fwd., time-dependent	Timer/counter	[s]
EJEC_T_SORTCHU_EJSTAY	SET	Residence time ejector sorting chute	Timer/counter	[s]
EJEC_T_SORTCHU_SWDELAY	SET	Change-over delay sorting chute	Timer/counter	[s]
EJEC_V_HYDR_BACK1	SET	Hydr. ejector return speed 1	Velocity/revolution/volume	[mm/s]
EJEC_V_HYDR_BACK2	SET	Hydr. ejector return speed 2	Velocity/revolution/volume	[mm/s]
EJEC_V_HYDR_FORW1	SET	Hydr. ejector forward speed 1	Velocity/revolution/volume	[mm/s]
EJEC_V_HYDR_FORW2	SET	Hydr. ejector forward speed 2	Velocity/revolution/volume	[mm/s]
EJEC_W_AIR1	SEL	Air ejector 1	Selection function	
EJEC_W_AIR2	SEL	Air ejector 2	Selection function	
EJEC_W_AIR3	SEL	Air ejector 3	Selection function	
EJEC_W_ARM_FORW	SEL	Extend arm	Selection function	
EJEC_W_BACKPOS_ACT	SEL	Retain ejector at rear	Selection function	
EJEC_W_BACK_MOLDCLOS	SEL	Ejector return on mold closing	Selection function	
EJEC_W_CONVEYOR_BELT	SEL	Conveyor belt	Selection function	
EJEC_W_DISCHARGE_CTRL	SEL	Discharge monitoring	Selection function	
EJEC_W_GRAB_CHECK	SEL	Gripper monitoring	Selection function	
EJEC_W_GRAB_CLOSE	SEL	Gripper closed	Selection function	
EJEC_W_GRAB_OPEN	SEL	Gripper open	Selection function	
EJEC_W_HYDR	SEL	Hydraulic ejector	Selection function	
EJEC_W_PROGIN_BACK	SEL	Enabling ejector return	Selection function	
EJEC_W_PROGIN_FORW	SEL	Enabling ejector forward	Selection function	
EJEC_W_SORTING_CHUTE	SEL	Discharge-/sprue-sorting chute	Selection function	
EJEC_W_SPRUE_REMOVE	SEL	Sprue remover	Selection function	
FEED1_C_MATCTRL_ALARM	ACT	Counter for end of cycle alarm, if material monit. installed	Timer/counter	[pieces]
FEED1_C_MATCTRL_ALARM	SET	Counter for end of cycle alarm, if material monit. installed	Timer/counter	[pieces]
FEED1_C_MATCTRL_LOAD	ACT	Counter for material level empty, if material monit. installed	Timer/counter	[pieces]
FEED1_C_MATCTRL_LOAD	SET	Counter for material level empty, if material monit. installed	Timer/counter	[pieces]

		installed		
FEED1_C_STUFF_DMPFAC	SET	Attenuation factor for stuffing pressure control	Timer/counter	
FEED1_C_STUFF_SMTFAC	SET	Smoothing factor for stuffing pressure control	Timer/counter	
FEED1_N_FEED_SCREW	ACT	Rotational speed feed-screw	Velocity/revolution/volume	[1/min]
FEED1_N_FEED_SCREW	SET	Rotational speed feed-screw	Velocity/revolution/volume	[1/min]
FEED1_N_HOPPER	SET	Hopper RPM	Velocity/revolution/volume	[1/min]
FEED1_T_HOPPER_LEFT	SET	Activation time hopper left	Timer/counter	[s]
FEED1_T_HOPPER_RIGHT	SET	Activation time hopper right	Timer/counter	[s]
FEED1_T_MATCTRL_DLY	SET	Material monitoring time after clamping force made	Timer/counter	[s]
FEED1_T_STUFFFEED_DLY	SET	Delayed stuffing with AZ	Timer/counter	[s]
FEED1_T_STUFF_MESINT	SET	Measuring interval for stuffing pressure control	Timer/counter	[s]
FEED1_T_STUFF_TOLDLY	SET	Delay time for tol. monitoring for stuffing pressure control	Timer/counter	[s]
FEED1_W_MATERIAL_CTRL	SEL	Cycle-dependent material monitoring	Selection function	
FEED1_W_STUFFPRESCtrl	SEL	Stuffing pressure closed-loop control	Selection function	
FEED1_W_TURN_HOPPER	SEL	Hopper d.o.r.	Selection function	
GIP1_P_INTRD_STP01	ACT		Pressure/force	[bar]
GIP1_P_INTRD_STP01	SET	Metering station 1: Profile pressure 1	Pressure/force	[bar]
GIP1_P_INTRD_STP02	SET	Metering station 1: Profile pressure 2	Pressure/force	[bar]
GIP1_P_INTRD_STP02	ACT		Pressure/force	[bar]
GIP1_P_INTRD_STP03	SET	Metering station 1: Profile pressure 3	Pressure/force	[bar]
GIP1_P_INTRD_STP03	ACT		Pressure/force	[bar]
GIP1_P_INTRD_STP04	SET	Metering station 1: Profile pressure 4	Pressure/force	[bar]
GIP1_P_INTRD_STP04	ACT		Pressure/force	[bar]
GIP1_P_INTRD_STP05	SET	Metering station 1: Profile pressure 5	Pressure/force	[bar]
GIP1_P_INTRD_STP05	ACT		Pressure/force	[bar]
GIP1_S_ATM_STRT_INTRD	SET	Autonomous metering station 1: Start gas injection	Stroke	[mm]
GIP1_S_STRT_INTRD	SET	Metering station 1: Start gas injection	Stroke	[mm]
GIP1_T_ATM_DLY_INTRD	SET	Autonom. meter. station 1: Delayed gas inj. with start of hold. press.	Timer/counter	[s]
GIP1_T_DLY_INTRD	SET	Metering station 1: Delayed gas injection with start of hold. press.	Timer/counter	[s]
GIP1_T_FEEDBACK	SET	Metering station 1: Gas feed-back time	Timer/counter	[s]
GIP1_T_INTRD_STP01	SET	Metering station 1: Profile time 1	Timer/counter	[s]
GIP1_T_INTRD_STP02	SET	Metering station 1: Profile time 2	Timer/counter	[s]
GIP1_T_INTRD_STP03	SET	Metering station 1: Profile time 3	Timer/counter	[s]
GIP1_T_INTRD_STP04	SET	Metering station 1: Profile time 4	Timer/counter	[s]
GIP1_T_INTRD_STP05	SET	Metering station 1: Profile time 5	Timer/counter	[s]
GIP1_W_ATM_MTRNSTN	SEL	Gas injection pressure autonomous metering station 1	Selection function	
GIP1_W_MTRNSTN	SEL	Gas injection pressure metering station 1	Selection function	
GIP2_P_INTRD_STP01	SET	Metering station 1: Profile pressure 1	Pressure/force	[bar]
GIP2_P_INTRD_STP01	ACT		Pressure/force	[bar]
GIP2_P_INTRD_STP02	ACT		Pressure/force	[bar]
GIP2_P_INTRD_STP02	SET	Metering station 1: Profile pressure 2	Pressure/force	[bar]
GIP2_P_INTRD_STP03	SET	Metering station 1: Profile pressure 3	Pressure/force	[bar]
GIP2_P_INTRD_STP03	ACT		Pressure/force	[bar]
GIP2_P_INTRD_STP04	SET	Metering station 1: Profile pressure 4	Pressure/force	[bar]
GIP2_P_INTRD_STP04	ACT		Pressure/force	[bar]
GIP2_P_INTRD_STP05	ACT		Pressure/force	[bar]
GIP2_P_INTRD_STP05	SET	Metering station 1: Profile pressure 5	Pressure/force	[bar]
GIP2_S_ATM_STRT_INTRD	SET	Autonomous metering station 2: Start gas injection	Stroke	[mm]
GIP2_S_STRT_INTRD	SET	Metering station 2: Start gas injection	Stroke	[mm]
GIP2_T_ATM_DLY_INTRD	SET	Autonom. meter. station 2: Delayed gas inj. with start of hold. press.	Timer/counter	[s]
GIP2_T_DLY_INTRD	SET	Metering station 2: Delayed gas injection with start of hold. press.	Timer/counter	[s]
GIP2_T_FEEDBACK	SET	Metering station 2: Gas feed-back time	Timer/counter	[s]
GIP2_T_INTRD_STP01	SET	Metering station 2: Profile time 1	Timer/counter	[s]
GIP2_T_INTRD_STP02	SET	Metering station 2: Profile time 2	Timer/counter	[s]
GIP2_T_INTRD_STP03	SET	Metering station 2: Profile time 3	Timer/counter	[s]
GIP2_T_INTRD_STP04	SET	Metering station 2: Profile time 4	Timer/counter	[s]
GIP2_T_INTRD_STP05	SET	Metering station 2: Profile time 5	Timer/counter	[s]

GIP2_W_ATM_MTRNSTN	SEL	Gas injection pressure autonomous metering station 2	Selection function	
GIP2_W_MTRNSTN	SEL	Gas injection pressure metering station 2	Selection function	
GIP3_P_INTRD_STP01	SET	Metering station 1: Profile pressure 1	Pressure/force	[bar]
GIP3_P_INTRD_STP01	ACT		Pressure/force	[bar]
GIP3_P_INTRD_STP02	SET	Metering station 1: Profile pressure 2	Pressure/force	[bar]
GIP3_P_INTRD_STP02	ACT		Pressure/force	[bar]
GIP3_P_INTRD_STP03	ACT		Pressure/force	[bar]
GIP3_P_INTRD_STP03	SET	Metering station 1: Profile pressure 3	Pressure/force	[bar]
GIP3_P_INTRD_STP04	ACT		Pressure/force	[bar]
GIP3_P_INTRD_STP04	SET	Metering station 1: Profile pressure 4	Pressure/force	[bar]
GIP3_P_INTRD_STP05	ACT		Pressure/force	[bar]
GIP3_P_INTRD_STP05	SET	Metering station 1: Profile pressure 5	Pressure/force	[bar]
GIP3_S_ATM_STRT_INTRD	SET	Autonomous metering station 3: Start gas injection	Stroke	[mm]
GIP3_S_STRT_INTRD	SET	Metering station 3: Start gas injection	Stroke	[mm]
GIP3_T_ATM_DLY_INTRD	SET	Autonom. meter. station 3: Delayed gas inj. with start of hold. press.	Timer/counter	[s]
GIP3_T_DLY_INTRD	SET	Metering station 3: Delayed gas injection with start of hold. press.	Timer/counter	[s]
GIP3_T_FEEDBACK	SET	Metering station 3: Gas feed-back time	Timer/counter	[s]
GIP3_T_INTRD_STP01	SET	Metering station 3: Profile time 1	Timer/counter	[s]
GIP3_T_INTRD_STP02	SET	Metering station 3: Profile time 2	Timer/counter	[s]
GIP3_T_INTRD_STP03	SET	Metering station 3: Profile time 3	Timer/counter	[s]
GIP3_T_INTRD_STP04	SET	Metering station 3: Profile time 4	Timer/counter	[s]
GIP3_T_INTRD_STP05	SET	Metering station 3: Profile time 5	Timer/counter	[s]
GIP3_W_ATM_MTRNSTN	SEL	Gas injection pressure autonomous metering station 3	Selection function	
GIP3_W_MTRNSTN	SEL	Gas injection pressure metering station 3	Selection function	
GIP4_P_INTRD_STP01	SET	Metering station 1: Profile pressure 1	Pressure/force	[bar]
GIP4_P_INTRD_STP01	ACT		Pressure/force	[bar]
GIP4_P_INTRD_STP02	ACT		Pressure/force	[bar]
GIP4_P_INTRD_STP02	SET	Metering station 1: Profile pressure 2	Pressure/force	[bar]
GIP4_P_INTRD_STP03	SET	Metering station 1: Profile pressure 3	Pressure/force	[bar]
GIP4_P_INTRD_STP03	ACT		Pressure/force	[bar]
GIP4_P_INTRD_STP04	SET	Metering station 1: Profile pressure 4	Pressure/force	[bar]
GIP4_P_INTRD_STP04	ACT		Pressure/force	[bar]
GIP4_P_INTRD_STP05	SET	Metering station 1: Profile pressure 5	Pressure/force	[bar]
GIP4_P_INTRD_STP05	ACT		Pressure/force	[bar]
GIP4_S_ATM_STRT_INTRD	SET	Autonomous metering station 4: Start gas injection	Stroke	[mm]
GIP4_S_STRT_INTRD	SET	Metering station 4: Start gas injection	Stroke	[mm]
GIP4_T_ATM_DLY_INTRD	SET	Autonom. meter. station 4: Delayed gas inj. with start of hold. press.	Timer/counter	[s]
GIP4_T_DLY_INTRD	SET	Metering station 4: Delayed gas injection with start of hold. press.	Timer/counter	[s]
GIP4_T_FEEDBACK	SET	Metering station 4: Gas feed-back time	Timer/counter	[s]
GIP4_T_INTRD_STP01	SET	Metering station 4: Profile time 1	Timer/counter	[s]
GIP4_T_INTRD_STP02	SET	Metering station 4: Profile time 2	Timer/counter	[s]
GIP4_T_INTRD_STP03	SET	Metering station 4: Profile time 3	Timer/counter	[s]
GIP4_T_INTRD_STP04	SET	Metering station 4: Profile time 4	Timer/counter	[s]
GIP4_T_INTRD_STP05	SET	Metering station 4: Profile time 5	Timer/counter	[s]
GIP4_W_ATM_MTRNSTN	SEL	Gas injection pressure autonomous metering station 4	Selection function	
GIP4_W_MTRNSTN	SEL	Gas injection pressure metering station 4	Selection function	
GIP_P_INJC_GATESEALING	SET	Injection pressure for gate sealing	Pressure/force	[bar]
GIP_P_PRESSNOZCLEAN	SET	Gas pressure for nozzle cleaning	Pressure/force	[bar]
GIP_S_ENDGATESEALING	SET	End of gate sealing	Stroke	[mm]
GIP_S_NOZCLOSE	SET	Close shut-off nozzle	Stroke	[mm]
GIP_S_SPRUEBREAK	SET	Injection unit lift-off stroke (Sprue break)	Stroke	[mm]
GIP_V_INJC_GATESEALING	SET	Injection speed when gate sealing	Velocity/revolution/volume	[mm/s]
GIP_W_CTRL_RELIEVNOZ	SEL	Control for relieving the GID nozzles	Selection function	
GIP_W_GATESEALING	SEL	Gate sealing	Selection function	
GIP_W_NEEDLESHUTOFF	SEL	Needle shut-off	Selection function	
GIP_W_NOZCLN_SETUPMODE	SEL	Nozzle cleaning in setting mode	Selection function	
HOOPERTHROAT_Y_HEATSYS	DOWN	Lowering-temperature mold heating	Heating system	[°C]
HOOPERTHROAT_Y_HEATSYS	DOWNED	Lowering capacity OD-val. mold hgt.	Heating system	

HOOPERTHROAT_Y_HEATSYS	DOWNI	Lowering current mold heating	Heating system	
HOOPERTHROAT_Y_HEATSYS	TIMSET	Delay time for mold heating lowering	Heating system	[s]
HOOPERTHROAT_Y_HEATSYS	SFDOWN	Mold temperature lowering during production interruptn.	Heating system	
HOOPERTHROAT_Y_HEATSYS	PTOL	#NAME?	Heating system	[°C]
HOOPERTHROAT_Y_HEATSYS	TUPSET		Heating system	[s]
HOOPERTHROAT_Y_HEATSYS	UPI	Heating-up current mold heating	Heating system	
HOOPERTHROAT_Y_HEATSYS	UPED	Heating-up capacity mold heating	Heating system	
HOOPERTHROAT_Y_HEATSYS	MTOL	#NAME?	Heating system	[°C]
INF_C_CAVITIES	SET	Number of cavities	Analog value	[Qty]
INF_C_CLAMP SHOES_BFAP	SET	Number of clamping shoes per MP	Analog value	[pieces]
INF_C_CLAMP SHOES_FFAP	SET	Number of clamping shoes per FP	Analog value	[pieces]
INF_C_CLAMP SCREWS	SET	Number of bolts	Analog value	[pieces]
INF_C_CLAMP SHOES	SET	Total no. of clamping shoes	Analog value	[pieces]
INF_C_ENERGY COUPLE	SET	Number of services couplings	Analog value	[pieces]
INF_M_CLMP_SCRW_THREAD	SET	Screw thread	Analog value	[M]
INF_P_AIR	SET	Air	Analog value	[bar]
INF_STR_ARTICLE	STR	Article	Text string	
INF_STR_COLORNAME	STR	Color	Text string	
INF_STR_CUSTOMER	STR	Customer	Text string	
INF_STR_MACHINENAME	STR	Machine	Text string	
INF_STR_MATERIAL	STR	Material	Text string	
INF_STR_MOLDNAME	STR	Mold	Text string	
INF_STR_MOLD_INSERT_1	STR	Mold insert 1	Text string	
INF_STR_MOLD_INSERT_2	STR	Mold insert 2	Text string	
INF_STR_MOLD_INSERT_3	STR	Mold insert 3	Text string	
INF_STR_MOLD_INSERT_4	STR	Mold insert 4	Text string	
INF_STR_MOLD_INSERT_5	STR	Mold insert 5	Text string	
INF_STR_ORDERNUM	STR	Commission	Text string	
INF_STR_SCREW	STR	Plasticizing unit	Text string	
INF_S_CENTER_BFAP	SET	Centering moving platen (MP)	Analog value	[mm]
INF_S_CENTER_FFAP	SET	Centering fixed platen (FP)	Analog value	[mm]
INF_S_CLMP_SCRW_LENGTH	SET	Length of the bolts	Analog value	[mm]
INF_S_NOZZLE_BORE	SET	Nozzle bore	Analog value	[mm]
INF_S_NOZZLE_RADIUS	SET	Nozzle radius	Analog value	[mm]
INF_S_SCREW_DIAMETER	SET	Screw diameter	Analog value	[mm]
INF_W_DISCHARGE_CTRL	SEL	Discharge scales	Selection function	
INF_W_ENERGY_COUPLE	SEL	Energy coupling	Selection function	
INF_W_NOZZLE_HSVS	SEL	Nozzle HSVS	Selection function	
INF_W_NOZZLE_OPEN	SEL	Nozzle open	Selection function	
INF_W_NOZZLE_SPECIAL	SEL	Special nozzle	Selection function	
INF_W_NOZZLE_SVN	SEL	Nozzle SVN	Selection function	
INF_W_NOZZLE_SVS	SEL	Nozzle SVS	Selection function	
INF_W_QUICKMLD_CLAMP	SEL	Quick-release clamp.str.	Selection function	
INF_W_QUICK_COUPLING	SEL	Quick-release coupling	Selection function	
INF_W_ROBOT	SEL	Robot	Selection function	
INJU1_C_DISPLAY_BASE	VALL	No. of basic sett. pts	Movement point	
INJU1_C_DISPLAY_BASE	XAXIS	No. of basic sett. pts	Movement point	
INJU1_F_CLAMPF_INJENA	SET	Minimum clamping force for enabling Injection	Pressure/force	[kN]
INJU1_F_NOZCONT_MLDMOV	SET	Nozzle contact force during mold movement	Pressure/force	[kN]
INJU1_F_NOZZLECONTACT	SET	Nozzle contact force	Pressure/force	[kN]
INJU1_SVW_INJC_MOVE1	RDOZZ	Nozzle 2 basic setting point 1	Movement point	[mm]
INJU1_SVW_INJC_MOVE1	DELAY	Delay basic setting point 1	Movement point	[s]
INJU1_SVW_INJC_MOVE1	INJC	Basic setting point injection 1	Movement point	
INJU1_SVW_INJC_MOVE1	CUT	Cutting of basic setting point 1	Movement point	
INJU1_SVW_INJC_MOVE1	VALL	Track-speed basic setting point 1	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE1	LDOZZ	Nozzle 1 basic setting point 1	Movement point	[mm]
INJU1_SVW_INJC_MOVE1	ZAXIS	Z-axis basic setting point 1	Movement point	[mm]
INJU1_SVW_INJC_MOVE1	XAXIS	X-axis basic setting point 1	Movement point	[mm]
INJU1_SVW_INJC_MOVE2	INJC	Basic setting point injection 2	Movement point	
INJU1_SVW_INJC_MOVE2	CUT	Cutting of basic setting point 2	Movement point	
INJU1_SVW_INJC_MOVE2	DELAY	Delay basic setting point 2	Movement point	[s]
INJU1_SVW_INJC_MOVE2	VALL	Track-speed basic setting point 2	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE2	XAXIS	X-axis basic setting point 2	Movement point	[mm]
INJU1_SVW_INJC_MOVE2	ZAXIS	Z-axis basic setting point 2	Movement point	[mm]



INJU1_SVW_INJC_MOVE2	LDOZZ	Nozzle 1 basic setting point 2	Movement point	[mm]
INJU1_SVW_INJC_MOVE2	RDOZZ	Nozzle 2 basic setting point 2	Movement point	[mm]
INJU1_SVW_INJC_MOVE3	LDOZZ	Nozzle 1 basic setting point 3	Movement point	[mm]
INJU1_SVW_INJC_MOVE3	DELAY	Delay basic setting point 3	Movement point	[s]
INJU1_SVW_INJC_MOVE3	VALL	Track-speed basic setting point 3	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE3	CUT	Cutting of basic setting point 3	Movement point	
INJU1_SVW_INJC_MOVE3	INJC	Basic setting point injection 3	Movement point	
INJU1_SVW_INJC_MOVE3	RDOZZ	Nozzle 2 basic setting point 3	Movement point	[mm]
INJU1_SVW_INJC_MOVE3	ZAXIS	Z-axis basic setting point 3	Movement point	[mm]
INJU1_SVW_INJC_MOVE3	XAXIS	X-axis basic setting point 3	Movement point	[mm]
INJU1_SVW_INJC_MOVE4	CUT	Cutting of basic setting point 4	Movement point	
INJU1_SVW_INJC_MOVE4	INJC	Basic setting point injection 4	Movement point	
INJU1_SVW_INJC_MOVE4	ZAXIS	Z-axis basic setting point 4	Movement point	[mm]
INJU1_SVW_INJC_MOVE4	LDOZZ	Nozzle 1 basic setting point 4	Movement point	[mm]
INJU1_SVW_INJC_MOVE4	XAXIS	X-axis basic setting point 4	Movement point	[mm]
INJU1_SVW_INJC_MOVE4	VALL	Track-speed basic setting point 4	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE4	DELAY	Delay basic setting point 4	Movement point	[s]
INJU1_SVW_INJC_MOVE4	RDOZZ	Nozzle 2 basic setting point 4	Movement point	[mm]
INJU1_SVW_INJC_MOVE5	CUT	Cutting of basic setting point 5	Movement point	
INJU1_SVW_INJC_MOVE5	INJC	Basic setting point injection 5	Movement point	
INJU1_SVW_INJC_MOVE5	ZAXIS	Z-axis basic setting point 5	Movement point	[mm]
INJU1_SVW_INJC_MOVE5	DELAY	Delay basic setting point 5	Movement point	[s]
INJU1_SVW_INJC_MOVE5	RDOZZ	Nozzle 2 basic setting point 5	Movement point	[mm]
INJU1_SVW_INJC_MOVE5	LDOZZ	Nozzle 1 basic setting point 5	Movement point	[mm]
INJU1_SVW_INJC_MOVE5	XAXIS	X-axis basic setting point 5	Movement point	[mm]
INJU1_SVW_INJC_MOVE5	VALL	Track-speed basic setting point 5	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE6	LDOZZ	Nozzle 1 basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	VALL	Track-speed basic setting point 6	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE6	XAXIS	X-axis basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	ZAXIS	Z-axis basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	RDOZZ	Nozzle 2 basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	INJC	Basic setting point injection 6	Movement point	
INJU1_SVW_INJC_MOVE6	CUT	Cutting of basic setting point 6	Movement point	
INJU1_SVW_INJC_MOVE6	DELAY	Delay basic setting point 6	Movement point	[s]
INJU1_SVW_INJC_MOVE7	CUT	Cutting of basic setting point 7	Movement point	
INJU1_SVW_INJC_MOVE7	INJC	Basic setting point injection 7	Movement point	
INJU1_SVW_INJC_MOVE7	DELAY	Delay basic setting point 7	Movement point	[s]
INJU1_SVW_INJC_MOVE7	RDOZZ	Nozzle 2 basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE7	VALL	Track-speed basic setting point 7	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE7	XAXIS	X-axis basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE7	LDOZZ	Nozzle 1 basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE7	ZAXIS	Z-axis basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	VALL	Track-speed basic setting point 8	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE8	XAXIS	X-axis basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	LDOZZ	Nozzle 1 basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	ZAXIS	Z-axis basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	RDOZZ	Nozzle 2 basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	DELAY	Delay basic setting point 8	Movement point	[s]
INJU1_SVW_INJC_MOVE8	INJC	Basic setting point injection 8	Movement point	
INJU1_SVW_INJC_MOVE8	CUT	Cutting of basic setting point 8	Movement point	
INJU1_SVW_INJC_MOVE9	CUT	Cutting of basic setting point 9	Movement point	
INJU1_SVW_INJC_MOVE9	VALL	Track-speed basic setting point 9	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE9	INJC	Basic setting point injection 9	Movement point	
INJU1_SVW_INJC_MOVE9	DELAY	Delay basic setting point 9	Movement point	[s]
INJU1_SVW_INJC_MOVE9	RDOZZ	Nozzle 2 basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE9	XAXIS	X-axis basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE9	LDOZZ	Nozzle 1 basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE9	ZAXIS	Z-axis basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	DELAY	Delay basic setting point 10	Movement point	[s]
INJU1_SVW_INJC_MOVE10	RDOZZ	Nozzle 2 basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	LDOZZ	Nozzle 1 basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	VALL	Track-speed basic setting point 10	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE10	ZAXIS	Z-axis basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	CUT	Cutting of basic setting point 10	Movement point	
INJU1_SVW_INJC_MOVE10	XAXIS	X-axis basic setting point 10	Movement point	[mm]



INJU1_SVW_INJC_MOVE10	INJC	Basic setting point injection 10	Movement point	
INJU1_SVW_INJC_MOVE11	VALL	Track-speed basic setting point 11	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE11	XAXIS	X-axis basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE11	ZAXIS	Z-axis basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE11	LDOZZ	Nozzle 1 basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE11	DELAY	Delay basic setting point 11	Movement point	[s]
INJU1_SVW_INJC_MOVE11	INJC	Basic setting point injection 11	Movement point	
INJU1_SVW_INJC_MOVE11	CUT	Cutting of basic setting point 11	Movement point	
INJU1_SVW_INJC_MOVE11	RDOZZ	Nozzle 2 basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	CUT	Cutting of basic setting point 12	Movement point	
INJU1_SVW_INJC_MOVE12	XAXIS	X-axis basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	ZAXIS	Z-axis basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	LDOZZ	Nozzle 1 basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	RDOZZ	Nozzle 2 basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	DELAY	Delay basic setting point 12	Movement point	[s]
INJU1_SVW_INJC_MOVE12	INJC	Basic setting point injection 12	Movement point	
INJU1_SVW_INJC_MOVE12	VALL	Track-speed basic setting point 12	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE13	ZAXIS	Z-axis basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE13	VALL	Track-speed basic setting point 13	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE13	LDOZZ	Nozzle 1 basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE13	RDOZZ	Nozzle 2 basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE13	DELAY	Delay basic setting point 13	Movement point	[s]
INJU1_SVW_INJC_MOVE13	INJC	Basic setting point injection 13	Movement point	
INJU1_SVW_INJC_MOVE13	CUT	Cutting of basic setting point 13	Movement point	
INJU1_SVW_INJC_MOVE13	XAXIS	X-axis basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	VALL	Track-speed basic setting point 14	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE14	CUT	Cutting of basic setting point 14	Movement point	
INJU1_SVW_INJC_MOVE14	DELAY	Delay basic setting point 14	Movement point	[s]
INJU1_SVW_INJC_MOVE14	XAXIS	X-axis basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	INJC	Basic setting point injection 14	Movement point	
INJU1_SVW_INJC_MOVE14	ZAXIS	Z-axis basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	RDOZZ	Nozzle 2 basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	LDOZZ	Nozzle 1 basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	VALL	Track-speed basic setting point 15	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE15	DELAY	Delay basic setting point 15	Movement point	[s]
INJU1_SVW_INJC_MOVE15	XAXIS	X-axis basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	INJC	Basic setting point injection 15	Movement point	
INJU1_SVW_INJC_MOVE15	RDOZZ	Nozzle 2 basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	LDOZZ	Nozzle 1 basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	CUT	Cutting of basic setting point 15	Movement point	
INJU1_SVW_INJC_MOVE15	ZAXIS	Z-axis basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	VALL	Track-speed basic setting point 16	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE16	ZAXIS	Z-axis basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	LDOZZ	Nozzle 1 basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	XAXIS	X-axis basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	RDOZZ	Nozzle 2 basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	DELAY	Delay basic setting point 16	Movement point	[s]
INJU1_SVW_INJC_MOVE16	INJC	Basic setting point injection 16	Movement point	
INJU1_SVW_INJC_MOVE16	CUT	Cutting of basic setting point 16	Movement point	
INJU1_SVW_INJC_MOVEHOM	XAXIS	X-axis HOME-position	Movement point	[mm]
INJU1_SVW_INJC_MOVEHOM	VALL	Track-speed from last basic sttg. pt. to HOME-pos.	Movement point	[mm/s]
INJU1_SVW_INJC_MOVEHOM	ZAXIS	Z-axis HOME-position	Movement point	[mm]
INJU1_SVW_INJC_MOVEHOM	LDOZZ	Nozzle 1 HOME-Position	Movement point	[mm]
INJU1_SVW_INJC_MOVEHOM	RDOZZ	Nozzle 2 HOME-position	Movement point	[mm]
INJU1_S_BACK_END	SET	Injection unit stroke	Stroke	[mm]
INJU1_S_BACK_STEP2	SET	Change-over pt.inj.unit ret.	Stroke	[mm]
INJU1_S_FORW_STEP2	SET	Change-over pt. inj.unit fwd.	Stroke	[mm]
INJU1_S_PURGCTRL_INJ	SET	Injection unit stroke during purging control	Stroke	[mm]
INJU1_T_BACK_CYCANA	CTAREF	Inj. unit return	Cycle time analysis	[s]
INJU1_T_BACK_DELAY	SET	Delay time for inj. unit lift-off	Timer/counter	[s]
INJU1_T_FORW_CYCANA	CTAREF	Inj. unit fwd.	Cycle time analysis	[s]
INJU1_T_FORW_DELAY	SET	Delay time for start inj. unit fwd.	Timer/counter	[s]
INJU1_T_NOZOPEN_CYCANA	CTAREF	Nozzle opening	Cycle time analysis	[s]
INJU1_V_BACK_SETMODE	SET	Setting-speed injection-unit return	Velocity/revolution/volum e	[mm/s]

INT_CTL_CHART4	CLCLA	QS 4 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART4	CUCLS	QS 4 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART4	CPCNT	QS 4 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART4	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART4	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART4	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART4	CLCLS	QS 4 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART4	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART4	CPAC	QS 4 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART4	CPAT	QS 4 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART4	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART4	CPCCNT	QS 4 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART5	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART5	CPAC	QS 5 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART5	CPCNT	QS 5 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART5	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART5	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART5	CPCCNT	QS 5 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART5	CUCLA	QS 5 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART5	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART5	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART5	CPAT	QS 5 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART5	CLCLS	QS 5 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART5	CUCLS	QS 5 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART5	CLCLA	QS 5 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART5	REFPAR	QS 5 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART5	CUSL	QS 5 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART5	CLSL	QS 5 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART6	CUCLS	QS 6 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART6	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART6	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART6	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART6	CLCLS	QS 6 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART6	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART6	CPAC	QS 6 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART6	CPCCNT	QS 6 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART6	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART6	CPCNT	QS 6 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART6	REFPAR	QS 6 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART6	CUSL	QS 6 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART6	CLSL	QS 6 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART6	CUCLA	QS 6 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART6	CLCLA	QS 6 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART6	CPAT	QS 6 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART7	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART7	CLCLS	QS 7 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART7	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART7	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART7	CPCCNT	QS 7 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART7	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART7	CUCLS	QS 7 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART7	CLCLA	QS 7 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART7	CPCNT	QS 7 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART7	CPAT	QS 7 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART7	REFPAR	QS 7 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART7	CUSL	QS 7 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART7	CLSL	QS 7 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART7	CUCLA	QS 7 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART7	CPAC	QS 7 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART7	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART8	CPAC	QS 8 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART8	CPAT	QS 8 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART8	CPCNT	QS 8 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART8	CPCCNT	QS 8 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART8	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	

INJU1_V_BACK_STEP1	SET	Inj. unit return speed 1	Velocity/revolution/volume	[mm/s]
INJU1_V_BACK_STEP2	SET	Inj. unit return speed 2	Velocity/revolution/volume	[mm/s]
INJU1_V_FORW_SETMODE	SET	Setting-speed injection-unit forward	Velocity/revolution/volume	[mm/s]
INJU1_V_FORW_STEP1	SET	Injection unit fwd. speed 1	Velocity/revolution/volume	[mm/s]
INJU1_V_FORW_STEP2	SET	Injection unit fwd. speed 2	Velocity/revolution/volume	[mm/s]
INJU1_W_BACK	SEL	Injection unit movement	Selection function	
INJU1_W_NOZCONPRES	SEL	Nozzle contact press. at start of clamping press. build-up	Selection function	
INJU1_W_SHUTOFFNOZZLE	SEL		Selection function	
INT_CTL_CHART1	CUCLS	QS 1 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART1	CLCLA	QS 1 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART1	CUSL	QS 1 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART1	CUCLA	QS 1 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART1	CLSL	QS 1 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART1	REFPAR	QS 1 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART1	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART1	CLCLS	QS 1 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART1	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART1	CPAC	QS 1 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART1	CPAT	QS 1 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART1	CPCNT	QS 1 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART1	CPCCNT	QS 1 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART1	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART1	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART1	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART2	REFPAR	QS 2 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART2	CUSL	QS 2 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART2	CLSL	QS 2 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART2	CUCLA	QS 2 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART2	CLCLA	QS 2 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART2	CUCLS	QS 2 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART2	CLCLS	QS 2 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART2	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART2	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART2	CPAC	QS 2 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART2	CPAT	QS 2 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART2	CPCNT	QS 2 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART2	CPCCNT	QS 2 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART2	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART2	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART2	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART3	REFPAR	QS 3 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART3	CUSL	QS 3 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART3	CLSL	QS 3 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART3	CUCLA	QS 3 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART3	CLCLA	QS 3 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART3	CUCLS	QS 3 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART3	CLCLS	QS 3 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART3	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART3	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART3	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART3	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART3	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART3	CPCCNT	QS 3 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART3	CPCNT	QS 3 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART3	CPAC	QS 3 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART3	CPAT	QS 3 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART4	CUSL	QS 4 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART4	CLSL	QS 4 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART4	CUCLA	QS 4 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART4	REFPAR	QS 4 Param. :	Ctl-Flowchart parameter	[mm]

INT_CTL_CHART8	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART8	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART8	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART8	CUSL	QS 8 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART8	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART8	CLSL	QS 8 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART8	CUCLA	QS 8 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART8	REFPAR	QS 8 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART8	CUCLS	QS 8 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART8	CLCLA	QS 8 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART8	CLCLS	QS 8 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART9	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART9	CPAC	QS 9 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART9	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART9	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART9	CPCNT	QS 9 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART9	CPCCNT	QS 9 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART9	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART9	CPAT	QS 9 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART9	CLCLS	QS 9 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART9	CUCLS	QS 9 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART9	CLCLA	QS 9 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART9	CUCLA	QS 9 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART9	CLSL	QS 9 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART9	CUSL	QS 9 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART9	REFPAR	QS 9 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART9	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART10	REFPAR	QS 10 Param. :	Ctl-Flowchart parameter	[mm]
INT_CTL_CHART10	CUCLA	QS 10 upper intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART10	CPCNT	QS 10 random sample vol.	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART10	CPAT	QS 10 after time interval	Ctl-Flowchart parameter	[s]
INT_CTL_CHART10	CYSCSE	QS Standard dev. end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART10	CPAC	QS 10 after cycle interval	Ctl-Flowchart parameter	[Qty]
INT_CTL_CHART10	CSEL	QS functions selection	Ctl-Flowchart parameter	
INT_CTL_CHART10	CUSL	QS 10 upper specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART10	CYSCSA	QS Standard dev. start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART10	CLCLS	QS 10 lower intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART10	CLSL	QS 10 lower specification limit	Ctl-Flowchart parameter	
INT_CTL_CHART10	CUCLS	QS 10 upper intervent. limit std.dev.	Ctl-Flowchart parameter	
INT_CTL_CHART10	CLCLA	QS 10 lower intervent.limit mean-val.	Ctl-Flowchart parameter	
INT_CTL_CHART10	CYSCAE	QS mean-value end of scale	Ctl-Flowchart parameter	
INT_CTL_CHART10	CYSCAA	QS mean-value start of scale	Ctl-Flowchart parameter	
INT_CTL_CHART10	CPCCNT	QS 10 random samples vol. calibr.	Ctl-Flowchart parameter	[Qty]
INT_C_CAVITY	SET	Number of cavities	Analog value	[Qty]
INT_STR_FOTONAME	STR	Page display	Text string	
INT_STR_FOTONAME1	STR	Page display	Text string	
INT_STR_FOTONAME2	STR	Page display	Text string	
INT_STR_FOTONAME3	STR	Page display	Text string	
INT_STR_FOTONAME4	STR	Page display	Text string	
INT_T_REFDATE_CYCANA	TIM		Date/time	
INT_W_DIFF2SET	SEL		Selection function	
MOLD_CH_HEAT1_BFAP1	QSEL	Tol.-monitoring wall temp. MP 1	Cycle parameter	
MOLD_CH_HEAT1_BFAP1	QRMTOL	-Tolerance mold wall temp. MP 1	Cycle parameter	[øC]
MOLD_CH_HEAT1_BFAP1	QRPTOL	+Tolerance mold wall temp. MP 1	Cycle parameter	[øC]
MOLD_CH_HEAT1_BFAP2	QSEL	Tol.-monitoring wall temp. MP 2	Cycle parameter	
MOLD_CH_HEAT1_BFAP2	QRMTOL	-Tolerance mold wall temp. MP 2	Cycle parameter	[øC]
MOLD_CH_HEAT1_BFAP2	QRPTOL	+Tolerance mold wall temp. MP 2	Cycle parameter	[øC]
MOLD_CH_HEAT1_BFAP3	QSEL	Tol.-monitoring wall temp. MP 3	Cycle parameter	
MOLD_CH_HEAT1_BFAP3	QRPTOL	+Tolerance mold wall temp. MP 3	Cycle parameter	[øC]
MOLD_CH_HEAT1_BFAP3	QRMTOL	-Tolerance mold wall temp. MP 3	Cycle parameter	[øC]
MOLD_CH_HEAT1_FFAP1	QSEL	Tol.-monitoring wall temp. FP 1	Cycle parameter	
MOLD_CH_HEAT1_FFAP1	QRPTOL	+Tolerance mold wall temp. FP 1	Cycle parameter	[øC]
MOLD_CH_HEAT1_FFAP1	QRMTOL	-Tolerance mold wall temp. FP 1	Cycle parameter	[øC]
MOLD_CH_HEAT1_FFAP2	QSEL	Tol.-monitoring wall temp. FP 2	Cycle parameter	
MOLD_CH_HEAT1_FFAP2	QRPTOL	+Tolerance mold wall temp. FP 2	Cycle parameter	[øC]

MOLD_CH_TEMP1_Z302	QRMTOL	-Tolerance heat-balancing 302	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z302	QRPTOL	+Tolerance heat-balancing 302	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z303	QSEL	Tol.-monitoring heat-balancing 303	Cycle parameter	
MOLD_CH_TEMP1_Z303	QRPTOL	+Tolerance heat-balancing 303	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z303	QRMTOL	-Tolerance heat-balancing 303	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z304	QSEL	Tol.-monitoring heat-balancing 304	Cycle parameter	
MOLD_CH_TEMP1_Z304	QRPTOL	+Tolerance heat-balancing 304	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z304	QRMTOL	-Tolerance heat-balancing 304	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z305	QSEL	Tol.-monitoring heat-balancing 305	Cycle parameter	
MOLD_CH_TEMP1_Z305	QRPTOL	+Tolerance heat-balancing 305	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z305	QRMTOL	-Tolerance heat-balancing 305	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z306	QSEL	Tol.-monitoring heat-balancing 306	Cycle parameter	
MOLD_CH_TEMP1_Z306	QRPTOL	+Tolerance heat-balancing 306	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z306	QRMTOL	-Tolerance heat-balancing 306	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z307	QSEL	Tol.-monitoring heat-balancing 307	Cycle parameter	
MOLD_CH_TEMP1_Z307	QRPTOL	+Tolerance heat-balancing 307	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z307	QRMTOL	-Tolerance heat-balancing 307	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z308	QSEL	Tol.-monitoring heat-balancing 308	Cycle parameter	
MOLD_CH_TEMP1_Z308	QRPTOL	+Tolerance heat-balancing 308	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z308	QRMTOL	-Tolerance heat-balancing 308	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z309	QSEL	Tol.-monitoring heat-balancing 309	Cycle parameter	
MOLD_CH_TEMP1_Z309	QRPTOL	+Tolerance heat-balancing 309	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z309	QRMTOL	-Tolerance heat-balancing 309	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z310	QSEL	Tol.-monitoring heat-balancing 310	Cycle parameter	
MOLD_CH_TEMP1_Z310	QRPTOL	+Tolerance heat-balancing 310	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z310	QRMTOL	-Tolerance heat-balancing 310	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z311	QSEL	Tol.-monitoring heat-balancing 311	Cycle parameter	
MOLD_CH_TEMP1_Z311	QRPTOL	+Tolerance heat-balancing 311	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z311	QRMTOL	-Tolerance heat-balancing 311	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z312	QSEL	Tol.-monitoring heat-balancing 312	Cycle parameter	
MOLD_CH_TEMP1_Z312	QRPTOL	+Tolerance heat-balancing 312	Cycle parameter	[°C]
MOLD_CH_TEMP1_Z312	QRMTOL	-Tolerance heat-balancing 312	Cycle parameter	[°C]
MOLD_CP_CRVCAVP1_AREA	QSEL	Tol.-monitoring mold cavity pressure area	Cycle parameter	
MOLD_CP_CRVCAVP1_AREA	QRPTOL	Mold cavity pressure: +Tol. area	Cycle parameter	[bar*s]
MOLD_CP_CRVCAVP1_AREA	QRMTOL	Mold cavity pressure: -Tol. area	Cycle parameter	[bar*s]
MOLD_CP_CRVCAVP1_MAX	QSEL	Tol.-monitoring mid.cav.pr.max.-value in area	Cycle parameter	
MOLD_CP_CRVCAVP1_MAX	QRPTOL	Mold cavity pressure: +Tol. max.-value	Cycle parameter	[bar]
MOLD_CP_CRVCAVP1_MAX	QRMTOL	Mold cavity pressure: -Tol. max.-value	Cycle parameter	[bar]
MOLD_CP_CRVCAVP2_AREA	QSEL	Tol.-monitoring mold cavity pressure area	Cycle parameter	
MOLD_CP_CRVCAVP2_AREA	QRPTOL	Mold cavity pressure: +Tol. area	Cycle parameter	[bar*s]
MOLD_CP_CRVCAVP2_AREA	QRMTOL	Mold cavity pressure: -Tol. area	Cycle parameter	[bar*s]
MOLD_CP_CRVCAVP2_MAX	QSEL	Tol.-monitoring mid.cav.pr.max.-value in area	Cycle parameter	
MOLD_CP_CRVCAVP2_MAX	QRPTOL	Mold cavity pressure: +Tol. max.-value	Cycle parameter	[bar]
MOLD_CP_CRVCAVP2_MAX	QRMTOL	Mold cavity pressure: -Tol. max.-value	Cycle parameter	[bar]
MOLD_CRV_CAVP1	PTOLFY	#NAME?	Curve parameter	[%]
MOLD_CRV_CAVP1	REFPNT		Curve parameter	[bar]
MOLD_CRV_CAVP1	RFYMIN		Curve parameter	[bar]
MOLD_CRV_CAVP1	PTBPNT		Curve parameter	[bar]
MOLD_CRV_CAVP1	RFYMAX		Curve parameter	[bar]
MOLD_CRV_CAVP1	MTBFY		Curve parameter	[bar]
MOLD_CRV_CAVP1	MTBPNT		Curve parameter	[bar]
MOLD_CRV_CAVP1	PTBFY		Curve parameter	[bar]
MOLD_CRV_CAVP1	MTOLFY		Curve parameter	[%]
MOLD_CRV_CAVP1	MTOL	#NAME?	Curve parameter	[%]
MOLD_CRV_CAVP1	PTOL	#NAME?	Curve parameter	[%]
MOLD_CRV_CAVP1	SYCEND	Sync.-end mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP1	MEASUR	Measuring line	Curve parameter	
MOLD_CRV_CAVP1	GRID		Curve parameter	
MOLD_CRV_CAVP1	SFFMLY	Grp. of curves: mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP1	SFSMOO	Smoothing mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP1	SFTOL	Tolerance-monitoring mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP1	YSCALB	Y-scale starting value mold cavity pressure	Curve parameter	[bar]
MOLD_CRV_CAVP1	DTVAL	Delay time mold cavity pressure	Curve parameter	[s]
MOLD_CRV_CAVP1	SWINCT	Length monit.-window mold cav. pr.	Curve parameter	[s]
MOLD_CRV_CAVP1	SWINGO	Start monit.-window mold cav. pr.	Curve parameter	[s]

MOLD_CRV_CAVP1	YSCALE	Y-scale end-value mold cavity pressure	Curve parameter	[bar]
MOLD_CRV_CAVP1	MTVAL	Logging time mold cavity pressure	Curve parameter	[s]
MOLD_CRV_CAVP2	SFFMLY	Grp. of curves: mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP2	PTOLFY	#NAME?	Curve parameter	[%]
MOLD_CRV_CAVP2	MTOLFY		Curve parameter	[%]
MOLD_CRV_CAVP2	REFPNT		Curve parameter	[bar]
MOLD_CRV_CAVP2	SFTOL	Tolerance-monitoring mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP2	MTBPNT		Curve parameter	[bar]
MOLD_CRV_CAVP2	RFYMIN		Curve parameter	[bar]
MOLD_CRV_CAVP2	RFYMAX		Curve parameter	[bar]
MOLD_CRV_CAVP2	PTBPNT		Curve parameter	[bar]
MOLD_CRV_CAVP2	PTBFY		Curve parameter	[bar]
MOLD_CRV_CAVP2	MTBFY		Curve parameter	[bar]
MOLD_CRV_CAVP2	MEASUR	Measuring line	Curve parameter	
MOLD_CRV_CAVP2	SYCEND	Sync.-end mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP2	PTOL	#NAME?	Curve parameter	[%]
MOLD_CRV_CAVP2	MTOL	#NAME?	Curve parameter	[%]
MOLD_CRV_CAVP2	SFSMOO	Smoothing mold cavity pressure	Curve parameter	
MOLD_CRV_CAVP2	GRID		Curve parameter	
MOLD_CRV_CAVP2	SWINCT	Length monit.-window mold cav. pr.	Curve parameter	[s]
MOLD_CRV_CAVP2	DTVAL	Delay time mold cavity pressure	Curve parameter	[s]
MOLD_CRV_CAVP2	MTVAL	Logging time mold cavity pressure	Curve parameter	[s]
MOLD_CRV_CAVP2	SWINGO	Start monit.-window mold cav.pr.	Curve parameter	[s]
MOLD_CRV_CAVP2	YSCALE	Y-scale end-value mold cavity pressure	Curve parameter	[bar]
MOLD_CRV_CAVP2	YSCALB	Y-scale starting value mold cavity pressure	Curve parameter	[bar]
MOLD_C_CLOS_SAFE	SET	Repeat-procedures mold safety	Timer/counter	[Qty]
MOLD_C_CUSHFAC_ACCRAM P	SET	Cushioning factor acceleration ramps	Timer/counter	
MOLD_F_CLOSSAF_SETMODE	SET	Maximum setting-movement force mold closing	Pressure/force	[kN]
MOLD_F_CLOS_END	SET	Clamping force	Pressure/force	[kN]
MOLD_F_CLOS_SAFE1	SET	Mold safety force profile 1	Pressure/force	[kN]
MOLD_F_CLOS_SAFE2	SET	Mold safety force profile 2	Pressure/force	[kN]
MOLD_F_CLOS_SAFE3	SET	Mold safety force profile 3	Pressure/force	[kN]
MOLD_F_DF_CF1	SET	Clampimng force profile 1	Pressure/force	[kN]
MOLD_F_DF_CF2	SET	Clampimng force profile 2	Pressure/force	[kN]
MOLD_F_DF_CF3	SET	Clampimng force profile 3	Pressure/force	[kN]
MOLD_F_DF_OPENING	SET	Mold opening force	Pressure/force	[kN]
MOLD_F_DF_OPENING	CYCACT		Pressure/force	[mm]
MOLD_F_MOV_SPRINGRANGE	SET	Movement force at spring loaded range	Pressure/force	[kN]
MOLD_F_OPEN_Y320	SET	CF release with Y320	Pressure/force	[kN]
MOLD_H_HEAT1_BFAP1	XPK	XpK barrel-zone 12	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP1	XPH	XpH barrel-zone 12	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP1	EDSET	OD-value barrel-zone 12	Temperature parameter	[%]
MOLD_H_HEAT1_BFAP1	CYCACT	Cycles actual-value MP wall temp. 1	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP1	SET	MP mold wall temperature 1	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP1	ACT	MP mold wall temperature 1	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP1	POWSET	Heating capacity barrel zone 12	Temperature parameter	[kW]
MOLD_H_HEAT1_BFAP1	TVK	TvK barrel-zone 12	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP1	TVH	TvH barrel-zone 12	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP1	TNK	TnK barrel-zone 12	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP1	XSH	XsH barrel-zone 12	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP1	TNH	TnH barrel-zone 12	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP1	TAK	TaK barrel-zone 12	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP1	TAH	TaH barrel-zone 12	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	CYCACT	Cycles actual-value MP wall temp. 2	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP2	POWSET	Heating capacity mold zone 571	Temperature parameter	[kW]
MOLD_H_HEAT1_BFAP2	ACT	MP mold wall temperature 2	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP2	TAH	TaH mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	TVK	TvK mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	TVH	TvH mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	TNK	TnK mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	TNH	TnH mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	EDSET	OD-value mold zone 571	Temperature parameter	[%]
MOLD_H_HEAT1_BFAP2	TAK	XpK mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP2	XPH	XpH mold zone 571	Temperature parameter	[ø/oo]

MOLD_H_HEAT1_BFAP2	XPK	XpK mold zone 571	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP2	XSH	XsH mold zone 571	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP2	SET	MP mold wall temperature 2	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP3	CYCACT	Cycles actual-value MP wall temp. 3	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP3	POWSET	Heating capacity mold zone 569	Temperature parameter	[kW]
MOLD_H_HEAT1_BFAP3	ACT	MP mold wall temperature 3	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP3	SET	MP mold wall temperature 3	Temperature parameter	[øC]
MOLD_H_HEAT1_BFAP3	XPH	XpH mold zone 569	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP3	XPK	XpK mold zone 569	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP3	TAH	TaH mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP3	TAK	XpK mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP3	XSH	XsH mold zone 569	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_BFAP3	TNH	TnH mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP3	TVK	TvK mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP3	TVH	TvH mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_BFAP3	EDSET	OD-value mold zone 569	Temperature parameter	[%]
MOLD_H_HEAT1_BFAP3	TNK	TnK mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	SET	FP mold wall temperature 1	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP1	ACT	FP mold wall temperature 1	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP1	CYCACT	Cycles actual-value FP wall temp. 1	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP1	XPH	XpH barrel-zone 16	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP1	XPK	XpK barrel-zone 16	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP1	XSH	XsH barrel-zone 16	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP1	TAH	TaH barrel-zone 16	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	POWSET	Heating capacity barrel zone 16	Temperature parameter	[kW]
MOLD_H_HEAT1_FFAP1	TAK	TaK barrel-zone 16	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	TNH	TvH barrel-zone 16	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	TNK	TvK barrel-zone 16	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	TVH	TvH barrel-zone 16	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	TVK	TvK barrel-zone 16	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP1	EDSET	OD-value barrel-zone 16	Temperature parameter	[%]
MOLD_H_HEAT1_FFAP2	POWSET	Heating capacity mold zone 572	Temperature parameter	[kW]
MOLD_H_HEAT1_FFAP2	CYCACT	Cycles actual-value FP wall temp. 2	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP2	TNH	TnH mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP2	TAK	XpK mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP2	TAH	TaH mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP2	XSH	XsH mold zone 572	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP2	XPK	XpK mold zone 572	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP2	SET	FP mold wall temperature 2	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP2	XPH	XpH mold zone 572	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP2	ACT	FP mold wall temperature 2	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP2	TNK	TnK mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP2	TVH	TvH mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP2	TVK	TvK mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP2	EDSET	OD-value mold zone 572	Temperature parameter	[%]
MOLD_H_HEAT1_FFAP3	POWSET	Heating capacity mold zone 570	Temperature parameter	[kW]
MOLD_H_HEAT1_FFAP3	CYCACT	Cycles actual-value FP wall temp. 3	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP3	TNH	TnH mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP3	TNK	TnK mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP3	TVH	TvH mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP3	TVK	TvK mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP3	EDSET	OD-value mold zone 570	Temperature parameter	[%]
MOLD_H_HEAT1_FFAP3	ACT	FP mold wall temperature 3	Temperature parameter	[øC]
MOLD_H_HEAT1_FFAP3	TAK	XpK mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP3	TAH	TaH mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_FFAP3	XSH	XsH mold zone 570	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP3	XPK	XpK mold zone 570	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP3	XPH	XpH mold zone 570	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_FFAP3	SET	FP mold wall temperature 3	Temperature parameter	[øC]
MOLD_H_HEAT1_Z501	POWSET	Heating capacity mold zone 501	Temperature parameter	[kW]
MOLD_H_HEAT1_Z501	SET	Mold zone 501	Temperature parameter	[øC]
MOLD_H_HEAT1_Z501	CYCACT	Cycles actual-value mold zone 501	Temperature parameter	[øC]
MOLD_H_HEAT1_Z501	TVH	TvH mold zone 501	Temperature parameter	[s]
MOLD_H_HEAT1_Z501	TNK	TnK mold zone 501	Temperature parameter	[s]
MOLD_H_HEAT1_Z501	TVK	TvK mold zone 501	Temperature parameter	[s]

MOLD_H_HEAT1_Z501	TNH	TnH mold zone 501	Temperature parameter	[s]
MOLD_H_HEAT1_Z501	TAH	TaH mold zone 501	Temperature parameter	[s]
MOLD_H_HEAT1_Z501	EDSET	OD-value mold zone 501	Temperature parameter	[%]
MOLD_H_HEAT1_Z501	XSH	XsH mold zone 501	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z501	XPK	XpK mold zone 501	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z501	TAK	TaK mold zone 501	Temperature parameter	[s]
MOLD_H_HEAT1_Z501	ACT	Mold zone 501	Temperature parameter	[øC]
MOLD_H_HEAT1_Z501	XPH	XpH mold zone 501	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z502	CYCACT	Cycles actual-value mold zone 502	Temperature parameter	[øC]
MOLD_H_HEAT1_Z502	POWSET	Heating capacity mold zone 502	Temperature parameter	[kW]
MOLD_H_HEAT1_Z502	XPK	XpK mold zone 502	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z502	XSH	XsH mold zone 502	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z502	TNH	TnH mold zone 502	Temperature parameter	[s]
MOLD_H_HEAT1_Z502	EDSET	OD-value mold zone 502	Temperature parameter	[%]
MOLD_H_HEAT1_Z502	TNK	TnK mold zone 502	Temperature parameter	[s]
MOLD_H_HEAT1_Z502	TVH	TvH mold zone 502	Temperature parameter	[s]
MOLD_H_HEAT1_Z502	TAH	TaH mold zone 502	Temperature parameter	[s]
MOLD_H_HEAT1_Z502	TAK	TaK mold zone 502	Temperature parameter	[s]
MOLD_H_HEAT1_Z502	TVK	TvK mold zone 502	Temperature parameter	[s]
MOLD_H_HEAT1_Z502	ACT	Mold zone 502	Temperature parameter	[øC]
MOLD_H_HEAT1_Z502	SET	Mold zone 502	Temperature parameter	[øC]
MOLD_H_HEAT1_Z502	XPH	XpH mold zone 502	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z503	CYCACT	Cycles actual-value mold zone 503	Temperature parameter	[øC]
MOLD_H_HEAT1_Z503	POWSET	Heating capacity mold zone 503	Temperature parameter	[kW]
MOLD_H_HEAT1_Z503	TNH	TnH mold zone 503	Temperature parameter	[s]
MOLD_H_HEAT1_Z503	TVK	TvK mold zone 503	Temperature parameter	[s]
MOLD_H_HEAT1_Z503	TVH	TvH mold zone 503	Temperature parameter	[s]
MOLD_H_HEAT1_Z503	TNK	TnK mold zone 503	Temperature parameter	[s]
MOLD_H_HEAT1_Z503	EDSET	OD-value mold zone 503	Temperature parameter	[%]
MOLD_H_HEAT1_Z503	XSH	XsH mold zone 503	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z503	XPK	XpK mold zone 503	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z503	XPH	XpH mold zone 503	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z503	ACT	Mold zone 503	Temperature parameter	[øC]
MOLD_H_HEAT1_Z503	SET	Mold zone 503	Temperature parameter	[øC]
MOLD_H_HEAT1_Z503	TAH	TaH mold zone 503	Temperature parameter	[s]
MOLD_H_HEAT1_Z503	TAK	TaK mold zone 503	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	CYCACT	Cycles actual-value mold zone 504	Temperature parameter	[øC]
MOLD_H_HEAT1_Z504	POWSET	Heating capacity mold zone 504	Temperature parameter	[kW]
MOLD_H_HEAT1_Z504	XSH	XsH mold zone 504	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z504	ACT	Mold zone 504	Temperature parameter	[øC]
MOLD_H_HEAT1_Z504	XPK	XpK mold zone 504	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z504	TNK	TnK mold zone 504	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	TAK	TaK mold zone 504	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	TAH	TaH mold zone 504	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	TVH	TvH mold zone 504	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	EDSET	OD-value mold zone 504	Temperature parameter	[%]
MOLD_H_HEAT1_Z504	TVK	TvK mold zone 504	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	XPH	XpH mold zone 504	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z504	TNH	TnH mold zone 504	Temperature parameter	[s]
MOLD_H_HEAT1_Z504	SET	Mold zone 504	Temperature parameter	[øC]
MOLD_H_HEAT1_Z505	CYCACT	Cycles actual-value mold zone 505	Temperature parameter	[øC]
MOLD_H_HEAT1_Z505	POWSET	Heating capacity mold zone 505	Temperature parameter	[kW]
MOLD_H_HEAT1_Z505	XPK	XpK mold zone 505	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z505	EDSET	OD-value mold zone 505	Temperature parameter	[%]
MOLD_H_HEAT1_Z505	TVK	TvK mold zone 505	Temperature parameter	[s]
MOLD_H_HEAT1_Z505	TVH	TvH mold zone 505	Temperature parameter	[s]
MOLD_H_HEAT1_Z505	TNK	TnK mold zone 505	Temperature parameter	[s]
MOLD_H_HEAT1_Z505	TNH	TnH mold zone 505	Temperature parameter	[s]
MOLD_H_HEAT1_Z505	SET	Mold zone 505	Temperature parameter	[øC]
MOLD_H_HEAT1_Z505	TAK	TaK mold zone 505	Temperature parameter	[s]
MOLD_H_HEAT1_Z505	TAH	TaH mold zone 505	Temperature parameter	[s]
MOLD_H_HEAT1_Z505	XSH	XsH mold zone 505	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z505	XPH	XpH mold zone 505	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z505	ACT	Mold zone 505	Temperature parameter	[øC]
MOLD_H_HEAT1_Z506	CYCACT	Cycles actual-value mold zone 506	Temperature parameter	[øC]

MOLD_H_HEAT1_Z506	POWSET	Heating capacity mold zone 506	Temperature parameter	[kW]
MOLD_H_HEAT1_Z506	TVK	TvK mold zone 506	Temperature parameter	[s]
MOLD_H_HEAT1_Z506	TVH	TvH mold zone 506	Temperature parameter	[s]
MOLD_H_HEAT1_Z506	EDSET	OD-value mold zone 506	Temperature parameter	[%]
MOLD_H_HEAT1_Z506	TNH	TnH mold zone 506	Temperature parameter	[s]
MOLD_H_HEAT1_Z506	SET	Mold zone 506	Temperature parameter	[øC]
MOLD_H_HEAT1_Z506	XSH	XsH mold zone 506	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z506	TAK	TaK mold zone 506	Temperature parameter	[s]
MOLD_H_HEAT1_Z506	TAH	TaH mold zone 506	Temperature parameter	[s]
MOLD_H_HEAT1_Z506	ACT	Mold zone 506	Temperature parameter	[øC]
MOLD_H_HEAT1_Z506	XPK	XpK mold zone 506	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z506	XPH	XpH mold zone 506	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z506	TNK	TnK mold zone 506	Temperature parameter	[s]
MOLD_H_HEAT1_Z507	POWSET	Heating capacity mold zone 507	Temperature parameter	[kW]
MOLD_H_HEAT1_Z507	CYCACT	Cycles actual-value mold zone 507	Temperature parameter	[øC]
MOLD_H_HEAT1_Z507	EDSET	OD-value mold zone 507	Temperature parameter	[%]
MOLD_H_HEAT1_Z507	SET	Mold zone 507	Temperature parameter	[øC]
MOLD_H_HEAT1_Z507	ACT	Mold zone 507	Temperature parameter	[øC]
MOLD_H_HEAT1_Z507	TNK	TnK mold zone 507	Temperature parameter	[s]
MOLD_H_HEAT1_Z507	TVH	TvH mold zone 507	Temperature parameter	[s]
MOLD_H_HEAT1_Z507	TNH	TnH mold zone 507	Temperature parameter	[s]
MOLD_H_HEAT1_Z507	TAK	TaK mold zone 507	Temperature parameter	[s]
MOLD_H_HEAT1_Z507	TAH	TaH mold zone 507	Temperature parameter	[s]
MOLD_H_HEAT1_Z507	XSH	XsH mold zone 507	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z507	XPK	XpK mold zone 507	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z507	XPH	XpH mold zone 507	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z507	TVK	TvK mold zone 507	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	CYCACT	Cycles actual-value mold zone 508	Temperature parameter	[øC]
MOLD_H_HEAT1_Z508	POWSET	Heating capacity mold zone 508	Temperature parameter	[kW]
MOLD_H_HEAT1_Z508	SET	Mold zone 508	Temperature parameter	[øC]
MOLD_H_HEAT1_Z508	ACT	Mold zone 508	Temperature parameter	[øC]
MOLD_H_HEAT1_Z508	XPH	XpH mold zone 508	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z508	XPK	XpK mold zone 508	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z508	XSH	XsH mold zone 508	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z508	TAH	TaH mold zone 508	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	TAK	TaK mold zone 508	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	TNH	TnH mold zone 508	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	TNK	TnK mold zone 508	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	TVH	TvH mold zone 508	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	TVK	TvK mold zone 508	Temperature parameter	[s]
MOLD_H_HEAT1_Z508	EDSET	OD-value mold zone 508	Temperature parameter	[%]
MOLD_H_HEAT1_Z509	POWSET	Heating capacity mold zone 509	Temperature parameter	[kW]
MOLD_H_HEAT1_Z509	CYCACT	Cycles actual-value mold zone 509	Temperature parameter	[øC]
MOLD_H_HEAT1_Z509	XSH	XsH mold zone 509	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z509	TVK	TvK mold zone 509	Temperature parameter	[s]
MOLD_H_HEAT1_Z509	TVH	TvH mold zone 509	Temperature parameter	[s]
MOLD_H_HEAT1_Z509	TNK	TnK mold zone 509	Temperature parameter	[s]
MOLD_H_HEAT1_Z509	TNH	TnH mold zone 509	Temperature parameter	[s]
MOLD_H_HEAT1_Z509	ACT	Mold zone 509	Temperature parameter	[øC]
MOLD_H_HEAT1_Z509	TAH	TaH mold zone 509	Temperature parameter	[s]
MOLD_H_HEAT1_Z509	XPK	XpK mold zone 509	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z509	XPH	XpH mold zone 509	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z509	SET	Mold zone 509	Temperature parameter	[øC]
MOLD_H_HEAT1_Z509	TAK	TaK mold zone 509	Temperature parameter	[s]
MOLD_H_HEAT1_Z509	EDSET	OD-value mold zone 509	Temperature parameter	[%]
MOLD_H_HEAT1_Z510	POWSET	Heating capacity mold zone 510	Temperature parameter	[kW]
MOLD_H_HEAT1_Z510	CYCACT	Cycles actual-value mold zone 510	Temperature parameter	[øC]
MOLD_H_HEAT1_Z510	XPH	XpH mold zone 510	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z510	XPK	XpK mold zone 510	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z510	XSH	XsH mold zone 510	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z510	TAH	TaH mold zone 510	Temperature parameter	[s]
MOLD_H_HEAT1_Z510	TAK	TaK mold zone 510	Temperature parameter	[s]
MOLD_H_HEAT1_Z510	TNH	TnH mold zone 510	Temperature parameter	[s]
MOLD_H_HEAT1_Z510	TNK	TnK mold zone 510	Temperature parameter	[s]
MOLD_H_HEAT1_Z510	TVH	TvH mold zone 510	Temperature parameter	[s]

MOLD_H_HEAT1_Z510	TVK	TvK mold zone 510	Temperature parameter	[s]
MOLD_H_HEAT1_Z510	SET	Mold zone 510	Temperature parameter	[øC]
MOLD_H_HEAT1_Z510	ACT	Mold zone 510	Temperature parameter	[øC]
MOLD_H_HEAT1_Z510	EDSET	OD-value mold zone 510	Temperature parameter	[%]
MOLD_H_HEAT1_Z511	CYCACT	Cycles actual-value mold zone 511	Temperature parameter	[øC]
MOLD_H_HEAT1_Z511	ACT	Mold zone 511	Temperature parameter	[øC]
MOLD_H_HEAT1_Z511	POWSET	Heating capacity mold zone 511	Temperature parameter	[kW]
MOLD_H_HEAT1_Z511	TVH	TvH mold zone 511	Temperature parameter	[s]
MOLD_H_HEAT1_Z511	XPH	XpH mold zone 511	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z511	XPK	XpK mold zone 511	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z511	XSH	XsH mold zone 511	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z511	SET	Mold zone 511	Temperature parameter	[øC]
MOLD_H_HEAT1_Z511	TAH	TaH mold zone 511	Temperature parameter	[s]
MOLD_H_HEAT1_Z511	TVK	TvK mold zone 511	Temperature parameter	[s]
MOLD_H_HEAT1_Z511	TAK	TaK mold zone 511	Temperature parameter	[s]
MOLD_H_HEAT1_Z511	TNK	TnK mold zone 511	Temperature parameter	[s]
MOLD_H_HEAT1_Z511	TNH	TnH mold zone 511	Temperature parameter	[s]
MOLD_H_HEAT1_Z511	EDSET	OD-value mold zone 511	Temperature parameter	[%]
MOLD_H_HEAT1_Z512	POWSET	Heating capacity mold zone 512	Temperature parameter	[kW]
MOLD_H_HEAT1_Z512	CYCACT	Cycles actual-value mold zone 512	Temperature parameter	[øC]
MOLD_H_HEAT1_Z512	ACT	Mold zone 512	Temperature parameter	[øC]
MOLD_H_HEAT1_Z512	XPH	XpH mold zone 512	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z512	SET	Mold zone 512	Temperature parameter	[øC]
MOLD_H_HEAT1_Z512	XPK	XpK mold zone 512	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z512	XSH	XsH mold zone 512	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z512	TAH	TaH mold zone 512	Temperature parameter	[s]
MOLD_H_HEAT1_Z512	TVK	TvK mold zone 512	Temperature parameter	[s]
MOLD_H_HEAT1_Z512	TAK	TaK mold zone 512	Temperature parameter	[s]
MOLD_H_HEAT1_Z512	TNH	TnH mold zone 512	Temperature parameter	[s]
MOLD_H_HEAT1_Z512	TNK	TnK mold zone 512	Temperature parameter	[s]
MOLD_H_HEAT1_Z512	TVH	TvH mold zone 512	Temperature parameter	[s]
MOLD_H_HEAT1_Z512	EDSET	OD-value mold zone 512	Temperature parameter	[%]
MOLD_H_HEAT1_Z513	CYCACT	Cycles actual-value mold zone 513	Temperature parameter	[øC]
MOLD_H_HEAT1_Z513	POWSET	Heating capacity mold zone 513	Temperature parameter	[kW]
MOLD_H_HEAT1_Z513	TNH	TnH mold zone 513	Temperature parameter	[s]
MOLD_H_HEAT1_Z513	TVK	TvK mold zone 513	Temperature parameter	[s]
MOLD_H_HEAT1_Z513	TVH	TvH mold zone 513	Temperature parameter	[s]
MOLD_H_HEAT1_Z513	TNK	TnK mold zone 513	Temperature parameter	[s]
MOLD_H_HEAT1_Z513	TAK	TaK mold zone 513	Temperature parameter	[s]
MOLD_H_HEAT1_Z513	TAH	TaH mold zone 513	Temperature parameter	[s]
MOLD_H_HEAT1_Z513	ACT	Mold zone 513	Temperature parameter	[øC]
MOLD_H_HEAT1_Z513	XSH	XsH mold zone 513	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z513	XPK	XpK mold zone 513	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z513	XPH	XpH mold zone 513	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z513	SET	Mold zone 513	Temperature parameter	[øC]
MOLD_H_HEAT1_Z513	EDSET	OD-value mold zone 513	Temperature parameter	[%]
MOLD_H_HEAT1_Z514	POWSET	Heating capacity mold zone 514	Temperature parameter	[kW]
MOLD_H_HEAT1_Z514	CYCACT	Cycles actual-value mold zone 514	Temperature parameter	[øC]
MOLD_H_HEAT1_Z514	TVH	TvH mold zone 514	Temperature parameter	[s]
MOLD_H_HEAT1_Z514	XPH	XpH mold zone 514	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z514	XSH	XsH mold zone 514	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z514	TAH	TaH mold zone 514	Temperature parameter	[s]
MOLD_H_HEAT1_Z514	TAK	TaK mold zone 514	Temperature parameter	[s]
MOLD_H_HEAT1_Z514	SET	Mold zone 514	Temperature parameter	[øC]
MOLD_H_HEAT1_Z514	TNH	TnH mold zone 514	Temperature parameter	[s]
MOLD_H_HEAT1_Z514	TNK	TnK mold zone 514	Temperature parameter	[s]
MOLD_H_HEAT1_Z514	ACT	Mold zone 514	Temperature parameter	[øC]
MOLD_H_HEAT1_Z514	TVK	TvK mold zone 514	Temperature parameter	[s]
MOLD_H_HEAT1_Z514	XPK	XpK mold zone 514	Temperature parameter	[ø/øø]
MOLD_H_HEAT1_Z514	EDSET	OD-value mold zone 514	Temperature parameter	[%]
MOLD_H_HEAT1_Z515	CYCACT	Cycles actual-value mold zone 515	Temperature parameter	[øC]
MOLD_H_HEAT1_Z515	POWSET	Heating capacity mold zone 515	Temperature parameter	[kW]
MOLD_H_HEAT1_Z515	TVK	TvK mold zone 515	Temperature parameter	[s]
MOLD_H_HEAT1_Z515	TVH	TvH mold zone 515	Temperature parameter	[s]
MOLD_H_HEAT1_Z515	TNK	TnK mold zone 515	Temperature parameter	[s]

MOLD_H_HEAT1_Z515	TNH	TnH mold zone 515	Temperature parameter	[s]
MOLD_H_HEAT1_Z515	TAK	TaK mold zone 515	Temperature parameter	[s]
MOLD_H_HEAT1_Z515	TAH	TaH mold zone 515	Temperature parameter	[s]
MOLD_H_HEAT1_Z515	SET	Mold zone 515	Temperature parameter	[øC]
MOLD_H_HEAT1_Z515	XPK	XpK mold zone 515	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z515	XPH	XpH mold zone 515	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z515	ACT	Mold zone 515	Temperature parameter	[øC]
MOLD_H_HEAT1_Z515	XSH	XsH mold zone 515	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z515	EDSET	OD-value mold zone 515	Temperature parameter	[%]
MOLD_H_HEAT1_Z516	POWSET	Heating capacity mold zone 516	Temperature parameter	[kW]
MOLD_H_HEAT1_Z516	CYCACT	Cycles actual-value mold zone 516	Temperature parameter	[øC]
MOLD_H_HEAT1_Z516	XSH	XsH mold zone 516	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z516	TNH	TnH mold zone 516	Temperature parameter	[s]
MOLD_H_HEAT1_Z516	XPH	XpH mold zone 516	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z516	TAH	TaH mold zone 516	Temperature parameter	[s]
MOLD_H_HEAT1_Z516	XPK	XpK mold zone 516	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z516	TVK	TvK mold zone 516	Temperature parameter	[s]
MOLD_H_HEAT1_Z516	ACT	Mold zone 516	Temperature parameter	[øC]
MOLD_H_HEAT1_Z516	TAK	TaK mold zone 516	Temperature parameter	[s]
MOLD_H_HEAT1_Z516	SET	Mold zone 516	Temperature parameter	[øC]
MOLD_H_HEAT1_Z516	TVH	TvH mold zone 516	Temperature parameter	[s]
MOLD_H_HEAT1_Z516	TNK	TnK mold zone 516	Temperature parameter	[s]
MOLD_H_HEAT1_Z516	EDSET	OD-value mold zone 516	Temperature parameter	[%]
MOLD_H_HEAT1_Z517	SET	Mold zone 517	Temperature parameter	[øC]
MOLD_H_HEAT1_Z517	ACT	Mold zone 517	Temperature parameter	[øC]
MOLD_H_HEAT1_Z517	CYCACT	Cycles actual-value mold zone 517	Temperature parameter	[øC]
MOLD_H_HEAT1_Z517	POWSET	Heating capacity mold zone 517	Temperature parameter	[kW]
MOLD_H_HEAT1_Z517	TNH	TnH mold zone 517	Temperature parameter	[s]
MOLD_H_HEAT1_Z517	TNK	TnK mold zone 517	Temperature parameter	[s]
MOLD_H_HEAT1_Z517	TVH	TvH mold zone 517	Temperature parameter	[s]
MOLD_H_HEAT1_Z517	TVK	TvK mold zone 517	Temperature parameter	[s]
MOLD_H_HEAT1_Z517	XSH	XsH mold zone 517	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z517	TAK	TaK mold zone 517	Temperature parameter	[s]
MOLD_H_HEAT1_Z517	TAH	TaH mold zone 517	Temperature parameter	[s]
MOLD_H_HEAT1_Z517	XPK	XpK mold zone 517	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z517	XPH	XpH mold zone 517	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z517	EDSET	OD-value mold zone 517	Temperature parameter	[%]
MOLD_H_HEAT1_Z518	POWSET	Heating capacity mold zone 518	Temperature parameter	[kW]
MOLD_H_HEAT1_Z518	CYCACT	Cycles actual-value mold zone 518	Temperature parameter	[øC]
MOLD_H_HEAT1_Z518	TNK	TnK mold zone 518	Temperature parameter	[s]
MOLD_H_HEAT1_Z518	TVH	TvH mold zone 518	Temperature parameter	[s]
MOLD_H_HEAT1_Z518	TNH	TnH mold zone 518	Temperature parameter	[s]
MOLD_H_HEAT1_Z518	TVK	TvK mold zone 518	Temperature parameter	[s]
MOLD_H_HEAT1_Z518	TAH	TaH mold zone 518	Temperature parameter	[s]
MOLD_H_HEAT1_Z518	TAK	TaK mold zone 518	Temperature parameter	[s]
MOLD_H_HEAT1_Z518	XSH	XsH mold zone 518	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z518	XPK	XpK mold zone 518	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z518	XPH	XpH mold zone 518	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z518	ACT	Mold zone 518	Temperature parameter	[øC]
MOLD_H_HEAT1_Z518	SET	Mold zone 518	Temperature parameter	[øC]
MOLD_H_HEAT1_Z518	EDSET	OD-value mold zone 518	Temperature parameter	[%]
MOLD_H_HEAT1_Z519	CYCACT	Cycles actual-value mold zone 519	Temperature parameter	[øC]
MOLD_H_HEAT1_Z519	POWSET	Heating capacity mold zone 519	Temperature parameter	[kW]
MOLD_H_HEAT1_Z519	TAH	TaH mold zone 519	Temperature parameter	[s]
MOLD_H_HEAT1_Z519	XSH	XsH mold zone 519	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z519	XPK	XpK mold zone 519	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z519	TVK	TvK mold zone 519	Temperature parameter	[s]
MOLD_H_HEAT1_Z519	TVH	TvH mold zone 519	Temperature parameter	[s]
MOLD_H_HEAT1_Z519	SET	Mold zone 519	Temperature parameter	[øC]
MOLD_H_HEAT1_Z519	TNK	TnK mold zone 519	Temperature parameter	[s]
MOLD_H_HEAT1_Z519	XPH	XpH mold zone 519	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z519	TNH	TnH mold zone 519	Temperature parameter	[s]
MOLD_H_HEAT1_Z519	ACT	Mold zone 519	Temperature parameter	[øC]
MOLD_H_HEAT1_Z519	TAK	TaK mold zone 519	Temperature parameter	[s]
MOLD_H_HEAT1_Z519	EDSET	OD-value mold zone 519	Temperature parameter	[%]

MOLD_H_HEAT1_Z520	CYCACT	Cycles actual-value mold zone 520	Temperature parameter	[°C]
MOLD_H_HEAT1_Z520	POWSET	Heating capacity mold zone 520	Temperature parameter	[kW]
MOLD_H_HEAT1_Z520	TNH	TnH mold zone 520	Temperature parameter	[s]
MOLD_H_HEAT1_Z520	XSH	XsH mold zone 520	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z520	TVK	TvK mold zone 520	Temperature parameter	[s]
MOLD_H_HEAT1_Z520	TAH	TaH mold zone 520	Temperature parameter	[s]
MOLD_H_HEAT1_Z520	ACT	Mold zone 520	Temperature parameter	[°C]
MOLD_H_HEAT1_Z520	XPK	XpK mold zone 520	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z520	XPH	XpH mold zone 520	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z520	TAK	TaK mold zone 520	Temperature parameter	[s]
MOLD_H_HEAT1_Z520	SET	Mold zone 520	Temperature parameter	[°C]
MOLD_H_HEAT1_Z520	TNK	TnK mold zone 520	Temperature parameter	[s]
MOLD_H_HEAT1_Z520	TVH	TvH mold zone 520	Temperature parameter	[s]
MOLD_H_HEAT1_Z520	EDSET	OD-value mold zone 520	Temperature parameter	[%]
MOLD_H_HEAT1_Z521	CYCACT	Cycles actual-value mold zone 521	Temperature parameter	[°C]
MOLD_H_HEAT1_Z521	POWSET	Heating capacity mold zone 521	Temperature parameter	[kW]
MOLD_H_HEAT1_Z521	TVK	TvK mold zone 521	Temperature parameter	[s]
MOLD_H_HEAT1_Z521	TVH	TvH mold zone 521	Temperature parameter	[s]
MOLD_H_HEAT1_Z521	TNK	TnK mold zone 521	Temperature parameter	[s]
MOLD_H_HEAT1_Z521	TAK	TaK mold zone 521	Temperature parameter	[s]
MOLD_H_HEAT1_Z521	TAH	TaH mold zone 521	Temperature parameter	[s]
MOLD_H_HEAT1_Z521	XSH	XsH mold zone 521	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z521	TNH	TnH mold zone 521	Temperature parameter	[s]
MOLD_H_HEAT1_Z521	XPK	XpK mold zone 521	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z521	XPH	XpH mold zone 521	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z521	SET	Mold zone 521	Temperature parameter	[°C]
MOLD_H_HEAT1_Z521	ACT	Mold zone 521	Temperature parameter	[°C]
MOLD_H_HEAT1_Z521	EDSET	OD-value mold zone 521	Temperature parameter	[%]
MOLD_H_HEAT1_Z522	CYCACT	Cycles actual-value mold zone 522	Temperature parameter	[°C]
MOLD_H_HEAT1_Z522	POWSET	Heating capacity mold zone 522	Temperature parameter	[kW]
MOLD_H_HEAT1_Z522	TVK	TvK mold zone 522	Temperature parameter	[s]
MOLD_H_HEAT1_Z522	TAK	TaK mold zone 522	Temperature parameter	[s]
MOLD_H_HEAT1_Z522	TVH	TvH mold zone 522	Temperature parameter	[s]
MOLD_H_HEAT1_Z522	TNK	TnK mold zone 522	Temperature parameter	[s]
MOLD_H_HEAT1_Z522	SET	Mold zone 522	Temperature parameter	[°C]
MOLD_H_HEAT1_Z522	ACT	Mold zone 522	Temperature parameter	[°C]
MOLD_H_HEAT1_Z522	XPH	XpH mold zone 522	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z522	TNH	TnH mold zone 522	Temperature parameter	[s]
MOLD_H_HEAT1_Z522	XPK	XpK mold zone 522	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z522	XSH	XsH mold zone 522	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z522	TAH	TaH mold zone 522	Temperature parameter	[s]
MOLD_H_HEAT1_Z522	EDSET	OD-value mold zone 522	Temperature parameter	[%]
MOLD_H_HEAT1_Z523	CYCACT	Cycles actual-value mold zone 523	Temperature parameter	[°C]
MOLD_H_HEAT1_Z523	POWSET	Heating capacity mold zone 523	Temperature parameter	[kW]
MOLD_H_HEAT1_Z523	TAK	TaK mold zone 523	Temperature parameter	[s]
MOLD_H_HEAT1_Z523	TNH	TnH mold zone 523	Temperature parameter	[s]
MOLD_H_HEAT1_Z523	XSH	XsH mold zone 523	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z523	TNK	TnK mold zone 523	Temperature parameter	[s]
MOLD_H_HEAT1_Z523	TVH	TvH mold zone 523	Temperature parameter	[s]
MOLD_H_HEAT1_Z523	XPK	XpK mold zone 523	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z523	ACT	Mold zone 523	Temperature parameter	[°C]
MOLD_H_HEAT1_Z523	XPH	XpH mold zone 523	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z523	SET	Mold zone 523	Temperature parameter	[°C]
MOLD_H_HEAT1_Z523	TAH	TaH mold zone 523	Temperature parameter	[s]
MOLD_H_HEAT1_Z523	TVK	TvK mold zone 523	Temperature parameter	[s]
MOLD_H_HEAT1_Z523	EDSET	OD-value mold zone 523	Temperature parameter	[%]
MOLD_H_HEAT1_Z524	CYCACT	Cycles actual-value mold zone 524	Temperature parameter	[°C]
MOLD_H_HEAT1_Z524	POWSET	Heating capacity mold zone 524	Temperature parameter	[kW]
MOLD_H_HEAT1_Z524	ACT	Mold zone 524	Temperature parameter	[°C]
MOLD_H_HEAT1_Z524	SET	Mold zone 524	Temperature parameter	[°C]
MOLD_H_HEAT1_Z524	XPH	XpH mold zone 524	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z524	XPK	XpK mold zone 524	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z524	TVK	TvK mold zone 524	Temperature parameter	[s]
MOLD_H_HEAT1_Z524	TVH	TvH mold zone 524	Temperature parameter	[s]
MOLD_H_HEAT1_Z524	TNK	TnK mold zone 524	Temperature parameter	[s]

MOLD_H_HEAT1_Z524	TNH	TnH mold zone 524	Temperature parameter	[s]
MOLD_H_HEAT1_Z524	TAK	TaK mold zone 524	Temperature parameter	[s]
MOLD_H_HEAT1_Z524	XSH	XsH mold zone 524	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z524	TAH	TaH mold zone 524	Temperature parameter	[s]
MOLD_H_HEAT1_Z524	EDSET	OD-value mold zone 524	Temperature parameter	[%]
MOLD_H_HEAT1_Z525	CYCACT	Cycles actual-value mold zone 525	Temperature parameter	[øC]
MOLD_H_HEAT1_Z525	POWSET	Heating capacity mold zone 525	Temperature parameter	[kW]
MOLD_H_HEAT1_Z525	TNK	TnK mold zone 525	Temperature parameter	[s]
MOLD_H_HEAT1_Z525	TNH	TnH mold zone 525	Temperature parameter	[s]
MOLD_H_HEAT1_Z525	TAH	TaH mold zone 525	Temperature parameter	[s]
MOLD_H_HEAT1_Z525	TAK	TaK mold zone 525	Temperature parameter	[s]
MOLD_H_HEAT1_Z525	XPK	XpK mold zone 525	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z525	XPH	XpH mold zone 525	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z525	ACT	Mold zone 525	Temperature parameter	[øC]
MOLD_H_HEAT1_Z525	TVH	TvH mold zone 525	Temperature parameter	[s]
MOLD_H_HEAT1_Z525	XSH	XsH mold zone 525	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z525	SET	Mold zone 525	Temperature parameter	[øC]
MOLD_H_HEAT1_Z525	TVK	TvK mold zone 525	Temperature parameter	[s]
MOLD_H_HEAT1_Z525	EDSET	OD-value mold zone 525	Temperature parameter	[%]
MOLD_H_HEAT1_Z526	CYCACT	Cycles actual-value mold zone 526	Temperature parameter	[øC]
MOLD_H_HEAT1_Z526	POWSET	Heating capacity mold zone 526	Temperature parameter	[kW]
MOLD_H_HEAT1_Z526	SET	Mold zone 526	Temperature parameter	[øC]
MOLD_H_HEAT1_Z526	XPH	XpH mold zone 526	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z526	ACT	Mold zone 526	Temperature parameter	[øC]
MOLD_H_HEAT1_Z526	XPK	XpK mold zone 526	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z526	XSH	XsH mold zone 526	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z526	TAH	TaH mold zone 526	Temperature parameter	[s]
MOLD_H_HEAT1_Z526	TAK	TaK mold zone 526	Temperature parameter	[s]
MOLD_H_HEAT1_Z526	TNH	TnH mold zone 526	Temperature parameter	[s]
MOLD_H_HEAT1_Z526	TNK	TnK mold zone 526	Temperature parameter	[s]
MOLD_H_HEAT1_Z526	TVH	TvH mold zone 526	Temperature parameter	[s]
MOLD_H_HEAT1_Z526	TVK	TvK mold zone 526	Temperature parameter	[s]
MOLD_H_HEAT1_Z526	EDSET	OD-value mold zone 526	Temperature parameter	[%]
MOLD_H_HEAT1_Z527	POWSET	Heating capacity mold zone 527	Temperature parameter	[kW]
MOLD_H_HEAT1_Z527	CYCACT	Cycles actual-value mold zone 527	Temperature parameter	[øC]
MOLD_H_HEAT1_Z527	TAK	TaK mold zone 527	Temperature parameter	[s]
MOLD_H_HEAT1_Z527	TAH	TaH mold zone 527	Temperature parameter	[s]
MOLD_H_HEAT1_Z527	TNH	TnH mold zone 527	Temperature parameter	[s]
MOLD_H_HEAT1_Z527	TNK	TnK mold zone 527	Temperature parameter	[s]
MOLD_H_HEAT1_Z527	TVK	TvK mold zone 527	Temperature parameter	[s]
MOLD_H_HEAT1_Z527	TVH	TvH mold zone 527	Temperature parameter	[s]
MOLD_H_HEAT1_Z527	XSH	XsH mold zone 527	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z527	XPK	XpK mold zone 527	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z527	XPH	XpH mold zone 527	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z527	ACT	Mold zone 527	Temperature parameter	[øC]
MOLD_H_HEAT1_Z527	SET	Mold zone 527	Temperature parameter	[øC]
MOLD_H_HEAT1_Z527	EDSET	OD-value mold zone 527	Temperature parameter	[%]
MOLD_H_HEAT1_Z528	CYCACT	Cycles actual-value mold zone 528	Temperature parameter	[øC]
MOLD_H_HEAT1_Z528	POWSET	Heating capacity mold zone 528	Temperature parameter	[kW]
MOLD_H_HEAT1_Z528	XSH	XsH mold zone 528	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z528	SET	Mold zone 528	Temperature parameter	[øC]
MOLD_H_HEAT1_Z528	ACT	Mold zone 528	Temperature parameter	[øC]
MOLD_H_HEAT1_Z528	XPK	XpK mold zone 528	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z528	TAH	TaH mold zone 528	Temperature parameter	[s]
MOLD_H_HEAT1_Z528	TAK	TaK mold zone 528	Temperature parameter	[s]
MOLD_H_HEAT1_Z528	XPH	XpH mold zone 528	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z528	TNH	TnH mold zone 528	Temperature parameter	[s]
MOLD_H_HEAT1_Z528	TNK	TnK mold zone 528	Temperature parameter	[s]
MOLD_H_HEAT1_Z528	TVH	TvH mold zone 528	Temperature parameter	[s]
MOLD_H_HEAT1_Z528	TVK	TvK mold zone 528	Temperature parameter	[s]
MOLD_H_HEAT1_Z528	EDSET	OD-value mold zone 528	Temperature parameter	[%]
MOLD_H_HEAT1_Z529	POWSET	Heating capacity mold zone 529	Temperature parameter	[kW]
MOLD_H_HEAT1_Z529	CYCACT	Cycles actual-value mold zone 529	Temperature parameter	[øC]
MOLD_H_HEAT1_Z529	TAH	TaH mold zone 529	Temperature parameter	[s]
MOLD_H_HEAT1_Z529	XSH	XsH mold zone 529	Temperature parameter	[ø/oo]



MOLD_H_HEAT1_2529	TAK	TaK mold zone 529	Temperature parameter	[s]
MOLD_H_HEAT1_2529	TNH	TnH mold zone 529	Temperature parameter	[s]
MOLD_H_HEAT1_2529	TNK	TnK mold zone 529	Temperature parameter	[s]
MOLD_H_HEAT1_2529	TVK	TvK mold zone 529	Temperature parameter	[s]
MOLD_H_HEAT1_2529	XPK	XpK mold zone 529	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2529	ACT	Mold zone 529	Temperature parameter	[øC]
MOLD_H_HEAT1_2529	XPH	XpH mold zone 529	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2529	SET	Mold zone 529	Temperature parameter	[øC]
MOLD_H_HEAT1_2529	TVH	TvH mold zone 529	Temperature parameter	[s]
MOLD_H_HEAT1_2529	EDSET	OD-value mold zone 529	Temperature parameter	[%]
MOLD_H_HEAT1_2530	POWSET	Heating capacity mold zone 530	Temperature parameter	[kW]
MOLD_H_HEAT1_2530	CYCACT	Cycles actual-value mold zone 530	Temperature parameter	[øC]
MOLD_H_HEAT1_2530	TVK	TvK mold zone 530	Temperature parameter	[s]
MOLD_H_HEAT1_2530	XPH	XpH mold zone 530	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2530	SET	Mold zone 530	Temperature parameter	[øC]
MOLD_H_HEAT1_2530	EDSET	OD-value mold zone 530	Temperature parameter	[%]
MOLD_H_HEAT1_2530	XPK	XpK mold zone 530	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2530	XSH	XsH mold zone 530	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2530	TNH	TnH mold zone 530	Temperature parameter	[s]
MOLD_H_HEAT1_2530	TAH	TaH mold zone 530	Temperature parameter	[s]
MOLD_H_HEAT1_2530	TAK	TaK mold zone 530	Temperature parameter	[s]
MOLD_H_HEAT1_2530	TVH	TvH mold zone 530	Temperature parameter	[s]
MOLD_H_HEAT1_2530	TNK	TnK mold zone 530	Temperature parameter	[s]
MOLD_H_HEAT1_2530	ACT	Mold zone 530	Temperature parameter	[øC]
MOLD_H_HEAT1_2531	CYCACT	Cycles actual-value mold zone 531	Temperature parameter	[øC]
MOLD_H_HEAT1_2531	POWSET	Heating capacity mold zone 531	Temperature parameter	[kW]
MOLD_H_HEAT1_2531	ACT	Mold zone 531	Temperature parameter	[øC]
MOLD_H_HEAT1_2531	EDSET	OD-value mold zone 531	Temperature parameter	[%]
MOLD_H_HEAT1_2531	TVK	TvK mold zone 531	Temperature parameter	[s]
MOLD_H_HEAT1_2531	TVH	TvH mold zone 531	Temperature parameter	[s]
MOLD_H_HEAT1_2531	TNK	TnK mold zone 531	Temperature parameter	[s]
MOLD_H_HEAT1_2531	TNH	TnH mold zone 531	Temperature parameter	[s]
MOLD_H_HEAT1_2531	TAK	TaK mold zone 531	Temperature parameter	[s]
MOLD_H_HEAT1_2531	TAH	TaH mold zone 531	Temperature parameter	[s]
MOLD_H_HEAT1_2531	SET	Mold zone 531	Temperature parameter	[øC]
MOLD_H_HEAT1_2531	XSH	XsH mold zone 531	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2531	XPK	XpK mold zone 531	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2531	XPH	XpH mold zone 531	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2532	CYCACT	Cycles actual-value mold zone 532	Temperature parameter	[øC]
MOLD_H_HEAT1_2532	POWSET	Heating capacity mold zone 532	Temperature parameter	[kW]
MOLD_H_HEAT1_2532	XSH	XsH mold zone 532	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2532	ACT	Mold zone 532	Temperature parameter	[øC]
MOLD_H_HEAT1_2532	EDSET	OD-value mold zone 532	Temperature parameter	[%]
MOLD_H_HEAT1_2532	XPK	XpK mold zone 532	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2532	SET	Mold zone 532	Temperature parameter	[øC]
MOLD_H_HEAT1_2532	TAH	TaH mold zone 532	Temperature parameter	[s]
MOLD_H_HEAT1_2532	XPH	XpH mold zone 532	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2532	TAK	XpK mold zone 532	Temperature parameter	[s]
MOLD_H_HEAT1_2532	TNH	TnH mold zone 532	Temperature parameter	[s]
MOLD_H_HEAT1_2532	TNK	TnK mold zone 532	Temperature parameter	[s]
MOLD_H_HEAT1_2532	TVH	TvH mold zone 532	Temperature parameter	[s]
MOLD_H_HEAT1_2532	TVK	TvK mold zone 532	Temperature parameter	[s]
MOLD_H_HEAT1_2533	POWSET	Heating capacity mold zone 533	Temperature parameter	[kW]
MOLD_H_HEAT1_2533	CYCACT	Cycles actual-value mold zone 533	Temperature parameter	[øC]
MOLD_H_HEAT1_2533	XPK	XpK mold zone 533	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2533	EDSET	OD-value mold zone 533	Temperature parameter	[%]
MOLD_H_HEAT1_2533	TVK	TvK mold zone 533	Temperature parameter	[s]
MOLD_H_HEAT1_2533	TVH	TvH mold zone 533	Temperature parameter	[s]
MOLD_H_HEAT1_2533	ACT	Mold zone 533	Temperature parameter	[øC]
MOLD_H_HEAT1_2533	TAK	XpK mold zone 533	Temperature parameter	[s]
MOLD_H_HEAT1_2533	TNK	TnK mold zone 533	Temperature parameter	[s]
MOLD_H_HEAT1_2533	TAH	TaH mold zone 533	Temperature parameter	[s]
MOLD_H_HEAT1_2533	XSH	XsH mold zone 533	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_2533	SET	Mold zone 533	Temperature parameter	[øC]
MOLD_H_HEAT1_2533	XPH	XpH mold zone 533	Temperature parameter	[ø/oo]

MOLD_H_HEAT1_Z533	TNH	TnH mold zone 533	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	POWSET	Heating capacity mold zone 534	Temperature parameter	[kW]
MOLD_H_HEAT1_Z534	CYCACT	Cycles actual-value mold zone 534	Temperature parameter	[øC]
MOLD_H_HEAT1_Z534	EDSET	OD-value mold zone 534	Temperature parameter	[%]
MOLD_H_HEAT1_Z534	TVK	TvK mold zone 534	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	TVH	TvH mold zone 534	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	TNK	TnK mold zone 534	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	TNH	TnH mold zone 534	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	TAK	XpK mold zone 534	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	XPK	XpK mold zone 534	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z534	TAH	TaH mold zone 534	Temperature parameter	[s]
MOLD_H_HEAT1_Z534	XSH	XsH mold zone 534	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z534	SET	Mold zone 534	Temperature parameter	[øC]
MOLD_H_HEAT1_Z534	ACT	Mold zone 534	Temperature parameter	[øC]
MOLD_H_HEAT1_Z534	XPH	XpH mold zone 534	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z535	POWSET	Heating capacity mold zone 535	Temperature parameter	[kW]
MOLD_H_HEAT1_Z535	CYCACT	Cycles actual-value mold zone 535	Temperature parameter	[øC]
MOLD_H_HEAT1_Z535	ACT	Mold zone 535	Temperature parameter	[øC]
MOLD_H_HEAT1_Z535	EDSET	OD-value mold zone 535	Temperature parameter	[%]
MOLD_H_HEAT1_Z535	SET	Mold zone 535	Temperature parameter	[øC]
MOLD_H_HEAT1_Z535	TNK	TnK mold zone 535	Temperature parameter	[s]
MOLD_H_HEAT1_Z535	TNH	TnH mold zone 535	Temperature parameter	[s]
MOLD_H_HEAT1_Z535	TAK	XpK mold zone 535	Temperature parameter	[s]
MOLD_H_HEAT1_Z535	TVH	TvH mold zone 535	Temperature parameter	[s]
MOLD_H_HEAT1_Z535	TAH	TaH mold zone 535	Temperature parameter	[s]
MOLD_H_HEAT1_Z535	XSH	XsH mold zone 535	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z535	XPK	XpK mold zone 535	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z535	XPH	XpH mold zone 535	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z535	TVK	TvK mold zone 535	Temperature parameter	[s]
MOLD_H_HEAT1_Z536	CYCACT	Cycles actual-value mold zone 536	Temperature parameter	[øC]
MOLD_H_HEAT1_Z536	POWSET	Heating capacity mold zone 536	Temperature parameter	[kW]
MOLD_H_HEAT1_Z536	TNH	TnH mold zone 536	Temperature parameter	[s]
MOLD_H_HEAT1_Z536	TAK	XpK mold zone 536	Temperature parameter	[s]
MOLD_H_HEAT1_Z536	TAH	TaH mold zone 536	Temperature parameter	[s]
MOLD_H_HEAT1_Z536	SET	Mold zone 536	Temperature parameter	[øC]
MOLD_H_HEAT1_Z536	XSH	XsH mold zone 536	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z536	XPK	XpK mold zone 536	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z536	XPH	XpH mold zone 536	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z536	ACT	Mold zone 536	Temperature parameter	[øC]
MOLD_H_HEAT1_Z536	EDSET	OD-value mold zone 536	Temperature parameter	[%]
MOLD_H_HEAT1_Z536	TNK	TnK mold zone 536	Temperature parameter	[s]
MOLD_H_HEAT1_Z536	TVK	TvK mold zone 536	Temperature parameter	[s]
MOLD_H_HEAT1_Z536	TVH	TvH mold zone 536	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	CYCACT	Cycles actual-value mold zone 537	Temperature parameter	[øC]
MOLD_H_HEAT1_Z537	POWSET	Heating capacity mold zone 537	Temperature parameter	[kW]
MOLD_H_HEAT1_Z537	TAK	XpK mold zone 537	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	TNH	TnH mold zone 537	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	TNK	TnK mold zone 537	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	TVH	TvH mold zone 537	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	EDSET	OD-value mold zone 537	Temperature parameter	[%]
MOLD_H_HEAT1_Z537	TVK	TvK mold zone 537	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	TAH	TaH mold zone 537	Temperature parameter	[s]
MOLD_H_HEAT1_Z537	XPK	XpK mold zone 537	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z537	XSH	XsH mold zone 537	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z537	SET	Mold zone 537	Temperature parameter	[øC]
MOLD_H_HEAT1_Z537	ACT	Mold zone 537	Temperature parameter	[øC]
MOLD_H_HEAT1_Z537	XPH	XpH mold zone 537	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z538	POWSET	Heating capacity mold zone 538	Temperature parameter	[kW]
MOLD_H_HEAT1_Z538	CYCACT	Cycles actual-value mold zone 538	Temperature parameter	[øC]
MOLD_H_HEAT1_Z538	TAH	TaH mold zone 538	Temperature parameter	[s]
MOLD_H_HEAT1_Z538	SET	Mold zone 538	Temperature parameter	[øC]
MOLD_H_HEAT1_Z538	ACT	Mold zone 538	Temperature parameter	[øC]
MOLD_H_HEAT1_Z538	XPH	XpH mold zone 538	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z538	XPK	XpK mold zone 538	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z538	XSH	XsH mold zone 538	Temperature parameter	[ø/oo]

MOLD_H_HEAT1_Z538	TAK	XpK mold zone 538	Temperature parameter	[s]
MOLD_H_HEAT1_Z538	TNH	TnH mold zone 538	Temperature parameter	[s]
MOLD_H_HEAT1_Z538	EDSET	OD-value mold zone 538	Temperature parameter	[%]
MOLD_H_HEAT1_Z538	TVH	TvH mold zone 538	Temperature parameter	[s]
MOLD_H_HEAT1_Z538	TVK	TvK mold zone 538	Temperature parameter	[s]
MOLD_H_HEAT1_Z538	TNK	TnK mold zone 538	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	POWSET	Heating capacity mold zone 539	Temperature parameter	[kW]
MOLD_H_HEAT1_Z539	CYCACT	Cycles actual-value mold zone 539	Temperature parameter	[øC]
MOLD_H_HEAT1_Z539	ACT	Mold zone 539	Temperature parameter	[øC]
MOLD_H_HEAT1_Z539	EDSET	OD-value mold zone 539	Temperature parameter	[%]
MOLD_H_HEAT1_Z539	TVK	TvK mold zone 539	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	TVH	TvH mold zone 539	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	TAK	XpK mold zone 539	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	TNK	TnK mold zone 539	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	TNH	TnH mold zone 539	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	SET	Mold zone 539	Temperature parameter	[øC]
MOLD_H_HEAT1_Z539	XPK	XpK mold zone 539	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z539	XSH	XsH mold zone 539	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z539	TAH	TaH mold zone 539	Temperature parameter	[s]
MOLD_H_HEAT1_Z539	XPH	XpH mold zone 539	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z540	POWSET	Heating capacity mold zone 540	Temperature parameter	[kW]
MOLD_H_HEAT1_Z540	CYCACT	Cycles actual-value mold zone 540	Temperature parameter	[øC]
MOLD_H_HEAT1_Z540	TNH	TnH mold zone 540	Temperature parameter	[s]
MOLD_H_HEAT1_Z540	TAK	XpK mold zone 540	Temperature parameter	[s]
MOLD_H_HEAT1_Z540	XSH	XsH mold zone 540	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z540	TVH	TvH mold zone 540	Temperature parameter	[s]
MOLD_H_HEAT1_Z540	TVK	TvK mold zone 540	Temperature parameter	[s]
MOLD_H_HEAT1_Z540	EDSET	OD-value mold zone 540	Temperature parameter	[%]
MOLD_H_HEAT1_Z540	TAH	TaH mold zone 540	Temperature parameter	[s]
MOLD_H_HEAT1_Z540	TNK	TnK mold zone 540	Temperature parameter	[s]
MOLD_H_HEAT1_Z540	XPK	XpK mold zone 540	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z540	SET	Mold zone 540	Temperature parameter	[øC]
MOLD_H_HEAT1_Z540	XPH	XpH mold zone 540	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z540	ACT	Mold zone 540	Temperature parameter	[øC]
MOLD_H_HEAT1_Z541	POWSET	Heating capacity mold zone 541	Temperature parameter	[kW]
MOLD_H_HEAT1_Z541	CYCACT	Cycles actual-value mold zone 541	Temperature parameter	[øC]
MOLD_H_HEAT1_Z541	TVK	TvK mold zone 541	Temperature parameter	[s]
MOLD_H_HEAT1_Z541	EDSET	OD-value mold zone 541	Temperature parameter	[%]
MOLD_H_HEAT1_Z541	SET	Mold zone 541	Temperature parameter	[øC]
MOLD_H_HEAT1_Z541	ACT	Mold zone 541	Temperature parameter	[øC]
MOLD_H_HEAT1_Z541	TNH	TnH mold zone 541	Temperature parameter	[s]
MOLD_H_HEAT1_Z541	TVH	TvH mold zone 541	Temperature parameter	[s]
MOLD_H_HEAT1_Z541	TNK	TnK mold zone 541	Temperature parameter	[s]
MOLD_H_HEAT1_Z541	TAK	XpK mold zone 541	Temperature parameter	[s]
MOLD_H_HEAT1_Z541	TAH	TaH mold zone 541	Temperature parameter	[s]
MOLD_H_HEAT1_Z541	XPH	XpH mold zone 541	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z541	XSH	XsH mold zone 541	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z541	XPK	XpK mold zone 541	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z542	CYCACT	Cycles actual-value mold zone 542	Temperature parameter	[øC]
MOLD_H_HEAT1_Z542	POWSET	Heating capacity mold zone 542	Temperature parameter	[kW]
MOLD_H_HEAT1_Z542	EDSET	OD-value mold zone 542	Temperature parameter	[%]
MOLD_H_HEAT1_Z542	TAH	TaH mold zone 542	Temperature parameter	[s]
MOLD_H_HEAT1_Z542	TVH	TvH mold zone 542	Temperature parameter	[s]
MOLD_H_HEAT1_Z542	TNK	TnK mold zone 542	Temperature parameter	[s]
MOLD_H_HEAT1_Z542	SET	Mold zone 542	Temperature parameter	[øC]
MOLD_H_HEAT1_Z542	TAK	XpK mold zone 542	Temperature parameter	[s]
MOLD_H_HEAT1_Z542	TVK	TvK mold zone 542	Temperature parameter	[s]
MOLD_H_HEAT1_Z542	TNH	TnH mold zone 542	Temperature parameter	[s]
MOLD_H_HEAT1_Z542	XSH	XsH mold zone 542	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z542	XPK	XpK mold zone 542	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z542	XPH	XpH mold zone 542	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z542	ACT	Mold zone 542	Temperature parameter	[øC]
MOLD_H_HEAT1_Z543	CYCACT	Cycles actual-value mold zone 543	Temperature parameter	[øC]
MOLD_H_HEAT1_Z543	POWSET	Heating capacity mold zone 543	Temperature parameter	[kW]
MOLD_H_HEAT1_Z543	XPH	XpH mold zone 543	Temperature parameter	[ø/oo]

MOLD_H_HEAT1_Z543	EDSET	OD-value mold zone 543	Temperature parameter	[%]
MOLD_H_HEAT1_Z543	TVK	TvK mold zone 543	Temperature parameter	[s]
MOLD_H_HEAT1_Z543	TVH	TvH mold zone 543	Temperature parameter	[s]
MOLD_H_HEAT1_Z543	SET	Mold zone 543	Temperature parameter	[°C]
MOLD_H_HEAT1_Z543	TNH	TnH mold zone 543	Temperature parameter	[s]
MOLD_H_HEAT1_Z543	TNK	TnK mold zone 543	Temperature parameter	[s]
MOLD_H_HEAT1_Z543	TAK	XpK mold zone 543	Temperature parameter	[s]
MOLD_H_HEAT1_Z543	TAH	TaH mold zone 543	Temperature parameter	[s]
MOLD_H_HEAT1_Z543	XSH	XsH mold zone 543	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z543	XPK	XpK mold zone 543	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z543	ACT	Mold zone 543	Temperature parameter	[°C]
MOLD_H_HEAT1_Z544	CYCACT	Cycles actual-value mold zone 544	Temperature parameter	[°C]
MOLD_H_HEAT1_Z544	POWSET	Heating capacity mold zone 544	Temperature parameter	[kW]
MOLD_H_HEAT1_Z544	EDSET	OD-value mold zone 544	Temperature parameter	[%]
MOLD_H_HEAT1_Z544	TVK	TvK mold zone 544	Temperature parameter	[s]
MOLD_H_HEAT1_Z544	TVH	TvH mold zone 544	Temperature parameter	[s]
MOLD_H_HEAT1_Z544	TNK	TnK mold zone 544	Temperature parameter	[s]
MOLD_H_HEAT1_Z544	TNH	TnH mold zone 544	Temperature parameter	[s]
MOLD_H_HEAT1_Z544	TAK	XpK mold zone 544	Temperature parameter	[s]
MOLD_H_HEAT1_Z544	SET	Mold zone 544	Temperature parameter	[°C]
MOLD_H_HEAT1_Z544	XSH	XsH mold zone 544	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z544	XPK	XpK mold zone 544	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z544	XPH	XpH mold zone 544	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z544	TAH	TaH mold zone 544	Temperature parameter	[s]
MOLD_H_HEAT1_Z544	ACT	Mold zone 544	Temperature parameter	[°C]
MOLD_H_HEAT1_Z545	CYCACT	Cycles actual-value mold zone 545	Temperature parameter	[°C]
MOLD_H_HEAT1_Z545	POWSET	Heating capacity mold zone 545	Temperature parameter	[kW]
MOLD_H_HEAT1_Z545	TNH	TnH mold zone 545	Temperature parameter	[s]
MOLD_H_HEAT1_Z545	TAK	XpK mold zone 545	Temperature parameter	[s]
MOLD_H_HEAT1_Z545	TVK	TvK mold zone 545	Temperature parameter	[s]
MOLD_H_HEAT1_Z545	TNK	TnK mold zone 545	Temperature parameter	[s]
MOLD_H_HEAT1_Z545	TVH	TvH mold zone 545	Temperature parameter	[s]
MOLD_H_HEAT1_Z545	EDSET	OD-value mold zone 545	Temperature parameter	[%]
MOLD_H_HEAT1_Z545	TAH	TaH mold zone 545	Temperature parameter	[s]
MOLD_H_HEAT1_Z545	XSH	XsH mold zone 545	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z545	XPK	XpK mold zone 545	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z545	XPH	XpH mold zone 545	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z545	ACT	Mold zone 545	Temperature parameter	[°C]
MOLD_H_HEAT1_Z545	SET	Mold zone 545	Temperature parameter	[°C]
MOLD_H_HEAT1_Z546	CYCACT	Cycles actual-value mold zone 546	Temperature parameter	[°C]
MOLD_H_HEAT1_Z546	POWSET	Heating capacity mold zone 546	Temperature parameter	[kW]
MOLD_H_HEAT1_Z546	EDSET	OD-value mold zone 546	Temperature parameter	[%]
MOLD_H_HEAT1_Z546	TVK	TvK mold zone 546	Temperature parameter	[s]
MOLD_H_HEAT1_Z546	TVH	TvH mold zone 546	Temperature parameter	[s]
MOLD_H_HEAT1_Z546	TNK	TnK mold zone 546	Temperature parameter	[s]
MOLD_H_HEAT1_Z546	TNH	TnH mold zone 546	Temperature parameter	[s]
MOLD_H_HEAT1_Z546	TAK	XpK mold zone 546	Temperature parameter	[s]
MOLD_H_HEAT1_Z546	XPK	XpK mold zone 546	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z546	SET	Mold zone 546	Temperature parameter	[°C]
MOLD_H_HEAT1_Z546	XPH	XpH mold zone 546	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z546	TAH	TaH mold zone 546	Temperature parameter	[s]
MOLD_H_HEAT1_Z546	ACT	Mold zone 546	Temperature parameter	[°C]
MOLD_H_HEAT1_Z546	XSH	XsH mold zone 546	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z547	POWSET	Heating capacity mold zone 547	Temperature parameter	[kW]
MOLD_H_HEAT1_Z547	CYCACT	Cycles actual-value mold zone 547	Temperature parameter	[°C]
MOLD_H_HEAT1_Z547	EDSET	OD-value mold zone 547	Temperature parameter	[%]
MOLD_H_HEAT1_Z547	TNH	TnH mold zone 547	Temperature parameter	[s]
MOLD_H_HEAT1_Z547	TAK	XpK mold zone 547	Temperature parameter	[s]
MOLD_H_HEAT1_Z547	TNK	TnK mold zone 547	Temperature parameter	[s]
MOLD_H_HEAT1_Z547	TVH	TvH mold zone 547	Temperature parameter	[s]
MOLD_H_HEAT1_Z547	TVK	TvK mold zone 547	Temperature parameter	[s]
MOLD_H_HEAT1_Z547	TAH	TaH mold zone 547	Temperature parameter	[s]
MOLD_H_HEAT1_Z547	SET	Mold zone 547	Temperature parameter	[°C]
MOLD_H_HEAT1_Z547	ACT	Mold zone 547	Temperature parameter	[°C]
MOLD_H_HEAT1_Z547	XSH	XsH mold zone 547	Temperature parameter	[ø/oo]

MOLD_H_HEAT1_Z547	XPH	XpH mold zone 547	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z547	XPK	XpK mold zone 547	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z548	CYCACT	Cycles actual-value mold zone 548	Temperature parameter	[øC]
MOLD_H_HEAT1_Z548	POWSET	Heating capacity mold zone 548	Temperature parameter	[kW]
MOLD_H_HEAT1_Z548	XPH	XpH mold zone 548	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z548	ACT	Mold zone 548	Temperature parameter	[øC]
MOLD_H_HEAT1_Z548	TAH	TaH mold zone 548	Temperature parameter	[s]
MOLD_H_HEAT1_Z548	XSH	XsH mold zone 548	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z548	TAK	XpK mold zone 548	Temperature parameter	[s]
MOLD_H_HEAT1_Z548	TNH	TnH mold zone 548	Temperature parameter	[s]
MOLD_H_HEAT1_Z548	TNK	TnK mold zone 548	Temperature parameter	[s]
MOLD_H_HEAT1_Z548	TVH	TvH mold zone 548	Temperature parameter	[s]
MOLD_H_HEAT1_Z548	TVK	TvK mold zone 548	Temperature parameter	[s]
MOLD_H_HEAT1_Z548	EDSET	OD-value mold zone 548	Temperature parameter	[%]
MOLD_H_HEAT1_Z548	XPK	XpK mold zone 548	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z548	SET	Mold zone 548	Temperature parameter	[øC]
MOLD_H_HEAT1_Z549	POWSET	Heating capacity mold zone 549	Temperature parameter	[kW]
MOLD_H_HEAT1_Z549	CYCACT	Cycles actual-value mold zone 549	Temperature parameter	[øC]
MOLD_H_HEAT1_Z549	EDSET	OD-value mold zone 549	Temperature parameter	[%]
MOLD_H_HEAT1_Z549	TVK	TvK mold zone 549	Temperature parameter	[s]
MOLD_H_HEAT1_Z549	TVH	TvH mold zone 549	Temperature parameter	[s]
MOLD_H_HEAT1_Z549	TNK	TnK mold zone 549	Temperature parameter	[s]
MOLD_H_HEAT1_Z549	TNH	TnH mold zone 549	Temperature parameter	[s]
MOLD_H_HEAT1_Z549	TAH	TaH mold zone 549	Temperature parameter	[s]
MOLD_H_HEAT1_Z549	TAK	XpK mold zone 549	Temperature parameter	[s]
MOLD_H_HEAT1_Z549	ACT	Mold zone 549	Temperature parameter	[øC]
MOLD_H_HEAT1_Z549	XPH	XpH mold zone 549	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z549	SET	Mold zone 549	Temperature parameter	[øC]
MOLD_H_HEAT1_Z549	XPK	XpK mold zone 549	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z549	XSH	XsH mold zone 549	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z550	POWSET	Heating capacity mold zone 550	Temperature parameter	[kW]
MOLD_H_HEAT1_Z550	CYCACT	Cycles actual-value mold zone 550	Temperature parameter	[øC]
MOLD_H_HEAT1_Z550	TAK	XpK mold zone 550	Temperature parameter	[s]
MOLD_H_HEAT1_Z550	TNK	TnK mold zone 550	Temperature parameter	[s]
MOLD_H_HEAT1_Z550	TNH	TnH mold zone 550	Temperature parameter	[s]
MOLD_H_HEAT1_Z550	TVK	TvK mold zone 550	Temperature parameter	[s]
MOLD_H_HEAT1_Z550	EDSET	OD-value mold zone 550	Temperature parameter	[%]
MOLD_H_HEAT1_Z550	ACT	Mold zone 550	Temperature parameter	[øC]
MOLD_H_HEAT1_Z550	TAH	TaH mold zone 550	Temperature parameter	[s]
MOLD_H_HEAT1_Z550	XSH	XsH mold zone 550	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z550	XPK	XpK mold zone 550	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z550	XPH	XpH mold zone 550	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z550	SET	Mold zone 550	Temperature parameter	[øC]
MOLD_H_HEAT1_Z550	TVH	TvH mold zone 550	Temperature parameter	[s]
MOLD_H_HEAT1_Z551	POWSET	Heating capacity mold zone 551	Temperature parameter	[kW]
MOLD_H_HEAT1_Z551	CYCACT	Cycles actual-value mold zone 551	Temperature parameter	[øC]
MOLD_H_HEAT1_Z551	SET	Mold zone 551	Temperature parameter	[øC]
MOLD_H_HEAT1_Z551	TVK	TvK mold zone 551	Temperature parameter	[s]
MOLD_H_HEAT1_Z551	TVH	TvH mold zone 551	Temperature parameter	[s]
MOLD_H_HEAT1_Z551	TNK	TnK mold zone 551	Temperature parameter	[s]
MOLD_H_HEAT1_Z551	TNH	TnH mold zone 551	Temperature parameter	[s]
MOLD_H_HEAT1_Z551	TAK	XpK mold zone 551	Temperature parameter	[s]
MOLD_H_HEAT1_Z551	EDSET	OD-value mold zone 551	Temperature parameter	[%]
MOLD_H_HEAT1_Z551	XSH	XsH mold zone 551	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z551	XPK	XpK mold zone 551	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z551	XPH	XpH mold zone 551	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z551	ACT	Mold zone 551	Temperature parameter	[øC]
MOLD_H_HEAT1_Z551	TAH	TaH mold zone 551	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	POWSET	Heating capacity mold zone 552	Temperature parameter	[kW]
MOLD_H_HEAT1_Z552	CYCACT	Cycles actual-value mold zone 552	Temperature parameter	[øC]
MOLD_H_HEAT1_Z552	TNH	TnH mold zone 552	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	TAH	TaH mold zone 552	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	TAK	XpK mold zone 552	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	XPK	XpK mold zone 552	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z552	XSH	XsH mold zone 552	Temperature parameter	[ø/oo]

MOLD_H_HEAT1_Z552	XPH	XpH mold zone 552	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z552	SET	Mold zone 552	Temperature parameter	[øC]
MOLD_H_HEAT1_Z552	TNK	TnK mold zone 552	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	TVH	TvH mold zone 552	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	TVK	TvK mold zone 552	Temperature parameter	[s]
MOLD_H_HEAT1_Z552	EDSET	OD-value mold zone 552	Temperature parameter	[%]
MOLD_H_HEAT1_Z552	ACT	Mold zone 552	Temperature parameter	[øC]
MOLD_H_HEAT1_Z553	CYCACT	Cycles actual-value mold zone 553	Temperature parameter	[øC]
MOLD_H_HEAT1_Z553	POWSET	Heating capacity mold zone 553	Temperature parameter	[kW]
MOLD_H_HEAT1_Z553	XSH	XsH mold zone 553	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z553	EDSET	OD-value mold zone 553	Temperature parameter	[%]
MOLD_H_HEAT1_Z553	TVK	TvK mold zone 553	Temperature parameter	[s]
MOLD_H_HEAT1_Z553	TVH	TvH mold zone 553	Temperature parameter	[s]
MOLD_H_HEAT1_Z553	TNK	TnK mold zone 553	Temperature parameter	[s]
MOLD_H_HEAT1_Z553	TNH	TnH mold zone 553	Temperature parameter	[s]
MOLD_H_HEAT1_Z553	TAK	XpK mold zone 553	Temperature parameter	[s]
MOLD_H_HEAT1_Z553	XPK	XpK mold zone 553	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z553	TAH	TaH mold zone 553	Temperature parameter	[s]
MOLD_H_HEAT1_Z553	SET	Mold zone 553	Temperature parameter	[øC]
MOLD_H_HEAT1_Z553	XPH	XpH mold zone 553	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z553	ACT	Mold zone 553	Temperature parameter	[øC]
MOLD_H_HEAT1_Z554	POWSET	Heating capacity mold zone 554	Temperature parameter	[kW]
MOLD_H_HEAT1_Z554	CYCACT	Cycles actual-value mold zone 554	Temperature parameter	[øC]
MOLD_H_HEAT1_Z554	XPH	XpH mold zone 554	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z554	EDSET	OD-value mold zone 554	Temperature parameter	[%]
MOLD_H_HEAT1_Z554	TVK	TvK mold zone 554	Temperature parameter	[s]
MOLD_H_HEAT1_Z554	TVH	TvH mold zone 554	Temperature parameter	[s]
MOLD_H_HEAT1_Z554	TNK	TnK mold zone 554	Temperature parameter	[s]
MOLD_H_HEAT1_Z554	TNH	TnH mold zone 554	Temperature parameter	[s]
MOLD_H_HEAT1_Z554	SET	Mold zone 554	Temperature parameter	[øC]
MOLD_H_HEAT1_Z554	TAK	XpK mold zone 554	Temperature parameter	[s]
MOLD_H_HEAT1_Z554	ACT	Mold zone 554	Temperature parameter	[øC]
MOLD_H_HEAT1_Z554	XPK	XpK mold zone 554	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z554	TAH	TaH mold zone 554	Temperature parameter	[s]
MOLD_H_HEAT1_Z554	XSH	XsH mold zone 554	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z555	POWSET	Heating capacity mold zone 555	Temperature parameter	[kW]
MOLD_H_HEAT1_Z555	CYCACT	Cycles actual-value mold zone 555	Temperature parameter	[øC]
MOLD_H_HEAT1_Z555	TVK	TvK mold zone 555	Temperature parameter	[s]
MOLD_H_HEAT1_Z555	EDSET	OD-value mold zone 555	Temperature parameter	[%]
MOLD_H_HEAT1_Z555	TNK	TnK mold zone 555	Temperature parameter	[s]
MOLD_H_HEAT1_Z555	TNH	TnH mold zone 555	Temperature parameter	[s]
MOLD_H_HEAT1_Z555	TAK	XpK mold zone 555	Temperature parameter	[s]
MOLD_H_HEAT1_Z555	TVH	TvH mold zone 555	Temperature parameter	[s]
MOLD_H_HEAT1_Z555	TAH	TaH mold zone 555	Temperature parameter	[s]
MOLD_H_HEAT1_Z555	XSH	XsH mold zone 555	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z555	XPK	XpK mold zone 555	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z555	XPH	XpH mold zone 555	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z555	ACT	Mold zone 555	Temperature parameter	[øC]
MOLD_H_HEAT1_Z555	SET	Mold zone 555	Temperature parameter	[øC]
MOLD_H_HEAT1_Z556	CYCACT	Cycles actual-value mold zone 556	Temperature parameter	[øC]
MOLD_H_HEAT1_Z556	POWSET	Heating capacity mold zone 556	Temperature parameter	[kW]
MOLD_H_HEAT1_Z556	ACT	Mold zone 556	Temperature parameter	[øC]
MOLD_H_HEAT1_Z556	XPK	XpK mold zone 556	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z556	EDSET	OD-value mold zone 556	Temperature parameter	[%]
MOLD_H_HEAT1_Z556	TVK	TvK mold zone 556	Temperature parameter	[s]
MOLD_H_HEAT1_Z556	TVH	TvH mold zone 556	Temperature parameter	[s]
MOLD_H_HEAT1_Z556	TNK	TnK mold zone 556	Temperature parameter	[s]
MOLD_H_HEAT1_Z556	XPH	XpH mold zone 556	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z556	TNH	TnH mold zone 556	Temperature parameter	[s]
MOLD_H_HEAT1_Z556	TAK	XpK mold zone 556	Temperature parameter	[s]
MOLD_H_HEAT1_Z556	TAH	TaH mold zone 556	Temperature parameter	[s]
MOLD_H_HEAT1_Z556	XSH	XsH mold zone 556	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z556	SET	Mold zone 556	Temperature parameter	[øC]
MOLD_H_HEAT1_Z557	CYCACT	Cycles actual-value mold zone 557	Temperature parameter	[øC]
MOLD_H_HEAT1_Z557	POWSET	Heating capacity mold zone 557	Temperature parameter	[kW]



MOLD_H_HEAT1_Z557	ACT	Mold zone 557	Temperature parameter	[°C]
MOLD_H_HEAT1_Z557	EDSET	OD-value mold zone 557	Temperature parameter	[%]
MOLD_H_HEAT1_Z557	TVK	TvK mold zone 557	Temperature parameter	[s]
MOLD_H_HEAT1_Z557	TVH	TvH mold zone 557	Temperature parameter	[s]
MOLD_H_HEAT1_Z557	TNK	TnK mold zone 557	Temperature parameter	[s]
MOLD_H_HEAT1_Z557	TNH	TnH mold zone 557	Temperature parameter	[s]
MOLD_H_HEAT1_Z557	TAK	XpK mold zone 557	Temperature parameter	[s]
MOLD_H_HEAT1_Z557	TAH	TaH mold zone 557	Temperature parameter	[s]
MOLD_H_HEAT1_Z557	XSH	XsH mold zone 557	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z557	XPK	XpK mold zone 557	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z557	XPH	XpH mold zone 557	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z557	SET	Mold zone 557	Temperature parameter	[°C]
MOLD_H_HEAT1_Z558	CYCACT	Cycles actual-value mold zone 558	Temperature parameter	[°C]
MOLD_H_HEAT1_Z558	POWSET	Heating capacity mold zone 558	Temperature parameter	[kW]
MOLD_H_HEAT1_Z558	TNH	TnH mold zone 558	Temperature parameter	[s]
MOLD_H_HEAT1_Z558	TVH	TvH mold zone 558	Temperature parameter	[s]
MOLD_H_HEAT1_Z558	TNK	TnK mold zone 558	Temperature parameter	[s]
MOLD_H_HEAT1_Z558	TVK	TvK mold zone 558	Temperature parameter	[s]
MOLD_H_HEAT1_Z558	EDSET	OD-value mold zone 558	Temperature parameter	[%]
MOLD_H_HEAT1_Z558	ACT	Mold zone 558	Temperature parameter	[°C]
MOLD_H_HEAT1_Z558	SET	Mold zone 558	Temperature parameter	[°C]
MOLD_H_HEAT1_Z558	XPH	XpH mold zone 558	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z558	TAK	XpK mold zone 558	Temperature parameter	[s]
MOLD_H_HEAT1_Z558	XPK	XpK mold zone 558	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z558	XSH	XsH mold zone 558	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z558	TAH	TaH mold zone 558	Temperature parameter	[s]
MOLD_H_HEAT1_Z559	POWSET	Heating capacity mold zone 559	Temperature parameter	[kW]
MOLD_H_HEAT1_Z559	CYCACT	Cycles actual-value mold zone 559	Temperature parameter	[°C]
MOLD_H_HEAT1_Z559	TNH	TnH mold zone 559	Temperature parameter	[s]
MOLD_H_HEAT1_Z559	TNK	TnK mold zone 559	Temperature parameter	[s]
MOLD_H_HEAT1_Z559	EDSET	OD-value mold zone 559	Temperature parameter	[%]
MOLD_H_HEAT1_Z559	TVH	TvH mold zone 559	Temperature parameter	[s]
MOLD_H_HEAT1_Z559	TVK	TvK mold zone 559	Temperature parameter	[s]
MOLD_H_HEAT1_Z559	SET	Mold zone 559	Temperature parameter	[°C]
MOLD_H_HEAT1_Z559	TAK	XpK mold zone 559	Temperature parameter	[s]
MOLD_H_HEAT1_Z559	ACT	Mold zone 559	Temperature parameter	[°C]
MOLD_H_HEAT1_Z559	XPH	XpH mold zone 559	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z559	XPK	XpK mold zone 559	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z559	XSH	XsH mold zone 559	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z559	TAH	TaH mold zone 559	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	CYCACT	Cycles actual-value mold zone 560	Temperature parameter	[°C]
MOLD_H_HEAT1_Z560	POWSET	Heating capacity mold zone 560	Temperature parameter	[kW]
MOLD_H_HEAT1_Z560	TAK	XpK mold zone 560	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	TNK	TnK mold zone 560	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	TNH	TnH mold zone 560	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	TVK	TvK mold zone 560	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	EDSET	OD-value mold zone 560	Temperature parameter	[%]
MOLD_H_HEAT1_Z560	TVH	TvH mold zone 560	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	TAH	TaH mold zone 560	Temperature parameter	[s]
MOLD_H_HEAT1_Z560	SET	Mold zone 560	Temperature parameter	[°C]
MOLD_H_HEAT1_Z560	XPH	XpH mold zone 560	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z560	ACT	Mold zone 560	Temperature parameter	[°C]
MOLD_H_HEAT1_Z560	XPK	XpK mold zone 560	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z560	XSH	XsH mold zone 560	Temperature parameter	[°/°o]
MOLD_H_HEAT1_Z561	POWSET	Heating capacity mold zone 561	Temperature parameter	[kW]
MOLD_H_HEAT1_Z561	CYCACT	Cycles actual-value mold zone 561	Temperature parameter	[°C]
MOLD_H_HEAT1_Z561	TAK	XpK mold zone 561	Temperature parameter	[s]
MOLD_H_HEAT1_Z561	TNK	TnK mold zone 561	Temperature parameter	[s]
MOLD_H_HEAT1_Z561	EDSET	OD-value mold zone 561	Temperature parameter	[%]
MOLD_H_HEAT1_Z561	TVH	TvH mold zone 561	Temperature parameter	[s]
MOLD_H_HEAT1_Z561	TVK	TvK mold zone 561	Temperature parameter	[s]
MOLD_H_HEAT1_Z561	TNH	TnH mold zone 561	Temperature parameter	[s]
MOLD_H_HEAT1_Z561	SET	Mold zone 561	Temperature parameter	[°C]
MOLD_H_HEAT1_Z561	ACT	Mold zone 561	Temperature parameter	[°C]
MOLD_H_HEAT1_Z561	TAH	TaH mold zone 561	Temperature parameter	[s]



MOLD_H_HEAT1_Z561	XPH	XpH mold zone 561	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z561	XSH	XsH mold zone 561	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z561	XPK	XpK mold zone 561	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z562	CYCACT	Cycles actual-value mold zone 562	Temperature parameter	[øC]
MOLD_H_HEAT1_Z562	POWSET	Heating capacity mold zone 562	Temperature parameter	[kW]
MOLD_H_HEAT1_Z562	TNH	TnH mold zone 562	Temperature parameter	[s]
MOLD_H_HEAT1_Z562	TAK	XpK mold zone 562	Temperature parameter	[s]
MOLD_H_HEAT1_Z562	TAH	TaH mold zone 562	Temperature parameter	[s]
MOLD_H_HEAT1_Z562	XSH	XsH mold zone 562	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z562	XPH	XpH mold zone 562	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z562	XPK	XpK mold zone 562	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z562	ACT	Mold zone 562	Temperature parameter	[øC]
MOLD_H_HEAT1_Z562	SET	Mold zone 562	Temperature parameter	[øC]
MOLD_H_HEAT1_Z562	TNK	TnK mold zone 562	Temperature parameter	[s]
MOLD_H_HEAT1_Z562	TVK	TvK mold zone 562	Temperature parameter	[s]
MOLD_H_HEAT1_Z562	EDSET	OD-value mold zone 562	Temperature parameter	[%]
MOLD_H_HEAT1_Z562	TVH	TvH mold zone 562	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	CYCACT	Cycles actual-value mold zone 563	Temperature parameter	[øC]
MOLD_H_HEAT1_Z563	POWSET	Heating capacity mold zone 563	Temperature parameter	[kW]
MOLD_H_HEAT1_Z563	ACT	Mold zone 563	Temperature parameter	[øC]
MOLD_H_HEAT1_Z563	EDSET	OD-value mold zone 563	Temperature parameter	[%]
MOLD_H_HEAT1_Z563	TVK	TvK mold zone 563	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	TVH	TvH mold zone 563	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	TNK	TnK mold zone 563	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	TNH	TnH mold zone 563	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	XPK	XpK mold zone 563	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z563	TAH	TaH mold zone 563	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	XSH	XsH mold zone 563	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z563	XPH	XpH mold zone 563	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z563	TAK	XpK mold zone 563	Temperature parameter	[s]
MOLD_H_HEAT1_Z563	SET	Mold zone 563	Temperature parameter	[øC]
MOLD_H_HEAT1_Z564	CYCACT	Cycles actual-value mold zone 564	Temperature parameter	[øC]
MOLD_H_HEAT1_Z564	POWSET	Heating capacity mold zone 564	Temperature parameter	[kW]
MOLD_H_HEAT1_Z564	TNK	TnK mold zone 564	Temperature parameter	[s]
MOLD_H_HEAT1_Z564	TNH	TnH mold zone 564	Temperature parameter	[s]
MOLD_H_HEAT1_Z564	TAK	XpK mold zone 564	Temperature parameter	[s]
MOLD_H_HEAT1_Z564	TVK	TvK mold zone 564	Temperature parameter	[s]
MOLD_H_HEAT1_Z564	TVH	TvH mold zone 564	Temperature parameter	[s]
MOLD_H_HEAT1_Z564	EDSET	OD-value mold zone 564	Temperature parameter	[%]
MOLD_H_HEAT1_Z564	XPK	XpK mold zone 564	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z564	TAH	TaH mold zone 564	Temperature parameter	[s]
MOLD_H_HEAT1_Z564	SET	Mold zone 564	Temperature parameter	[øC]
MOLD_H_HEAT1_Z564	ACT	Mold zone 564	Temperature parameter	[øC]
MOLD_H_HEAT1_Z564	XPH	XpH mold zone 564	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z564	XSH	XsH mold zone 564	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z565	POWSET	Heating capacity mold zone 565	Temperature parameter	[kW]
MOLD_H_HEAT1_Z565	CYCACT	Cycles actual-value mold zone 565	Temperature parameter	[øC]
MOLD_H_HEAT1_Z565	TAK	XpK mold zone 565	Temperature parameter	[s]
MOLD_H_HEAT1_Z565	TNH	TnH mold zone 565	Temperature parameter	[s]
MOLD_H_HEAT1_Z565	TNK	TnK mold zone 565	Temperature parameter	[s]
MOLD_H_HEAT1_Z565	TVK	TvK mold zone 565	Temperature parameter	[s]
MOLD_H_HEAT1_Z565	TVH	TvH mold zone 565	Temperature parameter	[s]
MOLD_H_HEAT1_Z565	EDSET	OD-value mold zone 565	Temperature parameter	[%]
MOLD_H_HEAT1_Z565	XPH	XpH mold zone 565	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z565	SET	Mold zone 565	Temperature parameter	[øC]
MOLD_H_HEAT1_Z565	ACT	Mold zone 565	Temperature parameter	[øC]
MOLD_H_HEAT1_Z565	TAH	TaH mold zone 565	Temperature parameter	[s]
MOLD_H_HEAT1_Z565	XSH	XsH mold zone 565	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z565	XPK	XpK mold zone 565	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z566	CYCACT	Cycles actual-value mold zone 566	Temperature parameter	[øC]
MOLD_H_HEAT1_Z566	POWSET	Heating capacity mold zone 566	Temperature parameter	[kW]
MOLD_H_HEAT1_Z566	EDSET	OD-value mold zone 566	Temperature parameter	[%]
MOLD_H_HEAT1_Z566	TVK	TvK mold zone 566	Temperature parameter	[s]
MOLD_H_HEAT1_Z566	TVH	TvH mold zone 566	Temperature parameter	[s]
MOLD_H_HEAT1_Z566	TNK	TnK mold zone 566	Temperature parameter	[s]

MOLD_H_HEAT1_Z566	TNH	TnH mold zone 566	Temperature parameter	[s]
MOLD_H_HEAT1_Z566	TAK	XpK mold zone 566	Temperature parameter	[s]
MOLD_H_HEAT1_Z566	XPH	XpH mold zone 566	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z566	TAH	TaH mold zone 566	Temperature parameter	[s]
MOLD_H_HEAT1_Z566	XSH	XsH mold zone 566	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z566	XPK	XpK mold zone 566	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z566	ACT	Mold zone 566	Temperature parameter	[øC]
MOLD_H_HEAT1_Z566	SET	Mold zone 566	Temperature parameter	[øC]
MOLD_H_HEAT1_Z567	POWSET	Heating capacity mold zone 567	Temperature parameter	[kW]
MOLD_H_HEAT1_Z567	CYCACT	Cycles actual-value mold zone 567	Temperature parameter	[øC]
MOLD_H_HEAT1_Z567	SET	Mold zone 567	Temperature parameter	[øC]
MOLD_H_HEAT1_Z567	EDSET	OD-value mold zone 567	Temperature parameter	[%]
MOLD_H_HEAT1_Z567	TVK	TvK mold zone 567	Temperature parameter	[s]
MOLD_H_HEAT1_Z567	TVH	TvH mold zone 567	Temperature parameter	[s]
MOLD_H_HEAT1_Z567	TNK	TnK mold zone 567	Temperature parameter	[s]
MOLD_H_HEAT1_Z567	ACT	Mold zone 567	Temperature parameter	[øC]
MOLD_H_HEAT1_Z567	TNH	TnH mold zone 567	Temperature parameter	[s]
MOLD_H_HEAT1_Z567	TAK	XpK mold zone 567	Temperature parameter	[s]
MOLD_H_HEAT1_Z567	TAH	TaH mold zone 567	Temperature parameter	[s]
MOLD_H_HEAT1_Z567	XSH	XsH mold zone 567	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z567	XPK	XpK mold zone 567	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z567	XPH	XpH mold zone 567	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z568	POWSET	Heating capacity mold zone 568	Temperature parameter	[kW]
MOLD_H_HEAT1_Z568	CYCACT	Cycles actual-value mold zone 568	Temperature parameter	[øC]
MOLD_H_HEAT1_Z568	TVH	TvH mold zone 568	Temperature parameter	[s]
MOLD_H_HEAT1_Z568	EDSET	OD-value mold zone 568	Temperature parameter	[%]
MOLD_H_HEAT1_Z568	SET	Mold zone 568	Temperature parameter	[øC]
MOLD_H_HEAT1_Z568	TNK	TnK mold zone 568	Temperature parameter	[s]
MOLD_H_HEAT1_Z568	TNH	TnH mold zone 568	Temperature parameter	[s]
MOLD_H_HEAT1_Z568	TAK	XpK mold zone 568	Temperature parameter	[s]
MOLD_H_HEAT1_Z568	TVK	TvK mold zone 568	Temperature parameter	[s]
MOLD_H_HEAT1_Z568	ACT	Mold zone 568	Temperature parameter	[øC]
MOLD_H_HEAT1_Z568	XPH	XpH mold zone 568	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z568	TAH	TaH mold zone 568	Temperature parameter	[s]
MOLD_H_HEAT1_Z568	XPK	XpK mold zone 568	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z568	XSH	XsH mold zone 568	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z569	CYCACT	Cycles actual-value mold zone 569	Temperature parameter	[øC]
MOLD_H_HEAT1_Z569	POWSET	Heating capacity mold zone 569	Temperature parameter	[kW]
MOLD_H_HEAT1_Z569	TAK	XpK mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_Z569	TAH	TaH mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_Z569	XSH	XsH mold zone 569	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z569	XPH	XpH mold zone 569	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z569	XPK	XpK mold zone 569	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z569	SET	Mold zone 569	Temperature parameter	[øC]
MOLD_H_HEAT1_Z569	ACT	Mold zone 569	Temperature parameter	[øC]
MOLD_H_HEAT1_Z569	TNH	TnH mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_Z569	TNK	TnK mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_Z569	TVH	TvH mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_Z569	TVK	TvK mold zone 569	Temperature parameter	[s]
MOLD_H_HEAT1_Z569	EDSET	OD-value mold zone 569	Temperature parameter	[%]
MOLD_H_HEAT1_Z570	POWSET	Heating capacity mold zone 570	Temperature parameter	[kW]
MOLD_H_HEAT1_Z570	CYCACT	Cycles actual-value mold zone 570	Temperature parameter	[øC]
MOLD_H_HEAT1_Z570	SET	Mold zone 570	Temperature parameter	[øC]
MOLD_H_HEAT1_Z570	EDSET	OD-value mold zone 570	Temperature parameter	[%]
MOLD_H_HEAT1_Z570	TVK	TvK mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_Z570	TNK	TnK mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_Z570	TNH	TnH mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_Z570	TAK	XpK mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_Z570	ACT	Mold zone 570	Temperature parameter	[øC]
MOLD_H_HEAT1_Z570	TAH	TaH mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_Z570	XSH	XsH mold zone 570	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z570	XPK	XpK mold zone 570	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z570	XPH	XpH mold zone 570	Temperature parameter	[ø/oo]
MOLD_H_HEAT1_Z570	TVH	TvH mold zone 570	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	POWSET	Heating capacity mold zone 571	Temperature parameter	[kW]

MOLD_H_HEAT1_Z571	CYCACT	Cycles actual-value mold zone 571	Temperature parameter	[°C]
MOLD_H_HEAT1_Z571	EDSET	OD-value mold zone 571	Temperature parameter	[%]
MOLD_H_HEAT1_Z571	TVK	TvK mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	TVH	TvH mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	TNK	TnK mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	TNH	TnH mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	TAK	XpK mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	SET	Mold zone 571	Temperature parameter	[°C]
MOLD_H_HEAT1_Z571	TAH	TaH mold zone 571	Temperature parameter	[s]
MOLD_H_HEAT1_Z571	XSH	XsH mold zone 571	Temperature parameter	[°/°°]
MOLD_H_HEAT1_Z571	XPK	XpK mold zone 571	Temperature parameter	[°/°°]
MOLD_H_HEAT1_Z571	XPH	XpH mold zone 571	Temperature parameter	[°/°°]
MOLD_H_HEAT1_Z571	ACT	Mold zone 571	Temperature parameter	[°C]
MOLD_H_HEAT1_Z572	CYCACT	Cycles actual-value mold zone 572	Temperature parameter	[°C]
MOLD_H_HEAT1_Z572	POWSET	Heating capacity mold zone 572	Temperature parameter	[kW]
MOLD_H_HEAT1_Z572	SET	Mold zone 572	Temperature parameter	[°C]
MOLD_H_HEAT1_Z572	ACT	Mold zone 572	Temperature parameter	[°C]
MOLD_H_HEAT1_Z572	TVK	TvK mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_Z572	TVH	TvH mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_Z572	TNK	TnK mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_Z572	TNH	TnH mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_Z572	EDSET	OD-value mold zone 572	Temperature parameter	[%]
MOLD_H_HEAT1_Z572	TAK	XpK mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_Z572	TAH	TaH mold zone 572	Temperature parameter	[s]
MOLD_H_HEAT1_Z572	XSH	XsH mold zone 572	Temperature parameter	[°/°°]
MOLD_H_HEAT1_Z572	XPK	XpK mold zone 572	Temperature parameter	[°/°°]
MOLD_H_HEAT1_Z572	XPH	XpH mold zone 572	Temperature parameter	[°/°°]
MOLD_H_TEMP1_Z101	PARSET	Parameter record heat-bal. 101	Temperature parameter	
MOLD_H_TEMP1_Z101	SFTMOD	Evacuating heat-balancing medium 101	Temperature parameter	
MOLD_H_TEMP1_Z101	SET	Heat-balancing 101	Temperature parameter	[°C]
MOLD_H_TEMP1_Z101	ACT	Heat-balancing 101	Temperature parameter	[°C]
MOLD_H_TEMP1_Z101	CYCACT	Cycles actual-value heat-bal. 101	Temperature parameter	[°C]
MOLD_H_TEMP1_Z102	SET	Heat-balancing 102	Temperature parameter	[°C]
MOLD_H_TEMP1_Z102	ACT	Heat-balancing 102	Temperature parameter	[°C]
MOLD_H_TEMP1_Z102	CYCACT	Cycles actual-value heat-bal. 102	Temperature parameter	[°C]
MOLD_H_TEMP1_Z102	PARSET	Parameter record heat-bal. 102	Temperature parameter	
MOLD_H_TEMP1_Z102	SFTMOD	Evacuating heat-balancing medium 102	Temperature parameter	
MOLD_H_TEMP1_Z103	CYCACT	Cycles actual-value heat-bal. 103	Temperature parameter	[°C]
MOLD_H_TEMP1_Z103	PARSET	Parameter record heat-bal. 103	Temperature parameter	
MOLD_H_TEMP1_Z103	SFTMOD	Evacuating heat-balancing medium 103	Temperature parameter	
MOLD_H_TEMP1_Z103	SET	Heat-balancing 103	Temperature parameter	[°C]
MOLD_H_TEMP1_Z103	ACT	Heat-balancing 103	Temperature parameter	[°C]
MOLD_H_TEMP1_Z104	CYCACT	Cycles actual-value heat-bal. 104	Temperature parameter	[°C]
MOLD_H_TEMP1_Z104	ACT	Heat-balancing 104	Temperature parameter	[°C]
MOLD_H_TEMP1_Z104	SET	Heat-balancing 104	Temperature parameter	[°C]
MOLD_H_TEMP1_Z104	PARSET	Parameter record heat-bal. 104	Temperature parameter	
MOLD_H_TEMP1_Z104	SFTMOD	Evacuating heat-balancing medium 104	Temperature parameter	
MOLD_H_TEMP1_Z105	ACT	Heat-balancing 105	Temperature parameter	[°C]
MOLD_H_TEMP1_Z105	SFTMOD	Evacuating heat-balancing medium 105	Temperature parameter	
MOLD_H_TEMP1_Z105	PARSET	Parameter record heat-bal. 105	Temperature parameter	
MOLD_H_TEMP1_Z105	SET	Heat-balancing 105	Temperature parameter	[°C]
MOLD_H_TEMP1_Z105	CYCACT	Cycles actual-value heat-bal. 105	Temperature parameter	[°C]
MOLD_H_TEMP1_Z106	SET	Heat-balancing 106	Temperature parameter	[°C]
MOLD_H_TEMP1_Z106	ACT	Heat-balancing 106	Temperature parameter	[°C]
MOLD_H_TEMP1_Z106	CYCACT	Cycles actual-value heat-bal. 106	Temperature parameter	[°C]
MOLD_H_TEMP1_Z106	PARSET	Parameter record heat-bal. 106	Temperature parameter	
MOLD_H_TEMP1_Z106	SFTMOD	Evacuating heat-balancing medium 106	Temperature parameter	
MOLD_H_TEMP1_Z107	PARSET	Parameter record heat-bal. 107	Temperature parameter	
MOLD_H_TEMP1_Z107	CYCACT	Cycles actual-value heat-bal. 107	Temperature parameter	[°C]
MOLD_H_TEMP1_Z107	SFTMOD	Evacuating heat-balancing medium 107	Temperature parameter	
MOLD_H_TEMP1_Z107	ACT	Heat-balancing 107	Temperature parameter	[°C]
MOLD_H_TEMP1_Z107	SET	Heat-balancing 107	Temperature parameter	[°C]
MOLD_H_TEMP1_Z108	SFTMOD	Evacuating heat-balancing medium 108	Temperature parameter	
MOLD_H_TEMP1_Z108	CYCACT	Cycles actual-value heat-bal. 108	Temperature parameter	[°C]
MOLD_H_TEMP1_Z108	PARSET	Parameter record heat-bal. 108	Temperature parameter	

MOLD_H_TEMP1_Z108	SET	Heat-balancing 108	Temperature parameter	[°C]
MOLD_H_TEMP1_Z108	ACT	Heat-balancing 108	Temperature parameter	[°C]
MOLD_H_TEMP1_Z109	SET	Heat-balancing 109	Temperature parameter	[°C]
MOLD_H_TEMP1_Z109	SFTMOD	Evacuating heat-balancing medium 109	Temperature parameter	
MOLD_H_TEMP1_Z109	PARSET	Parameter record heat-bal. 109	Temperature parameter	
MOLD_H_TEMP1_Z109	CYCACT	Cycles actual-value heat-bal. 109	Temperature parameter	[°C]
MOLD_H_TEMP1_Z109	ACT	Heat-balancing 109	Temperature parameter	[°C]
MOLD_H_TEMP1_Z110	SET	Heat-balancing 110	Temperature parameter	[°C]
MOLD_H_TEMP1_Z110	CYCACT	Cycles actual-value heat-bal. 110	Temperature parameter	[°C]
MOLD_H_TEMP1_Z110	PARSET	Parameter record heat-bal. 110	Temperature parameter	
MOLD_H_TEMP1_Z110	SFTMOD	Evacuating heat-balancing medium 110	Temperature parameter	
MOLD_H_TEMP1_Z110	ACT	Heat-balancing 110	Temperature parameter	[°C]
MOLD_H_TEMP1_Z111	SET	Heat-balancing 111	Temperature parameter	[°C]
MOLD_H_TEMP1_Z111	ACT	Heat-balancing 111	Temperature parameter	[°C]
MOLD_H_TEMP1_Z111	CYCACT	Cycles actual-value heat-bal. 111	Temperature parameter	[°C]
MOLD_H_TEMP1_Z111	PARSET	Parameter record heat-bal. 111	Temperature parameter	
MOLD_H_TEMP1_Z111	SFTMOD	Evacuating heat-balancing medium 111	Temperature parameter	
MOLD_H_TEMP1_Z112	PARSET	Parameter record heat-bal. 112	Temperature parameter	
MOLD_H_TEMP1_Z112	SET	Heat-balancing 112	Temperature parameter	[°C]
MOLD_H_TEMP1_Z112	ACT	Heat-balancing 112	Temperature parameter	[°C]
MOLD_H_TEMP1_Z112	CYCACT	Cycles actual-value heat-bal. 112	Temperature parameter	[°C]
MOLD_H_TEMP1_Z112	SFTMOD	Evacuating heat-balancing medium 112	Temperature parameter	
MOLD_H_TEMP1_Z301	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z301	CYCACT	Cycle actual-value heat-balancing 301	Temperature parameter	[°C]
MOLD_H_TEMP1_Z301	ACT	Heat-balancing 301	Temperature parameter	[°C]
MOLD_H_TEMP1_Z301	SET	Heat-balancing 301	Temperature parameter	[°C]
MOLD_H_TEMP1_Z301	TVK	TvK heat-balancing 301	Temperature parameter	[s]
MOLD_H_TEMP1_Z301	TVH	TvH heat-balancing 301	Temperature parameter	[s]
MOLD_H_TEMP1_Z301	TNK	TnK heat-balancing 301	Temperature parameter	[s]
MOLD_H_TEMP1_Z301	TNH	TnH heat-balancing 301	Temperature parameter	[s]
MOLD_H_TEMP1_Z301	TAK	TaK heat-balancing 301	Temperature parameter	[s]
MOLD_H_TEMP1_Z301	XPH	XpH heat-balancing 301	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z301	XSH	XsH heat-balancing 301	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z301	XPK	XpK heat-balancing 301	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z301	TAH	TaH heat-balancing 301	Temperature parameter	[s]
MOLD_H_TEMP1_Z301	EDSET	ON-duration value, heat-balancing 301	Temperature parameter	[%]
MOLD_H_TEMP1_Z302	SET	Heat-balancing 302	Temperature parameter	[°C]
MOLD_H_TEMP1_Z302	ACT	Heat-balancing 302	Temperature parameter	[°C]
MOLD_H_TEMP1_Z302	CYCACT	Cycle actual-value heat-balancing 302	Temperature parameter	[°C]
MOLD_H_TEMP1_Z302	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z302	TNH	TnH heat-balancing 302	Temperature parameter	[s]
MOLD_H_TEMP1_Z302	TVH	TvH heat-balancing 302	Temperature parameter	[s]
MOLD_H_TEMP1_Z302	TVK	TvK heat-balancing 302	Temperature parameter	[s]
MOLD_H_TEMP1_Z302	TNK	TnK heat-balancing 302	Temperature parameter	[s]
MOLD_H_TEMP1_Z302	TAK	TaK heat-balancing 302	Temperature parameter	[s]
MOLD_H_TEMP1_Z302	TAH	TaH heat-balancing 302	Temperature parameter	[s]
MOLD_H_TEMP1_Z302	XSH	XsH heat-balancing 302	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z302	XPK	XpK heat-balancing 302	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z302	XPH	XpH heat-balancing 302	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z302	EDSET	ON-duration value, heat-balancing 302	Temperature parameter	[%]
MOLD_H_TEMP1_Z303	SET	Heat-balancing 303	Temperature parameter	[°C]
MOLD_H_TEMP1_Z303	ACT	Heat-balancing 303	Temperature parameter	[°C]
MOLD_H_TEMP1_Z303	CYCACT	Cycle actual-value heat-balancing 303	Temperature parameter	[°C]
MOLD_H_TEMP1_Z303	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z303	TVK	TvK heat-balancing 303	Temperature parameter	[s]
MOLD_H_TEMP1_Z303	TVH	TvH heat-balancing 303	Temperature parameter	[s]
MOLD_H_TEMP1_Z303	TNK	TnK heat-balancing 303	Temperature parameter	[s]
MOLD_H_TEMP1_Z303	TNH	TnH heat-balancing 303	Temperature parameter	[s]
MOLD_H_TEMP1_Z303	XPK	XpK heat-balancing 303	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z303	XPH	XpH heat-balancing 303	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z303	XSH	XsH heat-balancing 303	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z303	TAK	TaK heat-balancing 303	Temperature parameter	[s]
MOLD_H_TEMP1_Z303	TAH	TaH heat-balancing 303	Temperature parameter	[s]
MOLD_H_TEMP1_Z303	EDSET	ON-duration value, heat-balancing 303	Temperature parameter	[%]
MOLD_H_TEMP1_Z304	SET	Heat-balancing 304	Temperature parameter	[°C]



MOLD_H_TEMP1_Z304	ACT	Heat-balancing 304	Temperature parameter	[°C]
MOLD_H_TEMP1_Z304	CYCACT	Cycle actual-value heat-balancing 304	Temperature parameter	[°C]
MOLD_H_TEMP1_Z304	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z304	TNH	TnH heat-balancing 304	Temperature parameter	[s]
MOLD_H_TEMP1_Z304	TNK	TnK heat-balancing 304	Temperature parameter	[s]
MOLD_H_TEMP1_Z304	TVK	TvK heat-balancing 304	Temperature parameter	[s]
MOLD_H_TEMP1_Z304	TVH	TvH heat-balancing 304	Temperature parameter	[s]
MOLD_H_TEMP1_Z304	TAH	TaH heat-balancing 304	Temperature parameter	[s]
MOLD_H_TEMP1_Z304	XPH	XpH heat-balancing 304	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z304	XSH	XsH heat-balancing 304	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z304	XPK	XpK heat-balancing 304	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z304	TAK	TaK heat-balancing 304	Temperature parameter	[s]
MOLD_H_TEMP1_Z304	EDSET	ON-duration value, heat-balancing 304	Temperature parameter	[%]
MOLD_H_TEMP1_Z305	CYCACT	Cycle actual-value heat-balancing 305	Temperature parameter	[°C]
MOLD_H_TEMP1_Z305	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z305	SET	Heat-balancing 305	Temperature parameter	[°C]
MOLD_H_TEMP1_Z305	ACT	Heat-balancing 305	Temperature parameter	[°C]
MOLD_H_TEMP1_Z305	TVK	TvK heat-balancing 305	Temperature parameter	[s]
MOLD_H_TEMP1_Z305	TVH	TvH heat-balancing 305	Temperature parameter	[s]
MOLD_H_TEMP1_Z305	TNK	TnK heat-balancing 305	Temperature parameter	[s]
MOLD_H_TEMP1_Z305	TNH	TnH heat-balancing 305	Temperature parameter	[s]
MOLD_H_TEMP1_Z305	XPH	XpH heat-balancing 305	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z305	TAK	TaK heat-balancing 305	Temperature parameter	[s]
MOLD_H_TEMP1_Z305	TAH	TaH heat-balancing 305	Temperature parameter	[s]
MOLD_H_TEMP1_Z305	XSH	XsH heat-balancing 305	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z305	XPK	XpK heat-balancing 305	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z305	EDSET	ON-duration value, heat-balancing 305	Temperature parameter	[%]
MOLD_H_TEMP1_Z306	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z306	CYCACT	Cycle actual-value heat-balancing 306	Temperature parameter	[°C]
MOLD_H_TEMP1_Z306	SET	Heat-balancing 306	Temperature parameter	[°C]
MOLD_H_TEMP1_Z306	ACT	Heat-balancing 306	Temperature parameter	[°C]
MOLD_H_TEMP1_Z306	TNH	TnH heat-balancing 306	Temperature parameter	[s]
MOLD_H_TEMP1_Z306	TVK	TvK heat-balancing 306	Temperature parameter	[s]
MOLD_H_TEMP1_Z306	TNK	TnK heat-balancing 306	Temperature parameter	[s]
MOLD_H_TEMP1_Z306	TVH	TvH heat-balancing 306	Temperature parameter	[s]
MOLD_H_TEMP1_Z306	TAK	TaK heat-balancing 306	Temperature parameter	[s]
MOLD_H_TEMP1_Z306	TAH	TaH heat-balancing 306	Temperature parameter	[s]
MOLD_H_TEMP1_Z306	XSH	XsH heat-balancing 306	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z306	XPK	XpK heat-balancing 306	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z306	XPH	XpH heat-balancing 306	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z306	EDSET	ON-duration value, heat-balancing 306	Temperature parameter	[%]
MOLD_H_TEMP1_Z307	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z307	CYCACT	Cycle actual-value heat-balancing 307	Temperature parameter	[°C]
MOLD_H_TEMP1_Z307	ACT	Heat-balancing 307	Temperature parameter	[°C]
MOLD_H_TEMP1_Z307	SET	Heat-balancing 307	Temperature parameter	[°C]
MOLD_H_TEMP1_Z307	TVK	TvK heat-balancing 307	Temperature parameter	[s]
MOLD_H_TEMP1_Z307	TVH	TvH heat-balancing 307	Temperature parameter	[s]
MOLD_H_TEMP1_Z307	TNK	TnK heat-balancing 307	Temperature parameter	[s]
MOLD_H_TEMP1_Z307	TNH	TnH heat-balancing 307	Temperature parameter	[s]
MOLD_H_TEMP1_Z307	XSH	XsH heat-balancing 307	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z307	TAK	TaK heat-balancing 307	Temperature parameter	[s]
MOLD_H_TEMP1_Z307	TAH	TaH heat-balancing 307	Temperature parameter	[s]
MOLD_H_TEMP1_Z307	XPK	XpK heat-balancing 307	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z307	XPH	XpH heat-balancing 307	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z307	EDSET	ON-duration value, heat-balancing 307	Temperature parameter	[%]
MOLD_H_TEMP1_Z308	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z308	CYCACT	Cycle actual-value heat-balancing 308	Temperature parameter	[°C]
MOLD_H_TEMP1_Z308	SET	Heat-balancing 308	Temperature parameter	[°C]
MOLD_H_TEMP1_Z308	ACT	Heat-balancing 308	Temperature parameter	[°C]
MOLD_H_TEMP1_Z308	TVK	TvK heat-balancing 308	Temperature parameter	[s]
MOLD_H_TEMP1_Z308	XPH	XpH heat-balancing 308	Temperature parameter	[°/oo]
MOLD_H_TEMP1_Z308	TNK	TnK heat-balancing 308	Temperature parameter	[s]
MOLD_H_TEMP1_Z308	TNH	TnH heat-balancing 308	Temperature parameter	[s]
MOLD_H_TEMP1_Z308	TVH	TvH heat-balancing 308	Temperature parameter	[s]
MOLD_H_TEMP1_Z308	TAK	TaK heat-balancing 308	Temperature parameter	[s]

MOLD_H_TEMP1_Z308	TAH	TaH heat-balancing 308	Temperature parameter	[s]
MOLD_H_TEMP1_Z308	XSH	XsH heat-balancing 308	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z308	XPK	XpK heat-balancing 308	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z308	EDSET	ON-duration value, heat-balancing 308	Temperature parameter	[%]
MOLD_H_TEMP1_Z309	CYCACT	Cycle actual-value heat-balancing 309	Temperature parameter	[øC]
MOLD_H_TEMP1_Z309	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z309	ACT	Heat-balancing 309	Temperature parameter	[øC]
MOLD_H_TEMP1_Z309	SET	Heat-balancing 309	Temperature parameter	[øC]
MOLD_H_TEMP1_Z309	TVK	TvK heat-balancing 309	Temperature parameter	[s]
MOLD_H_TEMP1_Z309	TVH	TvH heat-balancing 309	Temperature parameter	[s]
MOLD_H_TEMP1_Z309	TNH	TnH heat-balancing 309	Temperature parameter	[s]
MOLD_H_TEMP1_Z309	TNK	TnK heat-balancing 309	Temperature parameter	[s]
MOLD_H_TEMP1_Z309	TAK	TaK heat-balancing 309	Temperature parameter	[s]
MOLD_H_TEMP1_Z309	XPK	XpK heat-balancing 309	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z309	XPH	XpH heat-balancing 309	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z309	XSH	XsH heat-balancing 309	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z309	TAH	TaH heat-balancing 309	Temperature parameter	[s]
MOLD_H_TEMP1_Z309	EDSET	ON-duration value, heat-balancing 309	Temperature parameter	[%]
MOLD_H_TEMP1_Z310	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z310	CYCACT	Cycle actual-value heat-balancing 310	Temperature parameter	[øC]
MOLD_H_TEMP1_Z310	ACT	Heat-balancing 310	Temperature parameter	[øC]
MOLD_H_TEMP1_Z310	SET	Heat-balancing 310	Temperature parameter	[øC]
MOLD_H_TEMP1_Z310	TVK	TvK heat-balancing 310	Temperature parameter	[s]
MOLD_H_TEMP1_Z310	TNK	TnK heat-balancing 310	Temperature parameter	[s]
MOLD_H_TEMP1_Z310	TNH	TnH heat-balancing 310	Temperature parameter	[s]
MOLD_H_TEMP1_Z310	TVH	TvH heat-balancing 310	Temperature parameter	[s]
MOLD_H_TEMP1_Z310	TAK	TaK heat-balancing 310	Temperature parameter	[s]
MOLD_H_TEMP1_Z310	TAH	TaH heat-balancing 310	Temperature parameter	[s]
MOLD_H_TEMP1_Z310	XSH	XsH heat-balancing 310	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z310	XPK	XpK heat-balancing 310	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z310	XPH	XpH heat-balancing 310	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z310	EDSET	ON-duration value, heat-balancing 310	Temperature parameter	[%]
MOLD_H_TEMP1_Z311	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z311	SET	Heat-balancing 311	Temperature parameter	[øC]
MOLD_H_TEMP1_Z311	ACT	Heat-balancing 311	Temperature parameter	[øC]
MOLD_H_TEMP1_Z311	CYCACT	Cycle actual-value heat-balancing 311	Temperature parameter	[øC]
MOLD_H_TEMP1_Z311	TNK	TnK heat-balancing 311	Temperature parameter	[s]
MOLD_H_TEMP1_Z311	TVH	TvH heat-balancing 311	Temperature parameter	[s]
MOLD_H_TEMP1_Z311	XPH	XpH heat-balancing 311	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z311	XPK	XpK heat-balancing 311	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z311	TNH	TnH heat-balancing 311	Temperature parameter	[s]
MOLD_H_TEMP1_Z311	TVK	TvK heat-balancing 311	Temperature parameter	[s]
MOLD_H_TEMP1_Z311	TAH	TaH heat-balancing 311	Temperature parameter	[s]
MOLD_H_TEMP1_Z311	TAK	TaK heat-balancing 311	Temperature parameter	[s]
MOLD_H_TEMP1_Z311	XSH	XsH heat-balancing 311	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z311	EDSET	ON-duration value, heat-balancing 311	Temperature parameter	[%]
MOLD_H_TEMP1_Z312	SET	Heat-balancing 312	Temperature parameter	[øC]
MOLD_H_TEMP1_Z312	POWSET		Temperature parameter	[kW]
MOLD_H_TEMP1_Z312	CYCACT	Cycle actual-value heat-balancing 312	Temperature parameter	[øC]
MOLD_H_TEMP1_Z312	ACT	Heat-balancing 312	Temperature parameter	[øC]
MOLD_H_TEMP1_Z312	TAK	TaK heat-balancing 312	Temperature parameter	[s]
MOLD_H_TEMP1_Z312	XPK	XpK heat-balancing 312	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z312	XSH	XsH heat-balancing 312	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z312	TAH	TaH heat-balancing 312	Temperature parameter	[s]
MOLD_H_TEMP1_Z312	TVK	TvK heat-balancing 312	Temperature parameter	[s]
MOLD_H_TEMP1_Z312	TNH	TnH heat-balancing 312	Temperature parameter	[s]
MOLD_H_TEMP1_Z312	TVH	TvH heat-balancing 312	Temperature parameter	[s]
MOLD_H_TEMP1_Z312	TNK	TnK heat-balancing 312	Temperature parameter	[s]
MOLD_H_TEMP1_Z312	XPH	XpH heat-balancing 312	Temperature parameter	[ø/oo]
MOLD_H_TEMP1_Z312	EDSET	ON-duration value, heat-balancing 312	Temperature parameter	[%]
MOLD_P_CRVCAVP1_AREA	SET	Mold cavity pressure: Curve area	Pressure/force	[bar*s]
MOLD_P_CRVCAVP1_AREA	CYCACT	Mold cavity pressure: Curve area	Pressure/force	[bar*s]
MOLD_P_CRVCAVP1_MAX	CYCACT	Mld cavity press.: Max.-value in curve window	Pressure/force	[mm]
MOLD_P_CRVCAVP1_MAX	SET	Mld cavity press.: Max.-value in curve window	Pressure/force	[bar]
MOLD_P_CRVCAVP2_AREA	SET	Mold cavity pressure: Curve area	Pressure/force	[bar*s]



MOLD_P_CRVCAVP2_AREA	CYCACT	Mold cavity pressure: Curve area	Pressure/force	[bar*s]
MOLD_P_CRVCAVP2_MAX	SET	Mld cavity press.: Max.-value in curve window	Pressure/force	[bar]
MOLD_P_CRVCAVP2_MAX	CYCACT	Mld cavity press.: Max.-value in curve window	Pressure/force	[mm]
MOLD_P_TSD_CAVP1	CAVSEL	Measuring mold cavity pressure 1	Force/pressure transducer	
MOLD_P_TSD_CAVP1	ACT	Current actual-value mold cavity pressure	Force/pressure transducer	[bar]
MOLD_P_TSD_CAVP1	PSENS	Sensitivity of the mold-cavity pressure-transducer 1	Force/pressure transducer	[pC/bar]
MOLD_P_TSD_CAVP1	ESENS	Sensibility of external transducer 1	Force/pressure transducer	[mV/bar]
MOLD_P_TSD_CAVP1	FDIAM	Diameter of the mold-cavity pressure force transducer 1	Force/pressure transducer	[mm]
MOLD_P_TSD_CAVP1	FSENS	Sensitivity of the mold-cavity pressure force transducer 1	Force/pressure transducer	[pC/N]
MOLD_P_TSD_CAVP2	FSENS	Sensitivity of the mold-cavity pressure force transducer 2	Force/pressure transducer	[pC/N]
MOLD_P_TSD_CAVP2	PSENS	Sensitivity of the mold-cavity pressure-transducer 2	Force/pressure transducer	[pC/bar]
MOLD_P_TSD_CAVP2	ESENS	Sensibility of external transducer 2	Force/pressure transducer	[mV/bar]
MOLD_P_TSD_CAVP2	FDIAM	Diameter of the mold-cavity pressure force transducer 2	Force/pressure transducer	[mm]
MOLD_P_TSD_CAVP2	CAVSEL	Measuring mold cavity pressure 2	Force/pressure transducer	
MOLD_P_TSD_CAVP2	ACT	Current actual-value mold cavity pressure	Force/pressure transducer	[bar]
MOLD_P_TSD_CAVP3	CAVSEL	Measuring mold cavity pressure 3	Force/pressure transducer	
MOLD_P_TSD_CAVP3	PSENS	Sensitivity of the mold-cavity pressure-transducer 3	Force/pressure transducer	[pC/bar]
MOLD_P_TSD_CAVP3	FDIAM	Diameter of the mold-cavity pressure force transducer 3	Force/pressure transducer	[mm]
MOLD_P_TSD_CAVP3	ACT	Current actual-value mold cavity pressure	Force/pressure transducer	[bar]
MOLD_P_TSD_CAVP3	FSENS	Sensitivity of the mold-cavity pressure force transducer 3	Force/pressure transducer	[pC/N]
MOLD_P_TSD_CAVP3	ESENS	Sensibility of external transducer 3	Force/pressure transducer	[mV/bar]
MOLD_P_TSD_CAVP4	CAVSEL	Measuring mold cavity pressure 4	Force/pressure transducer	
MOLD_P_TSD_CAVP4	FDIAM	Diameter of the mold-cavity pressure force transducer 4	Force/pressure transducer	[mm]
MOLD_P_TSD_CAVP4	FSENS	Sensitivity of the mold-cavity pressure force transducer 4	Force/pressure transducer	[pC/N]
MOLD_P_TSD_CAVP4	PSENS	Sensitivity of the mold-cavity pressure-transducer 4	Force/pressure transducer	[pC/bar]
MOLD_P_TSD_CAVP4	ACT	Current actual-value mold cavity pressure	Force/pressure transducer	[bar]
MOLD_P_TSD_CAVP4	ESENS	Sensibility of external transducer 4	Force/pressure transducer	[mV/bar]
MOLD_Q_DF_OPENING1	SET	Opening speed profile 1	Velocity/revolution/volume	[%]
MOLD_Q_DF_OPENING2	SET	Opening speed profile 2	Velocity/revolution/volume	[%]
MOLD_Q_DF_OPENING3	SET	Opening speed profile 3	Velocity/revolution/volume	[%]
MOLD_STR_EXPERT_FILE	STR	Data file name	Text string	
MOLD_STS_CODE_SET	FLAG	Mold-coding data-record	Bit field	
MOLD_S_CLOS_BREAK	SET	Braking closing movement	Stroke	[mm]
MOLD_S_CLOS_FORCE	SET	Start clamping force build-up	Stroke	[mm]
MOLD_S_CLOS_SAFE1	SET	Start mold safety	Stroke	[mm]
MOLD_S_CLOS_SAFE2	SET	Mold safety stage 2	Stroke	[mm]
MOLD_S_CLOS_SAFE3	SET	Mold safety stage 3	Stroke	[mm]
MOLD_S_CLOS_SLOW	SET	Slow closing	Stroke	[mm]
MOLD_S_CORIN_MONIT	SET	Monitoring cores moved IN (inj. position)	Stroke	[mm]
MOLD_S_CORIN_START	SET	Move cores IN (injection position)	Stroke	[mm]
MOLD_S_COROUT_MONIT	SET	Monitoring cores moved OUT (demolding pos.)	Stroke	[mm]
MOLD_S_COROUT_START	SET	Move cores OUT (demolding pos.)	Stroke	[mm]
MOLD_S_CRACK_OPEN	SET	Tear-open stroke	Stroke	[mm]
MOLD_S_DF_ACT	ACT		Stroke	[mm]
MOLD_S_DF_ACT	SET	Opening stroke profile 3	Stroke	[mm]
MOLD_S_DF_OPENING1	SET	Opening stroke profile 1	Stroke	[mm]
MOLD_S_DF_OPENING2	SET	Opening stroke profile 2	Stroke	[mm]
MOLD_S_DF_OPENING3	SET	Opening stroke profile 3	Stroke	[mm]
MOLD_S_DF_PROFIL2	SET	Start clamping-stroke dependent compression profile 2	Stroke	[mm]
MOLD_S_DF_PROFIL3	SET	Start clamping-stroke dependent compression profile 3	Stroke	[mm]
MOLD_S_DF_START_CF1	SET	Start screw-stroke dependent compr. profile 1	Stroke	[mm]
MOLD_S_DF_START_CF2	SET	Start screw-stroke dependent compr. profile 2	Stroke	[mm]
MOLD_S_DF_START_CF3	SET	Start screw-stroke dependent compr. profile 3	Stroke	[mm]
MOLD_S_DF_START_DEEP	SET	Start preforming	Stroke	[mm]

MOLD_S_INJC_CMPR_STRK	SET	Compression injection stroke mold	Stroke	[mm]
MOLD_S_OPEN_BREAK	SET	Braking opening	Stroke	[mm]
MOLD_S_OPEN_END	ACT	Mold position	Stroke	[mm]
MOLD_S_OPEN_END	SET	Opening stroke	Stroke	[mm]
MOLD_S_OPEN_FAST	SET	Fast opening	Stroke	[mm]
MOLD_S_OPEN_PROGOUT1	SET	Prog. output port 1 stroke mold opening	Stroke	[mm]
MOLD_S_OPEN_PROGOUT2	SET	Prog. output port 2 stroke mold opening	Stroke	[mm]
MOLD_S_OPEN_PROGOUT3	SET	Prog. output port 3 stroke mold opening	Stroke	[mm]
MOLD_S_OPEN_ROBOTBREAK	SET	Mold opening: Robot intermediate stop	Stroke	[mm]
MOLD_S_STROKE_SPRING	SET	Spring loaded stroke	Stroke	[mm]
MOLD_T_CLMPREL_CYCANA	CTAREF	Clamp. force release	Cycle time analysis	[s]
MOLD_T_CLMPREL_PRIVSTR	SET	Start clamping force release n [s] before end of cooling time	Timer/counter	[s]
MOLD_T_CLMPSTRT_CYCANA	CTAREF	Clamping force build-up	Cycle time analysis	[s]
MOLD_T_CLOSSAF_CYCANA	CTAREF	Mold safety	Cycle time analysis	[s]
MOLD_T_CLOS_CYCANA	CTAREF	Mold closing	Cycle time analysis	[s]
MOLD_T_CLOS_SAFE	CYCACT	Current mold safety time	Timer/counter	[s]
MOLD_T_CLOS_SAFE	ACT	Mold safety time	Timer/counter	[s]
MOLD_T_CLOS_SAFE	SET	Mold safety time	Timer/counter	[s]
MOLD_T_COOL	ACT	Cooling time	Timer/counter	[s]
MOLD_T_COOL	SET	Cooling time	Timer/counter	[s]
MOLD_T_COOL_CYCANA	CTAREF	Cooling	Cycle time analysis	[s]
MOLD_T_CORIN_START	SET	Move cores IN once clamping force is built-up	Timer/counter	[s]
MOLD_T_COROUT_START	SET	Move cores OUT once clamping force is built-up	Timer/counter	[s]
MOLD_T_DF_CF1	SET	Profile time 1	Timer/counter	[s]
MOLD_T_DF_CF2	SET	Profile time 2	Timer/counter	[s]
MOLD_T_DF_CF3	SET	Profile time 3	Timer/counter	[s]
MOLD_T_DF_DEEP	SET	Preforming time	Timer/counter	[s]
MOLD_T_DF_PINTENS_CLOS	SET		Timer/counter	[s]
MOLD_T_LCKPLTIN_CYCANA	CTAREF	Move locks IN	Cycle time analysis	[s]
MOLD_T_LCKPLTOU_CYCANA	CTAREF	Move locks out	Cycle time analysis	[s]
MOLD_T_OPEN_CYCANA	CTAREF	Mold opening	Cycle time analysis	[s]
MOLD_T_PAUSE	SET	Pause time	Timer/counter	[s]
MOLD_T_PAUSE	ACT	Pause time	Timer/counter	[s]
MOLD_T_PAUSE_CYCANA	CTAREF	Pause	Cycle time analysis	[s]
MOLD_T_VACCUM_CTRL	SET	Timing for mold vacuum	Timer/counter	[s]
MOLD_T_VENTING	SET	Venting time	Timer/counter	[s]
MOLD_V_CLOSE_SETMODE	SET	Setting-speed for mold closing	Velocity/revolution/volume	[mm/s]
MOLD_V_CLOS_BEGIN	SET	Mold closing fast	Velocity/revolution/volume	[mm/s]
MOLD_V_CLOS_SAFE1	SET	Mold safety profile 1	Velocity/revolution/volume	[mm/s]
MOLD_V_CLOS_SAFE2	SET	Mold safety profile 2	Velocity/revolution/volume	[mm/s]
MOLD_V_CLOS_SAFE3	SET	Mold safety profile 3	Velocity/revolution/volume	[mm/s]
MOLD_V_CLOS_SLOW	SET	Mold closing slow	Velocity/revolution/volume	[mm/s]
MOLD_V_CV_SQUEEZELOOSEN	SET		Velocity/revolution/volume	[mm/s]
MOLD_V_DF_CLOSE1	SET	Opening speed profile 1	Velocity/revolution/volume	[mm/s]
MOLD_V_DF_CLOSE2	SET	Opening speed profile 2	Velocity/revolution/volume	[mm/s]
MOLD_V_DF_CLOSE3	SET	Opening speed profile 3	Velocity/revolution/volume	[mm/s]
MOLD_V_DF_CONTROL_DECO	SET	Flow-control during deco-forming	Velocity/revolution/volume	[l/min]
MOLD_V_DF_OPENING1	SET	Opening speed profile 1	Velocity/revolution/volume	[mm/s]
MOLD_V_DF_OPENING2	SET	Opening speed profile 2	Velocity/revolution/volume	[mm/s]
MOLD_V_DF_OPENING3	SET	Opening speed profile 3	Velocity/revolution/volume	[mm/s]
MOLD_V_INJC_CMPR_SPEED	SET	Speed inj.-compression molding	Velocity/revolution/volume	[mm/s]

MOLD_V_OPEN_BEGIN	SET	Mold opening slow	Velocity/revolution/volume	[mm/s]
MOLD_V_OPEN_SETMODE	SET	Setting-speed mold opening	Velocity/revolution/volume	[mm/s]
MOLD_V_OPEN_SPEED1	SET	Mold opening fast	Velocity/revolution/volume	[mm/s]
MOLD_V_SPRINGRANGE	SET	Mold speed within spring assisted range	Velocity/revolution/volume	[mm/s]
MOLD_V_VENTING	SET	Venting speed	Velocity/revolution/volume	[mm/s]
MOLD_V_VENT_OPEN	SET	Mold opening slow	Velocity/revolution/volume	[mm/s]
MOLD_W_CLAMP_DEVICE	SEL	Mold clamping assembly	Selection function	
MOLD_W_CLOSE_SAFE	SEL	Mold safety	Selection function	
MOLD_W_COOLWATER_SW	SEL	Cooling water	Selection function	
MOLD_W_HEAT1_TOLZSTOP	SEL	Mold heating: - Tol. blocks cycle	Selection function	
MOLD_W_INJC_CMPR	SEL	Injection-compression molding	Selection function	
MOLD_W_MOV2PLAS	SEL	Mold movement during plasticizing	Selection function	
MOLD_W_OPEN_ROBOTBREAK	SEL	Robot intermediate stop	Selection function	
MOLD_W_PROGIN_CLOSE	SEL	Enabling mold closing	Selection function	
MOLD_W_PROGIN_OPEN	SEL	Enabling mold opening	Selection function	
MOLD_W_SAFETY_GATE	SEL	Safety gate	Selection function	
MOLD_W_SPRING_ASSISTED	SEL	Operation with spring-loaded mold	Selection function	
MOLD_W_VACUUM_CTRL	SEL	Mold vacuum control	Selection function	
MOLD_W_VENTING	SEL	Venting	Selection function	
MOLD_Y_HEATSYS_HEAT1	VOLT	Nominal voltage mold heating	Heating system	[V]
MOLD_Y_HEATSYS_HEAT1	SFDOWN	Mold heating	Heating system	
MOLD_Y_HEATSYS_HEAT1	DOWN	Lowering-temperature mold heating	Heating system	[°C]
MOLD_Y_HEATSYS_HEAT1	DOWND	Lowering capacity OD-val. mold htg.	Heating system	
MOLD_Y_HEATSYS_HEAT1	SFHSTP	Mold heating: Fault heating circuit monitoring blocks cycle	Heating system	
MOLD_Y_HEATSYS_HEAT1	MTOL	#NAME?	Heating system	[°C]
MOLD_Y_HEATSYS_HEAT1	TIMSET	Delay time for mold heating lowering	Heating system	[s]
MOLD_Y_HEATSYS_HEAT1	PTOL	#NAME?	Heating system	[°C]
MOLD_Y_HEATSYS_HEAT1	UPI	Heating-up current mold heating	Heating system	
MOLD_Y_HEATSYS_HEAT1	UPED	Heating-up capacity mold heating	Heating system	
MOLD_Y_HEATSYS_HEAT1	DOWNI	Lowering current mold heating	Heating system	
MOLD_Y_HEATSYS_HEAT1	HUTOL	Mold heating: Tolerance heating circuit monitoring	Heating system	[%]
MOLD_Y_HEATSYS_HEAT1	TUPSET	Duration start-up switching mold heating	Heating system	[s]
MOLD_Y_HEATSYS_TEMP1	SFDOWN	Heat-balancing	Heating system	
MOLD_Y_HEATSYS_TEMP1	MTOL	#NAME?	Heating system	[°C]
MOLD_Y_HEATSYS_TEMP1	PTOL	#NAME?	Heating system	[°C]
MOLD_Y_HEATSYS_TEMP1	TIMSET	Delay time for heat-bal. lowering	Heating system	[s]
MOLD_Y_HEATSYS_TEMP1	DOWN	Lowering temperature heat-balancing	Heating system	[°C]
OIL_Y_HEATSYS	MTOL	#NAME?	Heating system	[°C]
OIL_Y_HEATSYS	PTOL	#NAME?	Heating system	[°C]
SCALE.CG.WEIGHT	QSEL	Tol.-monitoring weight	Cycle parameter	
SCALE.G.WEIGHT	SET	Weight scales	Timer/counter	[g]
SCALE.G.WEIGHT	CYCACT	Cycle value weight	Timer/counter	[g]
SCRW1_CCP_CRVCPY_AREA	QRMTOL	Injection capacity: -Tol. area	Cycle parameter	[kNm]
SCRW1_CCP_CRVCPY_AREA	QSEL	Tol.-monitoring injection speed area	Cycle parameter	
SCRW1_CCP_CRVCPY_AREA	QRPTOL	Injection capacity: +Tol. area	Cycle parameter	[kNm]
SCRW1_CCP_CRVCPY_MAX	QSEL	Tol.-monitoring injection capacity area	Cycle parameter	
SCRW1_CCP_CRVCPY_MAX	QRMTOL	Injection capacity: -Tol. max.-value	Cycle parameter	[kNm/s]
SCRW1_CCP_CRVCPY_MAX	QRPTOL	Injection capacity: +Tol. max.-value	Cycle parameter	[kNm/s]
SCRW1_CH_BAR_Z01	QRMTOL	-Tolerance barrel-zone 1	Cycle parameter	[°C]
SCRW1_CH_BAR_Z01	QRPTOL	+Tolerance barrel-zone 1	Cycle parameter	[°C]
SCRW1_CH_BAR_Z01	QSEL	Tol.-monitoring barrel temperature 1	Cycle parameter	
SCRW1_CH_BAR_Z02	QRPTOL	+Tolerance barrel-zone 2	Cycle parameter	[°C]
SCRW1_CH_BAR_Z02	QRMTOL	-Tolerance barrel-zone 2	Cycle parameter	[°C]
SCRW1_CH_BAR_Z02	QSEL	Tol.-monitoring barrel temperature 2	Cycle parameter	
SCRW1_CH_BAR_Z03	QRMTOL	-Tolerance barrel-zone 3	Cycle parameter	[°C]
SCRW1_CH_BAR_Z03	QRPTOL	+Tolerance barrel-zone 3	Cycle parameter	[°C]
SCRW1_CH_BAR_Z03	QSEL	Tol.-monitoring barrel temperature 3	Cycle parameter	
SCRW1_CH_BAR_Z04	QSEL	Tol.-monitoring barrel temperature 4	Cycle parameter	

SCRW1_CH_BAR_Z04	QRMTOL	-Tolerance barrel-zone 4	Cycle parameter	[øC]
SCRW1_CH_BAR_Z04	QRPTOL	+Tolerance barrel-zone 4	Cycle parameter	[øC]
SCRW1_CH_BAR_Z05	QRPTOL	+Tolerance barrel-zone 5	Cycle parameter	[øC]
SCRW1_CH_BAR_Z05	QSEL	Tol.-monitoring barrel temperature 5	Cycle parameter	
SCRW1_CH_BAR_Z05	QRMTOL	-Tolerance barrel-zone 5	Cycle parameter	[øC]
SCRW1_CH_BAR_Z06	QRMTOL	-Tolerance barrel-zone 6	Cycle parameter	[øC]
SCRW1_CH_BAR_Z06	QSEL	Tol.-monitoring barrel temperature 6	Cycle parameter	
SCRW1_CH_BAR_Z06	QRPTOL	+Tolerance barrel-zone 6	Cycle parameter	[øC]
SCRW1_CH_BAR_Z07	QRMTOL	-Tolerance barrel-zone 7	Cycle parameter	[øC]
SCRW1_CH_BAR_Z07	QSEL	Tol.-monitoring barrel temperature 7	Cycle parameter	
SCRW1_CH_BAR_Z07	QRPTOL	+Tolerance barrel-zone 7	Cycle parameter	[øC]
SCRW1_CH_BAR_Z09	QRPTOL	+Tolerance barrel-zone 9	Cycle parameter	[øC]
SCRW1_CH_BAR_Z09	QRMTOL	-Tolerance barrel-zone 9	Cycle parameter	[øC]
SCRW1_CH_BAR_Z09	QSEL	Tol.-monitoring barrel temperature 9	Cycle parameter	
SCRW1_CH_BAR_Z10	QRMTOL	-Tolerance barrel-zone 10	Cycle parameter	[øC]
SCRW1_CH_BAR_Z10	QSEL	Tol.-monitoring barrel temperature 10	Cycle parameter	
SCRW1_CH_BAR_Z10	QRPTOL	+Tolerance barrel-zone 10	Cycle parameter	[øC]
SCRW1_CH_BAR_Z11	QRPTOL	+Tolerance barrel-zone 11	Cycle parameter	[øC]
SCRW1_CH_BAR_Z11	QRMTOL	-Tolerance barrel-zone 11	Cycle parameter	[øC]
SCRW1_CH_BAR_Z11	QSEL	Tol.-monitoring barrel temperature 11	Cycle parameter	
SCRW1_CH_BAR_Z12	QRMTOL	-Tolerance barrel-zone 12	Cycle parameter	[øC]
SCRW1_CH_BAR_Z12	QSEL	Tol.-monitoring barrel temperature 12	Cycle parameter	
SCRW1_CH_BAR_Z12	QRPTOL	+Tolerance barrel-zone 12	Cycle parameter	[øC]
SCRW1_CH_BAR_Z16	QRMTOL	-Tolerance barrel-zone 16	Cycle parameter	[øC]
SCRW1_CH_BAR_Z16	QRPTOL	+Tolerance barrel-zone 16	Cycle parameter	[øC]
SCRW1_CH_BAR_Z16	QSEL	Tol.-monitoring barrel temperature 16	Cycle parameter	
SCRW1_CH_HOPPER_Z15	QRPTOL	#NAME?	Cycle parameter	[øC]
SCRW1_CH_HOPPER_Z15	QRMTOL	#NAME?	Cycle parameter	[øC]
SCRW1_CH_HOPPER_Z15	QSEL	Tol.-monitoring hopper temperature	Cycle parameter	
SCRW1_CH_MELT1_Z08	QSEL	Tol.-monitoring melt temperature 1	Cycle parameter	
SCRW1_CH_MELT1_Z08	QRMTOL	-Tolerance melt temperature 1	Cycle parameter	[øC]
SCRW1_CH_MELT1_Z08	QRPTOL	+Tolerance melt temperature 1	Cycle parameter	[øC]
SCRW1_CH_MELT2_Z13	QRPTOL	+System tolerance melt temperature 2	Cycle parameter	[øC]
SCRW1_CH_MELT2_Z13	QRMTOL	-System tolerance melt temperature 2	Cycle parameter	[øC]
SCRW1_CH_MELT2_Z13	QSEL	Tol.-monitoring melt temperature 2	Cycle parameter	
SCRW1_CH_TEMP_Z301	QSEL	Tol.-monitoring heat-balancing 301	Cycle parameter	
SCRW1_CH_TEMP_Z301	QRMTOL	-Tolerance heat-balancing 301	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z301	QRPTOL	+Tolerance heat-balancing 301	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z302	QSEL	Tol.-monitoring heat-balancing 302	Cycle parameter	
SCRW1_CH_TEMP_Z302	QRMTOL	-Tolerance heat-balancing 302	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z302	QRPTOL	+Tolerance heat-balancing 302	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z303	QSEL	Tol.-monitoring heat-balancing 303	Cycle parameter	
SCRW1_CH_TEMP_Z303	QRPTOL	+Tolerance heat-balancing 303	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z303	QRMTOL	-Tolerance heat-balancing 303	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z304	QSEL	Tol.-monitoring heat-balancing 304	Cycle parameter	
SCRW1_CH_TEMP_Z304	QRPTOL	+Tolerance heat-balancing 304	Cycle parameter	[øC]
SCRW1_CH_TEMP_Z304	QRMTOL	-Tolerance heat-balancing 304	Cycle parameter	[øC]
SCRW1_CP_CAV_MAX	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_CAV_MAX	QRMTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_CAV_MAX	QSEL	Tol.-monitoring max. mold cavity pressure	Cycle parameter	
SCRW1_CP_CRVCPY_AREA	CYCACT	Injection capacity: Curve area	Pressure/force	[kNm]
SCRW1_CP_CRVCPY_AREA	SET	Injection capacity: Curve area	Pressure/force	[kNm]
SCRW1_CP_CRVCPY_MAX	SET	Inject. capacity: Max.-value in curve window	Pressure/force	[kNm/s]
SCRW1_CP_CRVCPY_MAX	CYCACT	Inject. capacity: Max.-value in curve window	Pressure/force	[kNm/s]
SCRW1_CP_CRVMELTP_AREA	QRMTOL	Melt pressure: -Tol. area	Cycle parameter	[bar*s]
SCRW1_CP_CRVMELTP_AREA	QSEL	Tol.-monitoring melt-pressure area	Cycle parameter	
SCRW1_CP_CRVMELTP_AREA	QRPTOL	Melt pressure: +Tol. area	Cycle parameter	[bar*s]
SCRW1_CP_CRVMELTP_MAX	QSEL	Tol.-monitoring melt-pressure max.-value in area	Cycle parameter	
SCRW1_CP_CRVMELTP_MAX	QRMTOL	Melt pressure: -Tol. max.-value	Cycle parameter	[bar]
SCRW1_CP_CRVMELTP_MAX	QRPTOL	Melt pressure: +Tol. max.-value	Cycle parameter	[bar]
SCRW1_CP_HLDP_SWMELT	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_HLDP_SWMELT	QSEL	Tol.-monitoring melt-pr. change-over	Cycle parameter	
SCRW1_CP_HLDP_SWMELT	QRMTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_HLDP_SWMLDCA	QRMTOL	#NAME?	Cycle parameter	[bar]

SCRW1_CP_HLDP_SWMLDCA V	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_HLDP_SWMLDCA V	QSEL	Tol.-monitoring mold cavity pressure change-over	Cycle parameter	
SCRW1_CP_MELT_MAX	QRMTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_MELT_MAX	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW1_CP_MELT_MAX	QSEL	Tol.-monitoring max. melt pressure	Cycle parameter	
SCRW1_CRV_INJCPY	MTBFY		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	PTBFY		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	MTBPNT		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	PTBPNT		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	RFYMAX		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	REFPNT		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	RFYMIN		Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	SFTOL	Tolerance-monitoring injection capacity	Curve parameter	
SCRW1_CRV_INJCPY	SFSMOO	Smoothing injection capacity	Curve parameter	
SCRW1_CRV_INJCPY	SFFMLY	Grp. of curves: injection capacity	Curve parameter	
SCRW1_CRV_INJCPY	GRID		Curve parameter	
SCRW1_CRV_INJCPY	MTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJCPY	MEASUR	Measuring line	Curve parameter	
SCRW1_CRV_INJCPY	MTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJCPY	SYCEND	Sync.-end injection capacity	Curve parameter	
SCRW1_CRV_INJCPY	PTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJCPY	PTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJCPY	MTVAL	Logging time injection capacity	Curve parameter	[s]
SCRW1_CRV_INJCPY	YSCALE	Y-scale end-value injection capacity	Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	YSCALB	Y-scale starting value injection capacity	Curve parameter	[kNm/s]
SCRW1_CRV_INJCPY	SWINGO	Start monit.-window inj. capac.	Curve parameter	[s]
SCRW1_CRV_INJCPY	SWINCT	Length monit.-window inj. capacity	Curve parameter	[s]
SCRW1_CRV_INJCPY	DTVAL	Delay time injection capacity	Curve parameter	[s]
SCRW1_CRV_INJS	REFPNT		Curve parameter	[mm]
SCRW1_CRV_INJS	RFYMIN		Curve parameter	[mm]
SCRW1_CRV_INJS	RFYMAX		Curve parameter	[mm]
SCRW1_CRV_INJS	PTBPNT		Curve parameter	[mm]
SCRW1_CRV_INJS	MTBPNT		Curve parameter	[mm]
SCRW1_CRV_INJS	PTBFY		Curve parameter	[mm]
SCRW1_CRV_INJS	MTBFY		Curve parameter	[mm]
SCRW1_CRV_INJS	MTVAL	Logging time injection stroke	Curve parameter	[s]
SCRW1_CRV_INJS	MTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJS	PTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJS	YSCALE	Y-scale end-value injection stroke	Curve parameter	[mm]
SCRW1_CRV_INJS	PTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJS	MEASUR	Measuring line	Curve parameter	
SCRW1_CRV_INJS	GRID		Curve parameter	
SCRW1_CRV_INJS	SFFMLY	Grp. of curves: injection stroke	Curve parameter	
SCRW1_CRV_INJS	MTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJS	SFSMOO	Smoothing injection stroke	Curve parameter	
SCRW1_CRV_INJS	SFTOL	Tolerance-monitoring injection stroke	Curve parameter	
SCRW1_CRV_INJS	DTVAL	Delay time injection stroke	Curve parameter	[s]
SCRW1_CRV_INJS	SWINCT	Length monit.-window inj. stroke	Curve parameter	[s]
SCRW1_CRV_INJS	SWINGO	Start monit.-window inj. stroke	Curve parameter	[s]
SCRW1_CRV_INJS	YSCALB	Y-scale starting value injection stroke	Curve parameter	[mm]
SCRW1_CRV_INJS	SYCEND	Sync.-end injection stroke	Curve parameter	
SCRW1_CRV_INJV	PTBFY		Curve parameter	[mm/s]
SCRW1_CRV_INJV	MTBPNT		Curve parameter	[mm/s]
SCRW1_CRV_INJV	PTBPNT		Curve parameter	[mm/s]
SCRW1_CRV_INJV	RFYMAX		Curve parameter	[mm/s]
SCRW1_CRV_INJV	RFYMIN		Curve parameter	[mm/s]
SCRW1_CRV_INJV	REFPNT		Curve parameter	[mm/s]
SCRW1_CRV_INJV	MTBFY		Curve parameter	[mm/s]
SCRW1_CRV_INJV	YSCALE	Y-scale end-value injection speed	Curve parameter	[mm/s]
SCRW1_CRV_INJV	MTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJV	PTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJV	MTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJV	SYCEND	Sync.-end injection speed	Curve parameter	

SCRW1_CRV_INJV	MTVAL	Logging time injection speed	Curve parameter	[s]
SCRW1_CRV_INJV	SFTOL	Tolerance-monitoring injection speed	Curve parameter	
SCRW1_CRV_INJV	SFSMOO	Smoothing injection speed	Curve parameter	
SCRW1_CRV_INJV	SFFMLY	Grp. of curves: injection stroke	Curve parameter	
SCRW1_CRV_INJV	DTVAL	Delay time injection speed	Curve parameter	[s]
SCRW1_CRV_INJV	PTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_INJV	GRID		Curve parameter	
SCRW1_CRV_INJV	YSCALB	Y-scale starting value injection speed	Curve parameter	[mm/s]
SCRW1_CRV_INJV	MEASUR	Measuring line	Curve parameter	
SCRW1_CRV_INJV	SWINCT	Length monit.-window inj. speed	Curve parameter	[s]
SCRW1_CRV_INJV	SWINGO	Start monit.-window inj. speed	Curve parameter	[s]
SCRW1_CRV_MELTP	RFYMAX		Curve parameter	[bar]
SCRW1_CRV_MELTP	MTBFY		Curve parameter	[bar]
SCRW1_CRV_MELTP	MTBPNT		Curve parameter	[bar]
SCRW1_CRV_MELTP	PTBPNT		Curve parameter	[bar]
SCRW1_CRV_MELTP	PTBFY		Curve parameter	[bar]
SCRW1_CRV_MELTP	RFYMIN		Curve parameter	[bar]
SCRW1_CRV_MELTP	REFPNT		Curve parameter	[bar]
SCRW1_CRV_MELTP	YSCALE	Y-scale end-value melt pressure	Curve parameter	[bar]
SCRW1_CRV_MELTP	MTOLFY		Curve parameter	[%]
SCRW1_CRV_MELTP	PTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_MELTP	MTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_MELTP	YSCALB	Y-scale starting value melt pressure	Curve parameter	[bar]
SCRW1_CRV_MELTP	SYCEND	Sync.-end melt pressure	Curve parameter	
SCRW1_CRV_MELTP	MEASUR	Measuring line	Curve parameter	
SCRW1_CRV_MELTP	GRID		Curve parameter	
SCRW1_CRV_MELTP	PTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_MELTP	SFFMLY	Grp. of curves: melt-pressure	Curve parameter	
SCRW1_CRV_MELTP	SFSMOO	Smoothing melt-pressure	Curve parameter	
SCRW1_CRV_MELTP	SFTOL	Tolerance-monitoring melt-pressure	Curve parameter	
SCRW1_CRV_MELTP	MTVAL	Logging time melt pressure	Curve parameter	[s]
SCRW1_CRV_MELTP	DTVAL	Delay time melt pressure	Curve parameter	[s]
SCRW1_CRV_MELTP	SWINCT	Length monit.-window melt press.	Curve parameter	[s]
SCRW1_CRV_MELTP	SWINGO	Start monit.-window melt-press.	Curve parameter	[s]
SCRW1_CRV_PLAS	MTBFY		Curve parameter	[mm]
SCRW1_CRV_PLAS	MTBPNT		Curve parameter	[mm]
SCRW1_CRV_PLAS	PTBFY		Curve parameter	[mm]
SCRW1_CRV_PLAS	REFPNT		Curve parameter	[mm]
SCRW1_CRV_PLAS	RFYMIN		Curve parameter	[mm]
SCRW1_CRV_PLAS	RFYMAX		Curve parameter	[mm]
SCRW1_CRV_PLAS	PTBPNT		Curve parameter	[mm]
SCRW1_CRV_PLAS	SFFMLY	Grp. of curves: plasticizing stroke	Curve parameter	
SCRW1_CRV_PLAS	MTOLFY		Curve parameter	[%]
SCRW1_CRV_PLAS	PTOLFY	#NAME?	Curve parameter	[%]
SCRW1_CRV_PLAS	MTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_PLAS	PTOL	#NAME?	Curve parameter	[%]
SCRW1_CRV_PLAS	SYCEND	Sync.-end plasticizing stroke	Curve parameter	
SCRW1_CRV_PLAS	MEASUR	Measuring line	Curve parameter	
SCRW1_CRV_PLAS	GRID		Curve parameter	
SCRW1_CRV_PLAS	SWINCT	Length monit.-window plast. stroke	Curve parameter	[s]
SCRW1_CRV_PLAS	SFSMOO	Smoothing plasticizing stroke	Curve parameter	
SCRW1_CRV_PLAS	YSCALB	Y-scale starting value plasticizing stroke	Curve parameter	[mm]
SCRW1_CRV_PLAS	SWINGO	Start monit.-window plast. strke	Curve parameter	[s]
SCRW1_CRV_PLAS	YSCALE	Y-scale end-value plasticizing stroke	Curve parameter	[mm]
SCRW1_CRV_PLAS	SFTOL	Tolerance-monitoring plasticizing stroke	Curve parameter	
SCRW1_CRV_PLAS	MTVAL	Logging time plasticizing stroke	Curve parameter	[s]
SCRW1_CRV_PLAS	DTVAL	Delay time plasticizing stroke	Curve parameter	[s]
SCRW1_CSI_BACK2	QRPTOL	#NAME?	Cycle parameter	[mm]
SCRW1_CSI_BACK2	QSEL	Tol.-monitoring end of plasticizing	Cycle parameter	
SCRW1_CSI_BACK2	QRMTOL	#NAME?	Cycle parameter	[mm]
SCRW1_CS_CRVINJS_AREA	QRMTOL	Injection stroke: -Tol. area	Cycle parameter	[mm*s]
SCRW1_CS_CRVINJS_AREA	QRPTOL	Injection stroke: +Tol. area	Cycle parameter	[mm*s]
SCRW1_CS_CRVINJS_AREA	QSEL	Tol.-monitoring injection stroke area	Cycle parameter	
SCRW1_CS_CRVINJS_MAX	QSEL	Tol.-monitoring injection stroke max.-value in area	Cycle parameter	
SCRW1_CS_CRVINJS_MAX	QRPTOL	Injection stroke: +Tol. max.-value	Cycle parameter	[mm]

SCRW1_CS_CRVINJS_MAX	QRMTOL	Injection stroke: -Tol. max.-value	Cycle parameter	[mm]
SCRW1_CS_CRVPLAS_AREA	QRMTOL	Plasticizing stroke: -Tol. area	Cycle parameter	[mm*s]
SCRW1_CS_CRVPLAS_AREA	QSEL	Tol.-monitoring plasticizing stroke area	Cycle parameter	
SCRW1_CS_CRVPLAS_AREA	QRPTOL	Plasticizing stroke: +Tol. area	Cycle parameter	[mm*s]
SCRW1_CS_CRVPLAS_MAX	QSEL	Tol.-monitoring plasticizing stroke max.-value in area	Cycle parameter	
SCRW1_CS_CRVPLAS_MAX	QRPTOL	Plasticizing stroke: +Tol. max.-value	Cycle parameter	[mm]
SCRW1_CS_CRVPLAS_MAX	QRMTOL	Plasticizing stroke: -Tol. max.-value	Cycle parameter	[mm]
SCRW1_CS_MELT_CUSHION	QRMTOL	#NAME?	Cycle parameter	[mm]
SCRW1_CS_MELT_CUSHION	QRPTOL	#NAME?	Cycle parameter	[mm]
SCRW1_CS_MELT_CUSHION	QSEL	Tol.-monitoring melt cushion	Cycle parameter	
SCRW1_CT_INJC	QRPTOL	#NAME?	Cycle parameter	[s]
SCRW1_CT_INJC	QRMTOL	#NAME?	Cycle parameter	[s]
SCRW1_CT_INJC	QSEL	Tol.-monitoring injection time	Cycle parameter	
SCRW1_CT_PLAS	QRPTOL	#NAME?	Cycle parameter	[s]
SCRW1_CT_PLAS	QRMTOL	#NAME?	Cycle parameter	[s]
SCRW1_CT_PLAS	QSEL	Tol.-monitoring plasticizing time	Cycle parameter	
SCRW1_CV_CRVINJV_AREA	QSEL	Tol.-monitoring injection speed area	Cycle parameter	
SCRW1_CV_CRVINJV_AREA	QRPTOL	Injection speed: +Tol. area	Cycle parameter	[mm]
SCRW1_CV_CRVINJV_AREA	QRMTOL	Injection speed: -Tol. area	Cycle parameter	[mm]
SCRW1_CV_CRVINJV_MAX	QSEL	Tol.-monitoring injection speed max.-value in area	Cycle parameter	
SCRW1_CV_CRVINJV_MAX	QRMTOL	Injection speed: -Tol. max.-value	Cycle parameter	[mm/s]
SCRW1_CV_CRVINJV_MAX	QRPTOL	Injection speed: +Tol. max.-value	Cycle parameter	[mm/s]
SCRW1_C_HLDP_PROFSTEPS	SET	Profile stages holding pressure	Timer/counter	[Qty]
SCRW1_C_INJC_PROFSTEPS	SET	Profile stages injection	Timer/counter	[Qty]
SCRW1_C_MSTOP_PLASSTRK	SET	Plasticizing strokes purging switching	Timer/counter	[Qty]
SCRW1_C_PLAS_PROFSTEPS	SET	Profile stages plasticizing	Timer/counter	[Qty]
SCRW1_C_STRTUP_CYCLES	SET	Number of cycles for start-up switching	Timer/counter	[Qty]
SCRW1_C_STRT_INJCSTRK	SET	Number of manual purging strokes	Timer/counter	[Qty]
SCRW1_H_BAR_Z01	POWSET	Heating capacity barrel zone 1	Temperature parameter	[kW]
SCRW1_H_BAR_Z01	EDSET	OD-value barrel-zone 1	Temperature parameter	[%]
SCRW1_H_BAR_Z01	TVK	TvK barrel-zone 1	Temperature parameter	[s]
SCRW1_H_BAR_Z01	TVH	TvH barrel-zone 1	Temperature parameter	[s]
SCRW1_H_BAR_Z01	TNK	TnK barrel-zone 1	Temperature parameter	[s]
SCRW1_H_BAR_Z01	TNH	TnH barrel-zone 1	Temperature parameter	[s]
SCRW1_H_BAR_Z01	XSH	XsH barrel-zone 1	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z01	TAK	TaK barrel-zone 1	Temperature parameter	[s]
SCRW1_H_BAR_Z01	SET	Barrel zone 1	Temperature parameter	[øC]
SCRW1_H_BAR_Z01	ACT	Barrel zone 1	Temperature parameter	[øC]
SCRW1_H_BAR_Z01	CYCACT	Cycles actual-value barrel zone 1	Temperature parameter	[øC]
SCRW1_H_BAR_Z01	TAH	TaH barrel-zone 1	Temperature parameter	[s]
SCRW1_H_BAR_Z01	XPH	XpH barrel-zone 1	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z01	XPK	XpK barrel-zone 1	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z02	EDSET	OD-value barrel-zone 2	Temperature parameter	[%]
SCRW1_H_BAR_Z02	TVK	TvK barrel-zone 2	Temperature parameter	[s]
SCRW1_H_BAR_Z02	POWSET	Heating capacity barrel zone 2	Temperature parameter	[kW]
SCRW1_H_BAR_Z02	TNH	TnH barrel-zone 2	Temperature parameter	[s]
SCRW1_H_BAR_Z02	TVH	TvH barrel-zone 2	Temperature parameter	[s]
SCRW1_H_BAR_Z02	TNK	TnK barrel-zone 2	Temperature parameter	[s]
SCRW1_H_BAR_Z02	TAK	TaK barrel-zone 2	Temperature parameter	[s]
SCRW1_H_BAR_Z02	CYCACT	Cycles actual-value barrel zone 2	Temperature parameter	[øC]
SCRW1_H_BAR_Z02	SET	Barrel zone 2	Temperature parameter	[øC]
SCRW1_H_BAR_Z02	XSH	XsH barrel-zone 2	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z02	XPK	XpK barrel-zone 2	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z02	TAH	TaH barrel-zone 2	Temperature parameter	[s]
SCRW1_H_BAR_Z02	XPH	XpH barrel-zone 2	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z02	ACT	Barrel zone 2	Temperature parameter	[øC]
SCRW1_H_BAR_Z03	TAK	TaK barrel-zone 3	Temperature parameter	[s]
SCRW1_H_BAR_Z03	TNH	TnH barrel-zone 3	Temperature parameter	[s]
SCRW1_H_BAR_Z03	TNK	TnK barrel-zone 3	Temperature parameter	[s]
SCRW1_H_BAR_Z03	TVH	TvH barrel-zone 3	Temperature parameter	[s]
SCRW1_H_BAR_Z03	TVK	TvK barrel-zone 3	Temperature parameter	[s]
SCRW1_H_BAR_Z03	TAH	TaH barrel-zone 3	Temperature parameter	[s]
SCRW1_H_BAR_Z03	EDSET	OD-value barrel-zone 3	Temperature parameter	[%]
SCRW1_H_BAR_Z03	POWSET	Heating capacity barrel zone 3	Temperature parameter	[kW]
SCRW1_H_BAR_Z03	XPK	XpK barrel-zone 3	Temperature parameter	[ø/oo]



SCRW1_H_BAR_Z03	ACT	Barrel zone 3	Temperature parameter	[°C]
SCRW1_H_BAR_Z03	CYCACT	Cycles actual-value barrel zone 3	Temperature parameter	[°C]
SCRW1_H_BAR_Z03	XPH	XpH barrel-zone 3	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z03	XSH	XsH barrel-zone 3	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z03	SET	Barrel zone 3	Temperature parameter	[°C]
SCRW1_H_BAR_Z04	ACT	Barrel zone 4	Temperature parameter	[°C]
SCRW1_H_BAR_Z04	SET	Barrel zone 4	Temperature parameter	[°C]
SCRW1_H_BAR_Z04	EDSET	OD-value barrel-zone 4	Temperature parameter	[%]
SCRW1_H_BAR_Z04	POWSET	Heating capacity barrel zone 4	Temperature parameter	[kW]
SCRW1_H_BAR_Z04	XPK	XpK barrel-zone 4	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z04	TVH	TvH barrel-zone 4	Temperature parameter	[s]
SCRW1_H_BAR_Z04	TNK	TnK barrel-zone 4	Temperature parameter	[s]
SCRW1_H_BAR_Z04	TNH	TnH barrel-zone 4	Temperature parameter	[s]
SCRW1_H_BAR_Z04	TAK	TaK barrel-zone 4	Temperature parameter	[s]
SCRW1_H_BAR_Z04	XPH	XpH barrel-zone 4	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z04	TAH	TaH barrel-zone 4	Temperature parameter	[s]
SCRW1_H_BAR_Z04	XSH	XsH barrel-zone 4	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z04	TVK	TvK barrel-zone 4	Temperature parameter	[s]
SCRW1_H_BAR_Z04	CYCACT	Cycles actual-value barrel zone 4	Temperature parameter	[°C]
SCRW1_H_BAR_Z05	POWSET	Heating capacity barrel zone 5	Temperature parameter	[kW]
SCRW1_H_BAR_Z05	TVK	TvK barrel-zone 5	Temperature parameter	[s]
SCRW1_H_BAR_Z05	EDSET	OD-value barrel-zone 5	Temperature parameter	[%]
SCRW1_H_BAR_Z05	TVH	TvH barrel-zone 5	Temperature parameter	[s]
SCRW1_H_BAR_Z05	TNK	TnK barrel-zone 5	Temperature parameter	[s]
SCRW1_H_BAR_Z05	SET	Barrel zone 5	Temperature parameter	[°C]
SCRW1_H_BAR_Z05	TAK	TaK barrel-zone 5	Temperature parameter	[s]
SCRW1_H_BAR_Z05	TAH	TaH barrel-zone 5	Temperature parameter	[s]
SCRW1_H_BAR_Z05	TNH	TnH barrel-zone 5	Temperature parameter	[s]
SCRW1_H_BAR_Z05	XSH	XsH barrel-zone 5	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z05	XPK	XpK barrel-zone 5	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z05	XPH	XpH barrel-zone 5	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z05	CYCACT	Cycles actual-value barrel zone 5	Temperature parameter	[°C]
SCRW1_H_BAR_Z05	ACT	Barrel zone 5	Temperature parameter	[°C]
SCRW1_H_BAR_Z06	TAH	TaH barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z06	SET	Barrel zone 6	Temperature parameter	[°C]
SCRW1_H_BAR_Z06	POWSET	Heating capacity barrel zone 6	Temperature parameter	[kW]
SCRW1_H_BAR_Z06	TVK	TvK barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z06	TVH	TvH barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z06	TNK	TnK barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z06	TNH	TnH barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z06	EDSET	OD-value barrel-zone 6	Temperature parameter	[%]
SCRW1_H_BAR_Z06	ACT	Barrel zone 6	Temperature parameter	[°C]
SCRW1_H_BAR_Z06	CYCACT	Cycles actual-value barrel zone 6	Temperature parameter	[°C]
SCRW1_H_BAR_Z06	XPH	XpH barrel-zone 6	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z06	XPK	XpK barrel-zone 6	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z06	TAK	TaK barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z06	XSH	XsH barrel-zone 6	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z07	POWSET	Heating capacity barrel zone 7	Temperature parameter	[kW]
SCRW1_H_BAR_Z07	EDSET	OD-value barrel-zone 7	Temperature parameter	[%]
SCRW1_H_BAR_Z07	TVH	TvH barrel-zone 7	Temperature parameter	[s]
SCRW1_H_BAR_Z07	TNK	TnK barrel-zone 7	Temperature parameter	[s]
SCRW1_H_BAR_Z07	TNH	TnH barrel-zone 7	Temperature parameter	[s]
SCRW1_H_BAR_Z07	TAK	TaK barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z07	ACT	Barrel zone 7	Temperature parameter	[°C]
SCRW1_H_BAR_Z07	TAH	TaH barrel-zone 6	Temperature parameter	[s]
SCRW1_H_BAR_Z07	XSH	XsH barrel-zone 7	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z07	XPK	XpK barrel-zone 7	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z07	XPH	XpH barrel-zone 7	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z07	CYCACT	Cycles actual-value barrel zone 7	Temperature parameter	[°C]
SCRW1_H_BAR_Z07	SET	Barrel zone 7	Temperature parameter	[°C]
SCRW1_H_BAR_Z07	TVK	TvK barrel-zone 7	Temperature parameter	[s]
SCRW1_H_BAR_Z09	XSH	XsH barrel-zone 9	Temperature parameter	[°/oo]
SCRW1_H_BAR_Z09	TVH	TvH barrel-zone 9	Temperature parameter	[s]
SCRW1_H_BAR_Z09	TVK	TvK barrel-zone 9	Temperature parameter	[s]
SCRW1_H_BAR_Z09	POWSET	Heating capacity barrel zone 9	Temperature parameter	[kW]

SCRW1_H_BAR_Z09	TNK	TnK barrel-zone 9	Temperature parameter	[s]
SCRW1_H_BAR_Z09	TNH	TnH barrel-zone 9	Temperature parameter	[s]
SCRW1_H_BAR_Z09	TAK	TaK barrel-zone 9	Temperature parameter	[s]
SCRW1_H_BAR_Z09	EDSET	OD-value barrel-zone 9	Temperature parameter	[%]
SCRW1_H_BAR_Z09	XPK	XpK barrel-zone 9	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z09	XPH	XpH barrel-zone 9	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z09	CYCACT	Cycles actual-value barrel zone 9	Temperature parameter	[øC]
SCRW1_H_BAR_Z09	ACT	Barrel zone 9	Temperature parameter	[øC]
SCRW1_H_BAR_Z09	TAH	TaH barrel-zone 9	Temperature parameter	[s]
SCRW1_H_BAR_Z09	SET	Barrel zone 9	Temperature parameter	[øC]
SCRW1_H_BAR_Z10	POWSET	Heating capacity barrel zone 10	Temperature parameter	[kW]
SCRW1_H_BAR_Z10	CYCACT	Cycles actual-value barrel zone 10	Temperature parameter	[øC]
SCRW1_H_BAR_Z10	XPH	XpH barrel-zone 10	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z10	ACT	Barrel zone 10	Temperature parameter	[øC]
SCRW1_H_BAR_Z10	XPK	XpK barrel-zone 10	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z10	XSH	XsH barrel-zone 10	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z10	TAH	TaH barrel-zone 10	Temperature parameter	[s]
SCRW1_H_BAR_Z10	TAK	TaK barrel-zone 10	Temperature parameter	[s]
SCRW1_H_BAR_Z10	TNH	TnH barrel-zone 10	Temperature parameter	[s]
SCRW1_H_BAR_Z10	TNK	TnK barrel-zone 10	Temperature parameter	[s]
SCRW1_H_BAR_Z10	TVH	TvH barrel-zone 10	Temperature parameter	[s]
SCRW1_H_BAR_Z10	EDSET	OD-value barrel-zone 10	Temperature parameter	[%]
SCRW1_H_BAR_Z10	TVK	TvK barrel-zone 10	Temperature parameter	[s]
SCRW1_H_BAR_Z10	SET	Barrel zone 10	Temperature parameter	[øC]
SCRW1_H_BAR_Z11	SET	Barrel zone 11	Temperature parameter	[øC]
SCRW1_H_BAR_Z11	TNK	TnK barrel-zone 11	Temperature parameter	[s]
SCRW1_H_BAR_Z11	TAK	TaK barrel-zone 11	Temperature parameter	[s]
SCRW1_H_BAR_Z11	EDSET	OD-value barrel-zone 11	Temperature parameter	[%]
SCRW1_H_BAR_Z11	TVH	TvH barrel-zone 11	Temperature parameter	[s]
SCRW1_H_BAR_Z11	TVK	TvK barrel-zone 11	Temperature parameter	[s]
SCRW1_H_BAR_Z11	TAH	TaH barrel-zone 11	Temperature parameter	[s]
SCRW1_H_BAR_Z11	XSH	XsH barrel-zone 11	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z11	TNH	TnH barrel-zone 11	Temperature parameter	[s]
SCRW1_H_BAR_Z11	XPH	XpH barrel-zone 11	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z11	XPK	XpK barrel-zone 11	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z11	ACT	Barrel zone 11	Temperature parameter	[øC]
SCRW1_H_BAR_Z11	POWSET	Heating capacity barrel zone 11	Temperature parameter	[kW]
SCRW1_H_BAR_Z11	MTOL1	-Tolerance melt temperature 1	Temperature parameter	[øC]
SCRW1_H_BAR_Z11	PTOL1	+Tolerance melt temperature 1	Temperature parameter	[øC]
SCRW1_H_BAR_Z11	CYCACT	Cycles actual-value barrel zone 11	Temperature parameter	[øC]
SCRW1_H_BAR_Z12	POWSET	Heating capacity barrel zone 12	Temperature parameter	[kW]
SCRW1_H_BAR_Z12	EDSET	OD-value barrel-zone 12	Temperature parameter	[%]
SCRW1_H_BAR_Z12	XSH	XsH barrel-zone 12	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z12	SET	Barrel zone 12	Temperature parameter	[øC]
SCRW1_H_BAR_Z12	TVK	TvK barrel-zone 12	Temperature parameter	[s]
SCRW1_H_BAR_Z12	CYCACT	Cycles actual-value barrel zone 12	Temperature parameter	[øC]
SCRW1_H_BAR_Z12	XPH	XpH barrel-zone 12	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z12	XPK	XpK barrel-zone 12	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z12	ACT	Barrel zone 12	Temperature parameter	[øC]
SCRW1_H_BAR_Z12	TAH	TaH barrel-zone 12	Temperature parameter	[s]
SCRW1_H_BAR_Z12	TAK	TaK barrel-zone 12	Temperature parameter	[s]
SCRW1_H_BAR_Z12	TNH	TnH barrel-zone 12	Temperature parameter	[s]
SCRW1_H_BAR_Z12	TNK	TnK barrel-zone 12	Temperature parameter	[s]
SCRW1_H_BAR_Z12	TVH	TvH barrel-zone 12	Temperature parameter	[s]
SCRW1_H_BAR_Z16	POWSET	Heating capacity barrel zone 16	Temperature parameter	[kW]
SCRW1_H_BAR_Z16	ACT	Barrel zone 16	Temperature parameter	[øC]
SCRW1_H_BAR_Z16	TVH	TvH barrel-zone 16	Temperature parameter	[s]
SCRW1_H_BAR_Z16	TNK	TvK barrel-zone 16	Temperature parameter	[s]
SCRW1_H_BAR_Z16	TNH	TvH barrel-zone 16	Temperature parameter	[s]
SCRW1_H_BAR_Z16	TAK	TaK barrel-zone 16	Temperature parameter	[s]
SCRW1_H_BAR_Z16	EDSET	OD-value barrel-zone 16	Temperature parameter	[%]
SCRW1_H_BAR_Z16	XPH	XpH barrel-zone 16	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z16	XSH	XsH barrel-zone 16	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z16	XPK	XpK barrel-zone 16	Temperature parameter	[ø/oo]
SCRW1_H_BAR_Z16	SET	Barrel zone 16	Temperature parameter	[øC]

SCRW1_H_BAR_Z16	CYCACT	Cycles actual-value barrel zone 16	Temperature parameter	[øC]
SCRW1_H_BAR_Z16	TAH	TaH barrel-zone 16	Temperature parameter	[s]
SCRW1_H_BAR_Z16	TVK	TvK barrel-zone 16	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	TVK	TvK Hopper temperature	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	TAK	TaK Hopper temperature	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	TNK	TnK Hopper temperature	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	TNH	TnH Hopper temperature	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	SET	Hopper temperature	Temperature parameter	[øC]
SCRW1_H_HOPPER_Z15	TVH	TvH Hopper temperature	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	ACT	Hopper temperature	Temperature parameter	[øC]
SCRW1_H_HOPPER_Z15	XPH	XpH Hopper temperature	Temperature parameter	[ø/oo]
SCRW1_H_HOPPER_Z15	XPK	XpK Hopper temperature	Temperature parameter	[ø/oo]
SCRW1_H_HOPPER_Z15	XSH	XsH Hopper temperature	Temperature parameter	[ø/oo]
SCRW1_H_HOPPER_Z15	TAH	TaH Hopper temperature	Temperature parameter	[s]
SCRW1_H_HOPPER_Z15	CYCACT	Cycles actual-value hopper temperature	Temperature parameter	[øC]
SCRW1_H_HOPPER_Z15	POWSET	Heating capacity barrel zone 15	Temperature parameter	[kW]
SCRW1_H_HOPPER_Z15	EDSET	OD-value hopper temperature	Temperature parameter	[%]
SCRW1_H_MELT1_Z08	CYCACT	Cycles actual-value melt temperature 1	Temperature parameter	[øC]
SCRW1_H_MELT1_Z08	ACT	Melt temperature 1	Temperature parameter	[øC]
SCRW1_H_MELT1_Z08	SET	Melt temperature 1	Temperature parameter	[øC]
SCRW1_H_MELT1_Z08	TAK		Temperature parameter	[s]
SCRW1_H_MELT1_Z08	TNH		Temperature parameter	[s]
SCRW1_H_MELT1_Z08	POWSET	Heating capacity barrel zone 8	Temperature parameter	[kW]
SCRW1_H_MELT1_Z08	XPH		Temperature parameter	[ø/oo]
SCRW1_H_MELT1_Z08	TNK		Temperature parameter	[s]
SCRW1_H_MELT1_Z08	TVH	Temperat. controller 1	Temperature parameter	[s]
SCRW1_H_MELT1_Z08	TVK		Temperature parameter	[s]
SCRW1_H_MELT1_Z08	EDSET	Cycles actual-value melt temperature 1	Temperature parameter	[%]
SCRW1_H_MELT1_Z08	XSH		Temperature parameter	[ø/oo]
SCRW1_H_MELT1_Z08	XPK		Temperature parameter	[ø/oo]
SCRW1_H_MELT1_Z08	TAH		Temperature parameter	[s]
SCRW1_H_MELT2_Z13	TVK		Temperature parameter	[s]
SCRW1_H_MELT2_Z13	TVH	Temperat. controller 2	Temperature parameter	[s]
SCRW1_H_MELT2_Z13	TNK		Temperature parameter	[s]
SCRW1_H_MELT2_Z13	TAH		Temperature parameter	[s]
SCRW1_H_MELT2_Z13	XPK		Temperature parameter	[ø/oo]
SCRW1_H_MELT2_Z13	XSH		Temperature parameter	[ø/oo]
SCRW1_H_MELT2_Z13	TAK		Temperature parameter	[s]
SCRW1_H_MELT2_Z13	EDSET	Cycles actual-value melt temperature 2	Temperature parameter	[%]
SCRW1_H_MELT2_Z13	XPH		Temperature parameter	[ø/oo]
SCRW1_H_MELT2_Z13	ACT	Melt temperature 2	Temperature parameter	[øC]
SCRW1_H_MELT2_Z13	SET	Melt temperature 2	Temperature parameter	[øC]
SCRW1_H_MELT2_Z13	POWSET	Heating capacity barrel zone 13	Temperature parameter	[kW]
SCRW1_H_MELT2_Z13	CYCACT	Melt temperature 2	Temperature parameter	[øC]
SCRW1_H_MELT2_Z13	TNH		Temperature parameter	[s]
SCRW1_H_TEMP_Z301	CYCACT	Cycle actual-value heat-balancing 301	Temperature parameter	[øC]
SCRW1_H_TEMP_Z301	POWSET		Temperature parameter	[kW]
SCRW1_H_TEMP_Z301	SET	Heat-balancing 301	Temperature parameter	[øC]
SCRW1_H_TEMP_Z301	ACT	Heat-balancing 301	Temperature parameter	[øC]
SCRW1_H_TEMP_Z301	TVK	TvK heat-balancing 301	Temperature parameter	[s]
SCRW1_H_TEMP_Z301	XSH	XsH heat-balancing 301	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z301	TVH	TvH heat-balancing 301	Temperature parameter	[s]
SCRW1_H_TEMP_Z301	TNK	TnK heat-balancing 301	Temperature parameter	[s]
SCRW1_H_TEMP_Z301	TNH	TnH heat-balancing 301	Temperature parameter	[s]
SCRW1_H_TEMP_Z301	TAK	TaK heat-balancing 301	Temperature parameter	[s]
SCRW1_H_TEMP_Z301	TAH	TaH heat-balancing 301	Temperature parameter	[s]
SCRW1_H_TEMP_Z301	XPH	XpH heat-balancing 301	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z301	XPK	XpK heat-balancing 301	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z301	EDSET	ON-duration value, heat-balancing 301	Temperature parameter	[%]
SCRW1_H_TEMP_Z302	ACT	Heat-balancing 302	Temperature parameter	[øC]
SCRW1_H_TEMP_Z302	POWSET		Temperature parameter	[kW]
SCRW1_H_TEMP_Z302	CYCACT	Cycle actual-value heat-balancing 302	Temperature parameter	[øC]
SCRW1_H_TEMP_Z302	SET	Heat-balancing 302	Temperature parameter	[øC]
SCRW1_H_TEMP_Z302	TVK	TvK heat-balancing 302	Temperature parameter	[s]
SCRW1_H_TEMP_Z302	TVH	TvH heat-balancing 302	Temperature parameter	[s]

SCRW1_H_TEMP_Z302	TNH	TnH heat-balancing 302	Temperature parameter	[s]
SCRW1_H_TEMP_Z302	TNK	TnK heat-balancing 302	Temperature parameter	[s]
SCRW1_H_TEMP_Z302	TAH	TaH heat-balancing 302	Temperature parameter	[s]
SCRW1_H_TEMP_Z302	XSH	XsH heat-balancing 302	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z302	XPK	XpK heat-balancing 302	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z302	XPH	XpH heat-balancing 302	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z302	TAK	TaK heat-balancing 302	Temperature parameter	[s]
SCRW1_H_TEMP_Z302	EDSET	ON-duration value, heat-balancing 302	Temperature parameter	[%]
SCRW1_H_TEMP_Z303	POWSET		Temperature parameter	[kW]
SCRW1_H_TEMP_Z303	CYCACT	Cycle actual-value heat-balancing 303	Temperature parameter	[øC]
SCRW1_H_TEMP_Z303	ACT	Heat-balancing 303	Temperature parameter	[øC]
SCRW1_H_TEMP_Z303	SET	Heat-balancing 303	Temperature parameter	[øC]
SCRW1_H_TEMP_Z303	TVK	TvK heat-balancing 303	Temperature parameter	[s]
SCRW1_H_TEMP_Z303	TVH	TvH heat-balancing 303	Temperature parameter	[s]
SCRW1_H_TEMP_Z303	TNK	TnK heat-balancing 303	Temperature parameter	[s]
SCRW1_H_TEMP_Z303	TAK	TaK heat-balancing 303	Temperature parameter	[s]
SCRW1_H_TEMP_Z303	TAH	TaH heat-balancing 303	Temperature parameter	[s]
SCRW1_H_TEMP_Z303	XSH	XsH heat-balancing 303	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z303	XPK	XpK heat-balancing 303	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z303	XPH	XpH heat-balancing 303	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z303	TNH	TnH heat-balancing 303	Temperature parameter	[s]
SCRW1_H_TEMP_Z303	EDSET	ON-duration value, heat-balancing 303	Temperature parameter	[%]
SCRW1_H_TEMP_Z304	CYCACT	Cycle actual-value heat-balancing 304	Temperature parameter	[øC]
SCRW1_H_TEMP_Z304	SET	Heat-balancing 304	Temperature parameter	[øC]
SCRW1_H_TEMP_Z304	POWSET		Temperature parameter	[kW]
SCRW1_H_TEMP_Z304	ACT	Heat-balancing 304	Temperature parameter	[øC]
SCRW1_H_TEMP_Z304	TNK	TnK heat-balancing 304	Temperature parameter	[s]
SCRW1_H_TEMP_Z304	TVH	TvH heat-balancing 304	Temperature parameter	[s]
SCRW1_H_TEMP_Z304	XPK	XpK heat-balancing 304	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z304	XPH	XpH heat-balancing 304	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z304	TAH	TaH heat-balancing 304	Temperature parameter	[s]
SCRW1_H_TEMP_Z304	XSH	XsH heat-balancing 304	Temperature parameter	[ø/oo]
SCRW1_H_TEMP_Z304	TNH	TnH heat-balancing 304	Temperature parameter	[s]
SCRW1_H_TEMP_Z304	TAK	TaK heat-balancing 304	Temperature parameter	[s]
SCRW1_H_TEMP_Z304	TVK	TvK heat-balancing 304	Temperature parameter	[s]
SCRW1_H_TEMP_Z304	EDSET	ON-duration value, heat-balancing 304	Temperature parameter	[%]
SCRW1_N_EXTRUSION	SET	RPM for extrusion	Velocity/revolution/volume	[1/min]
SCRW1_N_INJC_IN_MOVE	SET	RPM injecting with rotating screw	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP01	SET	Plasticizing rotational speed profile 1	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP02	SET	Plasticizing rotational speed profile 2	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP03	SET	Plasticizing rotational speed profile 3	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP04	SET	Plasticizing rotational speed profile 4	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP05	SET	Plasticizing rotational speed profile 5	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP06	SET	Plasticizing rotational speed profile 6	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP07	SET	Plasticizing rotational speed profile 7	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP08	SET	Plasticizing rotational speed profile 8	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP09	SET	Plasticizing rotational speed profile 9	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP10	SET	Plasticizing rotational speed profile 10	Velocity/revolution/volume	[1/min]
SCRW1_N_PLAS_STEP11	SET	Plasticizing rotational speed profile 11	Velocity/revolution/volume	[1/min]
SCRW1_P_ACTVBACKPRESS	SET	Active back-pressure	Pressure/force	[bar]
SCRW1_P_CAV_MAX	SET	max. mold cavity pressure	Pressure/force	[bar]
SCRW1_P_CAV_MAX	CYCACT	max. mold cavity pressure	Pressure/force	[bar]
SCRW1_P_CRVMELTP_AREA	CYCACT	Melt pressure: Curve area	Pressure/force	[bar*s]
SCRW1_P_CRVMELTP_AREA	SET	Melt pressure: Curve area	Pressure/force	[bar*s]

SCRW1_P_CRVMELTP_MAX	SET	Melt pressure: Max.-value in curve window	Pressure/force	[bar]
SCRW1_P_CRVMELTP_MAX	CYCACT	Melt pressure: Max.-value in curve window	Pressure/force	[bar]
SCRW1_P_HLDP_AREA_PROG	SET		Analog value	[mmy]
SCRW1_P_HLDP_STEP01	SET	Holding pressure profile 1	Pressure/force	[bar]
SCRW1_P_HLDP_STEP02	SET	Holding pressure profile 2	Pressure/force	[bar]
SCRW1_P_HLDP_STEP03	SET	Holding pressure profile 3	Pressure/force	[bar]
SCRW1_P_HLDP_STEP04	SET	Holding pressure profile 4	Pressure/force	[bar]
SCRW1_P_HLDP_STEP05	SET	Holding pressure profile 5	Pressure/force	[bar]
SCRW1_P_HLDP_STEP06	SET	Holding pressure profile 6	Pressure/force	[bar]
SCRW1_P_HLDP_STEP07	SET	Holding pressure profile 7	Pressure/force	[bar]
SCRW1_P_HLDP_STEP08	SET	Holding pressure profile 8	Pressure/force	[bar]
SCRW1_P_HLDP_STEP09	SET	Holding pressure profile 9	Pressure/force	[bar]
SCRW1_P_HLDP_STEP10	SET	Holding pressure profile 10	Pressure/force	[bar]
SCRW1_P_HLDP_SWMELT	SET	Change-over melt-pressure	Pressure/force	[bar]
SCRW1_P_HLDP_SWMELT	CYCACT	Change-over melt-pressure	Pressure/force	[bar]
SCRW1_P_HLDP_SWMLDCAV	CYCACT	Change-over mold cavity pressure	Pressure/force	[bar]
SCRW1_P_HLDP_SWMLDCAV	SET	Change-over mold cavity pressure	Pressure/force	[bar]
SCRW1_P_INJC_AREA_PROG	SET		Analog value	[mmy]
SCRW1_P_INJC_SETMODE	SET	Setting-injection pressure	Pressure/force	[bar]
SCRW1_P_INJC_STEP01	SET	Injection pressure profile 1	Pressure/force	[bar]
SCRW1_P_INJC_STEP02	SET	Injection pressure profile 2	Pressure/force	[bar]
SCRW1_P_INJC_STEP03	SET	Injection pressure profile 3	Pressure/force	[bar]
SCRW1_P_INJC_STEP04	SET	Injection pressure profile 4	Pressure/force	[bar]
SCRW1_P_INJC_STEP05	SET	Injection pressure profile 5	Pressure/force	[bar]
SCRW1_P_INJC_STEP06	SET	Injection pressure profile 6	Pressure/force	[bar]
SCRW1_P_INJC_STEP07	SET	Injection pressure profile 7	Pressure/force	[bar]
SCRW1_P_INJC_STEP08	SET	Injection pressure profile 8	Pressure/force	[bar]
SCRW1_P_INJC_STEP09	SET	Injection pressure profile 9	Pressure/force	[bar]
SCRW1_P_INJC_STEP10	SET	Injection pressure profile 10	Pressure/force	[bar]
SCRW1_P_INJC_STEP11	SET	Injection pressure profile 11	Pressure/force	[bar]
SCRW1_P_MELT_MAX	SET	max. melt pressure	Pressure/force	[bar]
SCRW1_P_MELT_MAX	CYCACT	max. melt pressure	Pressure/force	[bar]
SCRW1_P_PLAS_AREA_PROG	SET		Analog value	[mmy]
SCRW1_P_PLAS_REDPRES	SET	Reduced back-pressure during plasticizing (S-, J- and M-mode)	Pressure/force	[bar]
SCRW1_P_PLAS_STEP01	SET	Back-pressure profile 1	Pressure/force	[bar]
SCRW1_P_PLAS_STEP02	SET	Back-pressure profile 2	Pressure/force	[bar]
SCRW1_P_PLAS_STEP03	SET	Back-pressure profile 3	Pressure/force	[bar]
SCRW1_P_PLAS_STEP04	SET	Back-pressure profile 4	Pressure/force	[bar]
SCRW1_P_PLAS_STEP05	SET	Back-pressure profile 5	Pressure/force	[bar]
SCRW1_P_PLAS_STEP06	SET	Back-pressure profile 6	Pressure/force	[bar]
SCRW1_P_PLAS_STEP07	SET	Back-pressure profile 7	Pressure/force	[bar]
SCRW1_P_PLAS_STEP08	SET	Back-pressure profile 8	Pressure/force	[bar]
SCRW1_P_PLAS_STEP09	SET	Back-pressure profile 9	Pressure/force	[bar]
SCRW1_P_PLAS_STEP10	SET	Back-pressure profile 10	Pressure/force	[bar]
SCRW1_P_PLAS_STEP11	SET	Back-pressure profile 11	Pressure/force	[bar]
SCRW1_P_STARTUP_HLDP	SET	Consistent start-up holding pressure	Pressure/force	[bar]
SCRW1_P_STARTUP_INJC	SET	Consistent start-up injection pressure	Pressure/force	[bar]
SCRW1_P_STARTUP_PLAS	SET	Consistent start-up back-pressure	Pressure/force	[bar]
SCRW1_Q_HLDP	SET	Volume call-up dur. holding pressure	Velocity/revolution/volume	[l/min]
SCRW1_S_BACK1	CYCACT	Reduced holding pressure	Stroke	[mm]
SCRW1_S_BACK1	SET	Screw decompression before plasticizing	Stroke	[mm]
SCRW1_S_BACK2_REL	SET	Screw decompression after plasticizing	Stroke	[mm]
SCRW1_S_CRVEND	SET	Stroke point: end of curve injection stroke	Stroke	[mm]
SCRW1_S_CRVINJS_AREA	SET	Injection stroke: Curve area	Stroke	[mm*s]
SCRW1_S_CRVINJS_AREA	CYCACT	Injection stroke: Curve area	Stroke	[mm*s]
SCRW1_S_CRVINJS_MAX	CYCACT	Injection stroke: Max.-value in curve window	Stroke	[mm]
SCRW1_S_CRVINJS_MAX	SET	Injection stroke: Max.-value in curve window	Stroke	[mm]
SCRW1_S_CRVPLAS_AREA	SET	Plasticizing stroke: Curve area	Stroke	[mm*s]
SCRW1_S_CRVPLAS_AREA	CYCACT	Plasticizing stroke: Curve area	Stroke	[mm*s]
SCRW1_S_CRVPLAS_MAX	SET	Plastic. stroke: Max.-value in curve window	Stroke	[mm]
SCRW1_S_CRVPLAS_MAX	CYCACT	Plastic. stroke: Max.-value in curve window	Stroke	[mm]
SCRW1_S_CRVSTART	SET	Stroke point: start of injection stroke curve	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZ10	SET	Mold nozzle 10 closing	Stroke	[mm]

SCRW1_S_CSC_CLOSNOZZ11	SET	Mold nozzle 11 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZ12	SET	Mold nozzle 12 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZ13	SET	Mold nozzle 13 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZ14	SET	Mold nozzle 14 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZ15	SET	Mold nozzle 15 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZ16	SET	Mold nozzle 16 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL1	SET	Mold nozzle 1 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL2	SET	Mold nozzle 2 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL3	SET	Mold nozzle 3 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL4	SET	Mold nozzle 4 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL5	SET	Mold nozzle 5 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL6	SET	Mold nozzle 6 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL7	SET	Mold nozzle 7 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL8	SET	Mold nozzle 8 closing	Stroke	[mm]
SCRW1_S_CSC_CLOSNOZZL9	SET	Mold nozzle 9 closing	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ10	SET	Mold nozzle 10 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ11	SET	Mold nozzle 11 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ12	SET	Mold nozzle 12 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ13	SET	Mold nozzle 13 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ14	SET	Mold nozzle 14 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ15	SET	Mold nozzle 15 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZ16	SET	Mold nozzle 16 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL1	SET	Mold nozzle 1 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL2	SET	Mold nozzle 2 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL3	SET	Mold nozzle 3 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL4	SET	Mold nozzle 4 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL5	SET	Mold nozzle 5 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL6	SET	Mold nozzle 6 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL7	SET	Mold nozzle 7 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL8	SET	Mold nozzle 8 opening	Stroke	[mm]
SCRW1_S_CSC_OPENNOZZL9	SET	Mold nozzle 9 opening	Stroke	[mm]
SCRW1_S_DF_INJC_MLDOPN	SET	Start injecting at mid.-open position	Stroke	[mm]
SCRW1_S_DIAM	SET	Screw diameter	Stroke	[mm]
SCRW1_S_HLDP_RELEASE	SET	Enabling stroke holding-pr. change-over	Stroke	[mm]
SCRW1_S_HLDP_SWSTROKE	SET	Holding pressure change-over stroke	Stroke	[mm]
SCRW1_S_HLDP_SWSTROKE	CYCACT	Holding pressure change-over stroke	Stroke	[mm]
SCRW1_S_INJC_PROGOUT1	SET	Prog. output port 1 stroke injection	Stroke	[mm]
SCRW1_S_INJC_PROGOUT2	SET	Prog. output port 2 stroke injection	Stroke	[mm]
SCRW1_S_INJC_PROGOUT3	SET	Prog. output port 3 stroke injection	Stroke	[mm]
SCRW1_S_INJC_STEP01	SET	Injection stroke 1	Stroke	[mm]
SCRW1_S_INJC_STEP02	SET	Injection stroke 2	Stroke	[mm]
SCRW1_S_INJC_STEP03	SET	Injection stroke 3	Stroke	[mm]
SCRW1_S_INJC_STEP04	SET	Injection stroke 4	Stroke	[mm]
SCRW1_S_INJC_STEP05	SET	Injection stroke 5	Stroke	[mm]
SCRW1_S_INJC_STEP06	SET	Injection stroke 6	Stroke	[mm]
SCRW1_S_INJC_STEP07	SET	Injection stroke 7	Stroke	[mm]
SCRW1_S_INJC_STEP08	SET	Injection stroke 8	Stroke	[mm]
SCRW1_S_INJC_STEP09	SET	Injection stroke 9	Stroke	[mm]
SCRW1_S_INJC_STEP10	SET	Injection stroke 10	Stroke	[mm]
SCRW1_S_MELT_CUSHION	CYCACT	Melt cushion	Stroke	[mm]
SCRW1_S_MELT_CUSHION	SET	Melt cushion	Stroke	[mm]
SCRW1_S_PLAS_END	SET	Plasticizing stroke	Stroke	[mm]
SCRW1_S_PLAS_END	CYCACT	Maximum holding pressure	Stroke	[mm]
SCRW1_S_PLAS_STEP01	SET	Plasticizing stroke 1	Stroke	[mm]
SCRW1_S_PLAS_STEP02	SET	Plasticizing stroke 2	Stroke	[mm]
SCRW1_S_PLAS_STEP03	SET	Plasticizing stroke 3	Stroke	[mm]
SCRW1_S_PLAS_STEP04	SET	Plasticizing stroke 4	Stroke	[mm]
SCRW1_S_PLAS_STEP05	SET	Plasticizing stroke 5	Stroke	[mm]
SCRW1_S_PLAS_STEP06	SET	Plasticizing stroke 6	Stroke	[mm]
SCRW1_S_PLAS_STEP07	SET	Plasticizing stroke 7	Stroke	[mm]
SCRW1_S_PLAS_STEP08	SET	Plasticizing stroke 8	Stroke	[mm]
SCRW1_S_PLAS_STEP09	SET	Plasticizing stroke 9	Stroke	[mm]
SCRW1_S_PLAS_STEP10	SET	Plasticizing stroke 10	Stroke	[mm]
SCRW1_S_REMSLUG_STROKE	SET	Stroke for cold slug ejection	Stroke	[mm]
SCRW1_S_SCRW_STRT	SET	Starting point for injection unit 1	Stroke	[mm]

SCRW1_S_STARTUP_PLAS	SET	Start-up plasticizing stroke	Stroke	[mm]
SCRW1_S_VENT_OPEN	ACT		Stroke	[mm]
SCRW1_S_VENT_OPEN	SET	Opening stroke for venting	Stroke	[mm]
SCRW1_S_VENT_STRT	SET	Start venting at screw position	Stroke	[mm]
SCRW1_T_EXTRUSION	SET	Extrusion time	Timer/counter	[s]
SCRW1_T_HLDP_CYCANA	CTAREF	Holding pr.	Cycle time analysis	[s]
SCRW1_T_HLDP_STEP01	SET	Time for holding pressure profile 1	Timer/counter	[s]
SCRW1_T_HLDP_STEP02	SET	Time for holding pressure profile 2	Timer/counter	[s]
SCRW1_T_HLDP_STEP03	SET	Time for holding pressure profile 3	Timer/counter	[s]
SCRW1_T_HLDP_STEP04	SET	Time for holding pressure profile 4	Timer/counter	[s]
SCRW1_T_HLDP_STEP05	SET	Time for holding pressure profile 5	Timer/counter	[s]
SCRW1_T_HLDP_STEP06	SET	Time for holding pressure profile 6	Timer/counter	[s]
SCRW1_T_HLDP_STEP07	SET	Time for holding pressure profile 7	Timer/counter	[s]
SCRW1_T_HLDP_STEP08	SET	Time for holding pressure profile 8	Timer/counter	[s]
SCRW1_T_HLDP_STEP09	SET	Time for holding pressure profile 9	Timer/counter	[s]
SCRW1_T_HLDP_STEP10	SET	Time for holding pressure profile 10	Timer/counter	[s]
SCRW1_T_HLDP_SWMONIT	SET	Monitoring time holdg. pr. change-over	Timer/counter	[s]
SCRW1_T_HLDP_SWTIME	ACT	Holdg. pr. change-over time	Timer/counter	[s]
SCRW1_T_HLDP_SWTIME	SET	Holdg. pr. change-over time	Timer/counter	[s]
SCRW1_T_INJC	SET	Injection time	Timer/counter	[s]
SCRW1_T_INJC	ACT	Injection time	Timer/counter	[s]
SCRW1_T_INJC	CYCACT	Current injection time	Timer/counter	[s]
SCRW1_T_INJC_CYCANA	CTAREF	Injection	Cycle time analysis	[s]
SCRW1_T_MLDNOZ_CLDELAY	SET	Delayed nozzle closing from end of holding pressure onwards	Timer/counter	[s]
SCRW1_T_MLDNOZ_CLSDLAY	SET	Delayed nozzle closing from end of holding pressure onwards	Timer/counter	[s]
SCRW1_T_MLDNOZ_INDELAY	SET	Delay time injection mold nozzle	Timer/counter	[s]
SCRW1_T_MLDNOZ_INJDLAY	SET	Delay time injection mold nozzle	Timer/counter	[s]
SCRW1_T_MLDNOZ_OPNDLAY	SET	Delayed mold-nozzle opening during mold closing	Timer/counter	[s]
SCRW1_T_MSTOP_DELAY	SET	Delay time machine's temp.-lowering switching	Timer/counter	[s]
SCRW1_T_MSTOP_PRODMONI	SET	Monitoring time machine's temp.-lowering switching	Timer/counter	[s]
SCRW1_T_PLAS	SET	Plasticizing time	Timer/counter	[s]
SCRW1_T_PLAS	ACT	Plasticizing time	Timer/counter	[s]
SCRW1_T_PLAS	CYCACT	Current plasticizing time	Timer/counter	[s]
SCRW1_T_PLAS_CYCANA	CTAREF	Plasticizing	Cycle time analysis	[s]
SCRW1_T_PLAS_DELAY	SET	Delay time plasticizing	Timer/counter	[s]
SCRW1_T_PURGCTRL_DELAY	SET	Delay time for purging start	Timer/counter	[s]
SCRW1_T_PURGCTRL_INJ	SET	Delay time nozzle lift-off, if purging control active	Timer/counter	[s]
SCRW1_T_PURGCTRL_PLAS	SET	Plasticizing time after purging	Timer/counter	[s]
SCRW1_T_SCRW_STRTDELAY	SET	Delay time start injection unit 1	Timer/counter	[s]
SCRW1_T_STRUP_PRODMONI	SET	Monitoring time machine's start-up switching	Timer/counter	[s]
SCRW1_T_STRUP_PRODMONI	ACT		Timer/counter	[s]
SCRW1_V_CRVINJV_AREA	SET	Injection speed: Curve area	Velocity/revolution/volume	[mm]
SCRW1_V_CRVINJV_AREA	CYCACT	Injection speed: Curve area	Velocity/revolution/volume	[mm]
SCRW1_V_CRVINJV_MAX	CYCACT	Injection speed: Max.-value in curve window	Velocity/revolution/volume	[mm]
SCRW1_V_CRVINJV_MAX	SET	Injection speed: Max.-value in curve window	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_SETMODE	SET	Setting-speed injection	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP01	SET	Injection speed profile 1	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP02	SET	Injection speed profile 2	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP03	SET	Injection speed profile 3	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP04	SET	Injection speed profile 4	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP05	SET	Injection speed profile 5	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP06	SET	Injection speed profile 6	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP07	SET	Injection speed profile 7	Velocity/revolution/volume	[mm/s]

SCRW1_V_INJC_STEP08	SET	Injection speed profile 8	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP09	SET	Injection speed profile 9	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP10	SET	Injection speed profile 10	Velocity/revolution/volume	[mm/s]
SCRW1_V_INJC_STEP11	SET	Injection speed profile 11	Velocity/revolution/volume	[mm/s]
SCRW1_V_PLAS_BACK1	SET	Speed during screw decompression 1	Velocity/revolution/volume	[mm/s]
SCRW1_V_PLAS_BACK2	SET	Speed during screw decompression 2	Velocity/revolution/volume	[mm/s]
SCRW1_W_ACTVBACKPRESS	SEL	Active back-pressure	Selection function	
SCRW1_W_CASCADE	SEL	Cascade control, mold-nozzle	Selection function	
SCRW1_W_CASCADE_ACTIV	SEL	Nozzle activation Bit-string for sequence	Selection function	
SCRW1_W_CASCADE_DOZZ1	SEL	Mold-nozzle 1 active	Selection function	
SCRW1_W_CASCADE_DOZZ2	SEL	Mold-nozzle 2 active	Selection function	
SCRW1_W_CASCADE_DOZZ3	SEL	Mold-nozzle 3 active	Selection function	
SCRW1_W_CASCADE_DOZZ4	SEL	Mold-nozzle 4 active	Selection function	
SCRW1_W_CASCADE_DOZZ5	SEL	Mold-nozzle 5 active	Selection function	
SCRW1_W_CASCADE_DOZZ6	SEL	Mold-nozzle 6 active	Selection function	
SCRW1_W_CASCADE_DOZZ7	SEL	Mold-nozzle 7 active	Selection function	
SCRW1_W_CASCADE_DOZZ8	SEL	Mold-nozzle 8 active	Selection function	
SCRW1_W_CASCADE_DOZZ9	SEL	Mold-nozzle 9 active	Selection function	
SCRW1_W_CASCADE_DOZZ10	SEL	Mold-nozzle 10 active	Selection function	
SCRW1_W_CASCADE_DOZZ11	SEL	Mold-nozzle 11 active	Selection function	
SCRW1_W_CASCADE_DOZZ12	SEL	Mold-nozzle 12 active	Selection function	
SCRW1_W_CASCADE_DOZZ13	SEL	Mold-nozzle 13 active	Selection function	
SCRW1_W_CASCADE_DOZZ14	SEL	Mold-nozzle 14 active	Selection function	
SCRW1_W_CASCADE_DOZZ15	SEL	Mold-nozzle 15 active	Selection function	
SCRW1_W_CASCADE_DOZZ16	SEL	Mold-nozzle 16 active	Selection function	
SCRW1_W_CASCADE_HOLDP	SEL	Nozzle opening during holding pressure Bit-string for sequence	Selection function	
SCRW1_W_CASCADE_SETMOD	SEL	Nozzle opening in setting-mode Bit-string for sequence	Selection function	
SCRW1_W_DECOFORMING	SEL	Deco-forming	Selection function	
SCRW1_W_DECOPRESS	SEL	Strand depositing	Selection function	
SCRW1_W_DF_OPENVENT	SEL	LP opening / compression molding	Selection function	
SCRW1_W_EXTRUSION	SEL	Extrusion	Selection function	
SCRW1_W_HLDP_SWOVER	SEL	Start holding press. through	Selection function	
SCRW1_W_HOLDPRE_DOZZ1	SEL	Mold-nozzle 1 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ2	SEL	Mold-nozzle 2 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ3	SEL	Mold-nozzle 3 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ4	SEL	Mold-nozzle 4 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ5	SEL	Mold-nozzle 5 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ6	SEL	Mold-nozzle 6 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ7	SEL	Mold-nozzle 7 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ8	SEL	Mold-nozzle 8 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ9	SEL	Mold-nozzle 9 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ10	SEL	Mold-nozzle 10 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ11	SEL	Mold-nozzle 11 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ12	SEL	Mold-nozzle 12 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ13	SEL	Mold-nozzle 13 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ14	SEL	Mold-nozzle 14 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ15	SEL	Mold-nozzle 15 opened during holding pressure	Selection function	
SCRW1_W_HOLDPRE_DOZZ16	SEL	Mold-nozzle 16 opened during holding pressure	Selection function	
SCRW1_W_INJC_IN_MOVE	SEL	Injecting with rotating screw	Selection function	
SCRW1_W_MACH_STOP	SEL	Ghost shift	Selection function	
SCRW1_W_MLDNOZZL	SEL	Mold nozzle	Selection function	
SCRW1_W_PLASEND_MONIT	SEL	Plasticizing stroke monitoring for cycle start	Selection function	
SCRW1_W_PLAS_REDPRES	SEL	Plasticizing at reduced back-pressure (S-, J- and M-mode)	Selection function	
SCRW1_W_PROGIN_HLDP	SEL	Enabling holding pressure	Selection function	
SCRW1_W_PROGIN_INJC	SEL	Enabling injection	Selection function	
SCRW1_W_PROGIN_PLAS	SEL	Enabling plasticizing	Selection function	
SCRW1_W_PURG_CTRL	SEL	Purging control	Selection function	

SCRW1_W_REMOVE_SLUG	SEL	Cold-slug ejection	Selection function	
SCRW1_W_ROTARY_TABLE	SEL	Mold with rotary cores/turn table	Selection function	
SCRW1_W_SCRW12_SEL	SEL	Injection sequence	Selection function	
SCRW1_W_SETMODE_DOZZ1	SEL	Mold-nozzle 1 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ2	SEL	Mold-nozzle 2 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ3	SEL	Mold-nozzle 3 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ4	SEL	Mold-nozzle 4 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ5	SEL	Mold-nozzle 5 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ6	SEL	Mold-nozzle 6 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ7	SEL	Mold-nozzle 7 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ8	SEL	Mold-nozzle 8 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ9	SEL	Mold-nozzle 9 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ10	SEL	Mold-nozzle 10 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ11	SEL	Mold-nozzle 11 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ12	SEL	Mold-nozzle 12 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ13	SEL	Mold-nozzle 13 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ14	SEL	Mold-nozzle 14 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ15	SEL	Mold-nozzle 15 opening in SETTING mode	Selection function	
SCRW1_W_SETMODE_DOZZ16	SEL	Mold-nozzle 16 opening in SETTING mode	Selection function	
SCRW1_W_STARTUP	SEL	Machine start-up switching	Selection function	
SCRW1_Y_HEATSYS_BARREL	DOWNE	Lowering capacity OD-val. barrel htg.	Heating system	[%]
SCRW1_Y_HEATSYS_BARREL	DOWN	Lowering temperature barrel heating	Heating system	[°C]
SCRW1_Y_HEATSYS_BARREL	DOWNI		Heating system	
SCRW1_Y_HEATSYS_BARREL	SFDOWN	Barrel heating	Heating system	
SCRW1_Y_HEATSYS_BARREL	VOLT	Nominal voltage barrel heating	Heating system	[V]
SCRW1_Y_HEATSYS_BARREL	SFHSTP	Barrel heating: Fault heating circuit monitoring blocks cycle	Heating system	
SCRW1_Y_HEATSYS_BARREL	HUTOL	Barrel heating: Tolerance heating circuit monitoring	Heating system	[%]
SCRW1_Y_HEATSYS_BARREL	PTOL	#NAME?	Heating system	[°C]
SCRW1_Y_HEATSYS_BARREL	MTOL	#NAME?	Heating system	[°C]
SCRW1_Y_HEATSYS_BARREL	SFUP	Barrel heating	Heating system	
SCRW1_Y_HEATSYS_BARREL	TUPSET	Duration start-up switching barrel heating	Heating system	[s]
SCRW1_Y_HEATSYS_BARREL	UPED	Heating-up capacity barrel heating	Heating system	[%]
SCRW1_Y_HEATSYS_BARREL	TIMSET	Delay time for barrel htg. lowering	Heating system	[s]
SCRW1_Y_TMPSYS_BARREL	VOLT	Nominal voltage barrel heating	Heating system	[V]
SCRW1_Y_TMPSYS_BARREL	SFHSTP	Barrel heating: Fault heating circuit monitoring blocks cycle	Heating system	
SCRW1_Y_TMPSYS_BARREL	DOWN	Lowering temperature cylinder heat-balancing	Heating system	[°C]
SCRW1_Y_TMPSYS_BARREL	SFDOWN	Cylinder heat-balancing	Heating system	
SCRW1_Y_TMPSYS_BARREL	HUTOL	Barrel heating: Tolerance heating circuit monitoring	Heating system	[%]
SCRW1_Y_TMPSYS_BARREL	TUPSET	Duration start-up switching barrel heating	Heating system	[s]
SCRW1_Y_TMPSYS_BARREL	DOWNE	Lowering capacity ON-duration value cylinder heat-balancing	Heating system	[%]
SCRW1_Y_TMPSYS_BARREL	SFUP	No. of basic sett. pts	Heating system	
SCRW1_Y_TMPSYS_BARREL	MTOL	#NAME?	Heating system	[°C]
SCRW1_Y_TMPSYS_BARREL	PTOL	#NAME?	Heating system	[°C]
SCRW1_Y_TMPSYS_BARREL	UPED		Heating system	[%]
SCRW1_Y_TMPSYS_BARREL	TIMSET	Delay time for cylinder heat-balancing lowering	Heating system	[s]
SCRW1_Y_TMPSYS_BARREL	DOWNI		Heating system	
SCRW2_CH_HOPPER_Z15	QRPTOL	#NAME?	Cycle parameter	[°C]
SCRW2_CH_HOPPER_Z15	QRMTOL	#NAME?	Cycle parameter	[°C]
SCRW2_CH_MELT2_Z13	QRMTOL	-System tolerance melt temperature 2	Cycle parameter	[°C]
SCRW2_CH_MELT2_Z13	QRPTOL	+System tolerance melt temperature 2	Cycle parameter	[°C]
SCRW2_CP_CRMELTP_MAX	QSEL	Tol.-monitoring melt-pressure max.-value in area	Cycle parameter	
SCRW2_CRV_INJS	PTBPNT		Curve parameter	[mm]
SCRW2_CRV_INJS	RFYMIN		Curve parameter	[mm]
SCRW2_CRV_INJS	MTBPNT		Curve parameter	[mm]
SCRW2_CRV_INJS	RFYMAX		Curve parameter	[mm]
SCRW2_CRV_INJS	MTBFY		Curve parameter	[mm]
SCRW2_CRV_INJS	PTBFY		Curve parameter	[mm]
SCRW2_CRV_INJS	REFPNT		Curve parameter	[mm]
SCRW2_CRV_INJV	MTBPNT		Curve parameter	[mm/s]
SCRW2_CRV_INJV	REFPNT		Curve parameter	[mm/s]
SCRW2_CRV_INJV	RFYMIN		Curve parameter	[mm/s]
SCRW2_CRV_INJV	RFYMAX		Curve parameter	[mm/s]

SCRW2_CRV_INJV	MTBFY		Curve parameter	[mm/s]
SCRW2_CRV_INJV	PTBFY		Curve parameter	[mm/s]
SCRW2_CRV_INJV	PTBPNT		Curve parameter	[mm/s]
SCRW2_CRV_MELTP	RFYMAX		Curve parameter	[bar]
SCRW2_CRV_MELTP	RFYMIN		Curve parameter	[bar]
SCRW2_CRV_MELTP	REFPNT		Curve parameter	[bar]
SCRW2_CRV_MELTP	PTBPNT		Curve parameter	[bar]
SCRW2_CRV_MELTP	MTBPNT		Curve parameter	[bar]
SCRW2_CRV_MELTP	PTBFY		Curve parameter	[bar]
SCRW2_CRV_MELTP	MTBFY		Curve parameter	[bar]
SCRW2_CSI_BACK2	QRPTOL	#NAME?	Cycle parameter	[mm]
SCRW2_CS_CRVINJS_MAX	QSEL	Tol.-monitoring injection stroke max.-value in area	Cycle parameter	
SCRW2_CS_MELT_CUSHION	QRMTOL	#NAME?	Cycle parameter	[mm]
SCRW2_CV_CRVINJV_MAX	QSEL	Tol.-monitoring injection speed max.-value in area	Cycle parameter	
SCRW2_H_BAR_Z01	POWSET	Heating capacity barrel zone 1	Temperature parameter	[kW]
SCRW2_H_BAR_Z07	POWSET	Heating capacity barrel zone 7	Temperature parameter	[kW]
SCRW2_H_MELT2_Z13	TNK		Temperature parameter	[s]
SCRW2_H_MELT2_Z13	ACT	Melt temperature 2	Temperature parameter	[°C]
SCRW2_H_MELT2_Z13	TVH	Temperat. controller 2	Temperature parameter	[s]
SCRW2_H_MELT2_Z13	TAK		Temperature parameter	[s]
SCRW2_H_MELT2_Z13	TAH		Temperature parameter	[s]
SCRW2_H_MELT2_Z13	XSH		Temperature parameter	[°/°]
SCRW2_H_MELT2_Z13	TVK		Temperature parameter	[s]
SCRW2_H_MELT2_Z13	EDSET	Cycles actual-value melt temperature 2	Temperature parameter	[%]
SCRW2_H_MELT2_Z13	XPH		Temperature parameter	[°/°]
SCRW2_H_MELT2_Z13	XPK		Temperature parameter	[°/°]
SCRW2_H_MELT2_Z13	TNH		Temperature parameter	[s]
SCRW2_P_HLDP_SWMLDCAV	CYCACT	Change-over mold cavity pressure	Pressure/force	[bar]
SCRW2_S_PLAS_STEP01	SET	Plasticizing stroke 1	Stroke	[mm]
SCRW2_S_SCRW_STRT	SET	Starting point for injection unit 2	Stroke	[mm]
SCRW2_T_SCRW_STRTDELAY	SET	Delay time start injection unit 2	Timer/counter	[s]
SYST_CRV_RES1	RFYMIN		Curve parameter	[mV]
SYST_CRV_RES1	REFPNT		Curve parameter	[mV]
SYST_CRV_RES1	GRID		Curve parameter	
SYST_CRV_RES1	SFTOL	Tolerance-monitoring reserve curve 1	Curve parameter	
SYST_CRV_RES1	SFSMOO	Smoothing reserve curve 1	Curve parameter	
SYST_CRV_RES1	SFFMLY	Grp. of curves: reserve curve 1	Curve parameter	
SYST_CRV_RES1	PTOLFY	+ Tolerance grp. of curves reserve curve 1	Curve parameter	[%]
SYST_CRV_RES1	PTBPNT		Curve parameter	[mV]
SYST_CRV_RES1	MEASUR	Measuring line	Curve parameter	
SYST_CRV_RES1	MTBFY		Curve parameter	[mV]
SYST_CRV_RES1	SYCEND	Sync.-end reserve curve 1	Curve parameter	
SYST_CRV_RES1	RFYMAX		Curve parameter	[mV]
SYST_CRV_RES1	MTOLFY	- Tolerance grp. of curves reserve curve 1	Curve parameter	[%]
SYST_CRV_RES1	SELSYC	Reserve curve 1 phase	Curve parameter	
SYST_CRV_RES1	MTBPNT		Curve parameter	[mV]
SYST_CRV_RES1	PTBFY		Curve parameter	[mV]
SYST_CRV_RES1	SELCHA	Reserve curve 1 function	Curve parameter	
SYST_CRV_RES1	PTOL	+ Tolerance actual curve reserve curve 1	Curve parameter	[%]
SYST_CRV_RES1	MTOL	- Tolerance actual curve reserve curve 1	Curve parameter	[%]
SYST_CRV_RES1	YSCALE	Y-scale end-value reserve curve 1	Curve parameter	[mV]
SYST_CRV_RES1	MTVAL	Logging time reserve curve 1	Curve parameter	[s]
SYST_CRV_RES1	DTVAL	Delay time reserve curve 1	Curve parameter	[s]
SYST_CRV_RES1	SWINCT	Length monit.-window reserve curve 1	Curve parameter	[s]
SYST_CRV_RES1	SWINGO	Start monit.-window res. curve 1	Curve parameter	[s]
SYST_CRV_RES1	YSCALB	Y-scale starting value reserve curve 1	Curve parameter	[mV]
SYST_CRV_RES2	SFFMLY	Grp. of curves: reserve curve 2	Curve parameter	
SYST_CRV_RES2	MEASUR	Measuring line	Curve parameter	
SYST_CRV_RES2	GRID		Curve parameter	
SYST_CRV_RES2	SELSYC	Reserve curve 2 phase	Curve parameter	
SYST_CRV_RES2	PTOLFY	+ Tolerance grp. of curves reserve curve 2	Curve parameter	[%]
SYST_CRV_RES2	MTBPNT		Curve parameter	[mV]
SYST_CRV_RES2	SELCHA	Reserve curve 2 function	Curve parameter	
SYST_CRV_RES2	REFPNT		Curve parameter	[mV]
SYST_CRV_RES2	RFYMIN		Curve parameter	[mV]

SYST_CRV_RES2	MTOLFY	- Tolerance grp. of curves reserve curve 2	Curve parameter	[%]
SYST_CRV_RES2	MTBFY		Curve parameter	[mV]
SYST_CRV_RES2	RFYMAX		Curve parameter	[mV]
SYST_CRV_RES2	PTBPNT		Curve parameter	[mV]
SYST_CRV_RES2	SFTOL	Tolerance-monitoring reserve curve 2	Curve parameter	
SYST_CRV_RES2	SYCEND	Sync.-end reserve curve 2	Curve parameter	
SYST_CRV_RES2	PTOL	+ Tolerance actual curve reserve curve 2	Curve parameter	[%]
SYST_CRV_RES2	MTOL	- Tolerance actual curve reserve curve 2	Curve parameter	[%]
SYST_CRV_RES2	PTBFY		Curve parameter	[mV]
SYST_CRV_RES2	SFSMOO	Smoothing reserve curve 2	Curve parameter	
SYST_CRV_RES2	MTVAL	Logging time reserve curve 2	Curve parameter	[s]
SYST_CRV_RES2	DTVAL	Delay time reserve curve 2	Curve parameter	[s]
SYST_CRV_RES2	SWINCT	Length monit.-window reserve curve 2	Curve parameter	[s]
SYST_CRV_RES2	YSCALE	Y-scale end-value reserve curve 2	Curve parameter	[mV]
SYST_CRV_RES2	YSCALB	Y-scale starting value reserve curve 2	Curve parameter	[mV]
SYST_CRV_RES2	SWINGO	Start monit.-window res. curve 2	Curve parameter	[s]
SYST_CT_CYCLE	QSEL	Tol.-monitoring cycle time	Cycle parameter	
SYST_CT_CYCLE	QRMTOL	#NAME?	Cycle parameter	[s]
SYST_CXX_CRVRES1_AREA	QRPTOL	Reserve curve 1: +Tol. area	Cycle parameter	[mV*s]
SYST_CXX_CRVRES1_AREA	QSEL	Tol.-monitoring reserve curve 1 area	Cycle parameter	
SYST_CXX_CRVRES1_AREA	QRMTOL	Reserve curve 1: -Tol. area	Cycle parameter	[mV*s]
SYST_CXX_CRVRES1_MAX	QSEL	Tol.-monitoring reserve curve 1 max.-value in area	Cycle parameter	
SYST_CXX_CRVRES1_MAX	QRMTOL	Reserve curve 1: -Tol. max.-value	Cycle parameter	[mV]
SYST_CXX_CRVRES1_MAX	QRPTOL	Reserve curve 1: +Tol. max.-value	Cycle parameter	[mV]
SYST_CXX_CRVRES2_AREA	QSEL	Tol.-monitoring reserve curve 2 area	Cycle parameter	
SYST_CXX_CRVRES2_AREA	QRMTOL	Reserve curve 2: -Tol. area	Cycle parameter	[mV*s]
SYST_CXX_CRVRES2_AREA	QRPTOL	Reserve curve 2: +Tol. area	Cycle parameter	[mV*s]
SYST_CXX_CRVRES2_MAX	QSEL	Tol.-monitoring reserve curve 2 max.-value in area	Cycle parameter	
SYST_CXX_CRVRES2_MAX	QRMTOL	Reserve curve 2: -Tol. max.-value	Cycle parameter	[mV]
SYST_CXX_CRVRES2_MAX	QRPTOL	Reserve curve 2: +Tol. max.-value	Cycle parameter	[mV]
SYST_C_BADCYC	CAVSET		Cycle counter	
SYST_C_CPY_SHOT_G	SET	Shot weight	Timer/counter	[g]
SYST_C_CPY_SHOT_KG	SET	Shot weight	Timer/counter	[kg]
SYST_C_CYCMONIT	ACT	Number of cycles to be monitored	Timer/counter	[Qty]
SYST_C_CYCMONIT	SET	Number of cycles to be monitored	Timer/counter	[Qty]
SYST_C_DISPLAY	SET	Display-brightness	Analog value	[Stage]
SYST_C_GOODCYC	CAVSET	Number of prod. articles within tol.	Cycle counter	
SYST_C_SCRRATE	SET	Failure rate (cycles out of tolerance)	Timer/counter	[Qty]
SYST_C_SCRRATE	ACT	Failure rate (cycles out of tolerance)	Timer/counter	[Qty]
SYST_C_SHIFTCYC	CAVSET		Cycle counter	
SYST_C_VER_PROG	SET		Analog value	
SYST_H_OIL_Z14	TNK	TnK oil temperature	Temperature parameter	[s]
SYST_H_OIL_Z14	TNH	TnH oil temperature	Temperature parameter	[s]
SYST_H_OIL_Z14	TAH	TaH oil temperature	Temperature parameter	[s]
SYST_H_OIL_Z14	TAK	TaK oil temperature	Temperature parameter	[s]
SYST_H_OIL_Z14	XSH	XsH oil temperature	Temperature parameter	[ø/oo]
SYST_H_OIL_Z14	XPH	XpH oil temperature	Temperature parameter	[ø/oo]
SYST_H_OIL_Z14	CYCACT	Cycles actual-value oil temperature	Temperature parameter	[øC]
SYST_H_OIL_Z14	ACT	Oil temperature	Temperature parameter	[øC]
SYST_H_OIL_Z14	SET	Oil temperature	Temperature parameter	[øC]
SYST_H_OIL_Z14	XPK	XpK oil temperature	Temperature parameter	[ø/oo]
SYST_H_OIL_Z14	TVH	TvH oil temperature	Temperature parameter	[s]
SYST_H_OIL_Z14	TVK	TvK oil temperature	Temperature parameter	[s]
SYST_H_OIL_Z14	EDSET	OD-value oil temperature	Temperature parameter	[%]
SYST_STR_INJU1_PROG	STR		Text string	
SYST_STR_INJU2_PROG	STR		Text string	
SYST_STR_INJU3_PROG	STR		Text string	
SYST_STR_INJU4_PROG	STR		Text string	
SYST_STR_INJU5_PROG	STR		Text string	
SYST_STR_INJU6_PROG	STR		Text string	
SYST_STR_INJU7_PROG	STR		Text string	
SYST_STR_INJU8_PROG	STR		Text string	
SYST_STR_MCHID_PROG	STR		Text string	
SYST_STR_MOLD_PROG	STR		Text string	
SYST_STR_NAME_PROG	STR		Text string	

SCRW2_CH_BAR_Z01	QRMTOL	-Tolerance barrel-zone 1	Cycle parameter	[øC]
SCRW2_CH_BAR_Z01	QRPTOL	+Tolerance barrel-zone 1	Cycle parameter	[øC]
SCRW2_CH_BAR_Z01	QSEL	Tol.-monitoring barrel temperature 1	Cycle parameter	
SCRW2_CH_BAR_Z02	QSEL	Tol.-monitoring barrel temperature 2	Cycle parameter	
SCRW2_CH_BAR_Z02	QRPTOL	+Tolerance barrel-zone 2	Cycle parameter	[øC]
SCRW2_CH_BAR_Z02	QRMTOL	-Tolerance barrel-zone 2	Cycle parameter	[øC]
SCRW2_CH_BAR_Z03	QRMTOL	-Tolerance barrel-zone 3	Cycle parameter	[øC]
SCRW2_CH_BAR_Z03	QRPTOL	+Tolerance barrel-zone 3	Cycle parameter	[øC]
SCRW2_CH_BAR_Z03	QSEL	Tol.-monitoring barrel temperature 3	Cycle parameter	
SCRW2_CH_BAR_Z04	QRPTOL	+Tolerance barrel-zone 4	Cycle parameter	[øC]
SCRW2_CH_BAR_Z04	QSEL	Tol.-monitoring barrel temperature 4	Cycle parameter	
SCRW2_CH_BAR_Z04	QRMTOL	-Tolerance barrel-zone 4	Cycle parameter	[øC]
SCRW2_CH_BAR_Z05	QRPTOL	+Tolerance barrel-zone 5	Cycle parameter	[øC]
SCRW2_CH_BAR_Z05	QRMTOL	-Tolerance barrel-zone 5	Cycle parameter	[øC]
SCRW2_CH_BAR_Z05	QSEL	Tol.-monitoring barrel temperature 5	Cycle parameter	
SCRW2_CH_BAR_Z06	QRMTOL	-Tolerance barrel-zone 6	Cycle parameter	[øC]
SCRW2_CH_BAR_Z06	QRPTOL	+Tolerance barrel-zone 6	Cycle parameter	[øC]
SCRW2_CH_BAR_Z06	QSEL	Tol.-monitoring barrel temperature 6	Cycle parameter	
SCRW2_CH_BAR_Z07	QRMTOL	-Tolerance barrel-zone 7	Cycle parameter	[øC]
SCRW2_CH_BAR_Z07	QSEL	Tol.-monitoring barrel temperature 7	Cycle parameter	
SCRW2_CH_BAR_Z07	QRPTOL	+Tolerance barrel-zone 7	Cycle parameter	[øC]
SCRW2_CH_BAR_Z09	QRMTOL	-Tolerance barrel-zone 9	Cycle parameter	[øC]
SCRW2_CH_BAR_Z09	QRPTOL	+Tolerance barrel-zone 9	Cycle parameter	[øC]
SCRW2_CH_BAR_Z09	QSEL	Tol.-monitoring barrel temperature 9	Cycle parameter	
SCRW2_CH_BAR_Z10	QRPTOL	+Tolerance barrel-zone 10	Cycle parameter	[øC]
SCRW2_CH_BAR_Z10	QSEL	Tol.-monitoring barrel temperature 10	Cycle parameter	
SCRW2_CH_BAR_Z10	QRMTOL	-Tolerance barrel-zone 10	Cycle parameter	[øC]
SCRW2_CH_BAR_Z11	QRMTOL	-Tolerance barrel-zone 11	Cycle parameter	[øC]
SCRW2_CH_BAR_Z11	QSEL	Tol.-monitoring barrel temperature 11	Cycle parameter	
SCRW2_CH_BAR_Z11	QRPTOL	+Tolerance barrel-zone 11	Cycle parameter	[øC]
SCRW2_CH_BAR_Z12	QRMTOL	-Tolerance barrel-zone 12	Cycle parameter	[øC]
SCRW2_CH_BAR_Z12	QSEL	Tol.-monitoring barrel temperature 12	Cycle parameter	
SCRW2_CH_BAR_Z12	QRPTOL	+Tolerance barrel-zone 12	Cycle parameter	[øC]
SCRW2_CH_BAR_Z16	QSEL	Tol.-monitoring barrel temperature 16	Cycle parameter	
SCRW2_CH_BAR_Z16	QRPTOL	+Tolerance barrel-zone 16	Cycle parameter	[øC]
SCRW2_CH_BAR_Z16	QRMTOL	-Tolerance barrel-zone 16	Cycle parameter	[øC]
SCRW2_CH_HOPPER_Z15	QSEL	Tol.-monitoring hopper temperature	Cycle parameter	
SCRW2_CH_MELT1_Z08	QSEL	Tol.-monitoring melt temperature 1	Cycle parameter	
SCRW2_CH_MELT1_Z08	QRPTOL	+Tolerance melt temperature 1	Cycle parameter	[øC]
SCRW2_CH_MELT1_Z08	QRMTOL	-Tolerance melt temperature 1	Cycle parameter	[øC]
SCRW2_CH_MELT2_Z13	QSEL	Tol.-monitoring melt temperature 2	Cycle parameter	
SCRW2_CH_TEMP_Z109	QRPTOL	+Tolerance heat-bal. 109	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z109	QRMTOL	-Tolerance heat-bal. 109	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z109	QSEL	???	Cycle parameter	
SCRW2_CH_TEMP_Z110	QRMTOL	-Tolerance heat-bal. 110	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z110	QSEL	???	Cycle parameter	
SCRW2_CH_TEMP_Z110	QRPTOL	+Tolerance heat-bal. 110	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z111	QRMTOL	-Tolerance heat-bal. 111	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z111	QRPTOL	+Tolerance heat-bal. 111	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z111	QSEL	???	Cycle parameter	
SCRW2_CH_TEMP_Z112	QSEL	???	Cycle parameter	
SCRW2_CH_TEMP_Z112	QRPTOL	+Tolerance heat-bal. 112	Cycle parameter	[øC]
SCRW2_CH_TEMP_Z112	QRMTOL	-Tolerance heat-bal. 112	Cycle parameter	[øC]
SCRW2_CP_CAV_MAX	QRMTOL	#NAME?	Cycle parameter	[bar]
SCRW2_CP_CAV_MAX	QSEL	Tol.-monitoring max. mold cavity pressure	Cycle parameter	
SCRW2_CP_CAV_MAX	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW2_CP_CRVMELTP_AREA	QRPTOL	Melt pressure: +Tol. area	Cycle parameter	[bar*s]
SCRW2_CP_CRVMELTP_AREA	QRMTOL	Melt pressure: -Tol. area	Cycle parameter	[bar*s]
SCRW2_CP_CRVMELTP_AREA	QSEL	Tol.-monitoring melt-pressure area	Cycle parameter	
SCRW2_CP_CRVMELTP_MAX	QRPTOL	Melt pressure: +Tol. max.-value	Cycle parameter	[bar]
SCRW2_CP_CRVMELTP_MAX	QRMTOL	Melt pressure: -Tol. max.-value	Cycle parameter	[bar]
SCRW2_CP_HLDP_SWMELT	QSEL	Tol.-monitoring melt-pr. change-over	Cycle parameter	
SCRW2_CP_HLDP_SWMELT	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW2_CP_HLDP_SWMELT	QRMTOL	#NAME?	Cycle parameter	[bar]
SCRW2_CP_HLDP_SWMLDCA	QRMTOL	#NAME?	Cycle parameter	[bar]

V				
SCRW2_CP_HLDP_SWMLDCA	QSEL	Tol.-monitoring mold cavity pressure change-over	Cycle parameter	
V				
SCRW2_CP_HLDP_SWMLDCA	QRPTOL	#NAME?	Cycle parameter	[bar]
V				
SCRW2_CP_MELT_MAX	QRMTOL	#NAME?	Cycle parameter	[bar]
SCRW2_CP_MELT_MAX	QRPTOL	#NAME?	Cycle parameter	[bar]
SCRW2_CP_MELT_MAX	QSEL	Tol.-monitoring max. melt pressure	Cycle parameter	
SCRW2_CRV_INJS	MEASUR	Measuring line	Curve parameter	
SCRW2_CRV_INJS	SFFMLY	Grp. of curves: injection stroke	Curve parameter	
SCRW2_CRV_INJS	SFSMOO	Smoothing injection stroke	Curve parameter	
SCRW2_CRV_INJS	SFTOL	Tolerance-monitoring injection stroke	Curve parameter	
SCRW2_CRV_INJS	GRID		Curve parameter	
SCRW2_CRV_INJS	MTVAL	Logging time injection stroke	Curve parameter	[s]
SCRW2_CRV_INJS	DTVAL	Delay time injection stroke	Curve parameter	[s]
SCRW2_CRV_INJS	YSCALE	Y-scale end-value injection stroke	Curve parameter	[mm]
SCRW2_CRV_INJS	SWINCT	Length monit.-window inj. stroke	Curve parameter	[s]
SCRW2_CRV_INJS	SWINGO	Start monit.-window inj. stroke	Curve parameter	[s]
SCRW2_CRV_INJS	SYCEND	Sync.-end injection stroke	Curve parameter	
SCRW2_CRV_INJS	PTOL	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJS	MTOL	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJS	PTOLFY	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJS	YSCALB	Y-scale starting value injection stroke	Curve parameter	[mm]
SCRW2_CRV_INJS	MTOLFY	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJV	MEASUR	Measuring line	Curve parameter	
SCRW2_CRV_INJV	GRID		Curve parameter	
SCRW2_CRV_INJV	SFFMLY	Grp. of curves: injection stroke	Curve parameter	
SCRW2_CRV_INJV	SFSMOO	Smoothing injection speed	Curve parameter	
SCRW2_CRV_INJV	SWINCT	Length monit.-window inj. speed	Curve parameter	[s]
SCRW2_CRV_INJV	SFTOL	Tolerance-monitoring injection speed	Curve parameter	
SCRW2_CRV_INJV	MTVAL	Logging time injection speed	Curve parameter	[s]
SCRW2_CRV_INJV	YSCALE	Y-scale end-value injection speed	Curve parameter	[mm/s]
SCRW2_CRV_INJV	SWINGO	Start monit.-window inj. speed	Curve parameter	[s]
SCRW2_CRV_INJV	DTVAL	Delay time injection speed	Curve parameter	[s]
SCRW2_CRV_INJV	YSCALB	Y-scale starting value injection speed	Curve parameter	[mm/s]
SCRW2_CRV_INJV	MTOLFY	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJV	PTOLFY	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJV	MTOL	#NAME?	Curve parameter	[%]
SCRW2_CRV_INJV	SYCEND	Sync.-end injection speed	Curve parameter	
SCRW2_CRV_INJV	PTOL	#NAME?	Curve parameter	[%]
SCRW2_CRV_MELTP	SFFMLY	Grp. of curves: melt-pressure	Curve parameter	
SCRW2_CRV_MELTP	SFSMOO	Smoothing melt-pressure	Curve parameter	
SCRW2_CRV_MELTP	SFTOL	Tolerance-monitoring melt-pressure	Curve parameter	
SCRW2_CRV_MELTP	MTVAL	Logging time melt pressure	Curve parameter	[s]
SCRW2_CRV_MELTP	DTVAL	Delay time melt pressure	Curve parameter	[s]
SCRW2_CRV_MELTP	SWINCT	Length monit.-window melt press.	Curve parameter	[s]
SCRW2_CRV_MELTP	MTOLFY		Curve parameter	[%]
SCRW2_CRV_MELTP	SWINGO	Start monit.-window melt-press.	Curve parameter	[s]
SCRW2_CRV_MELTP	YSCALB	Y-scale starting value melt pressure	Curve parameter	[bar]
SCRW2_CRV_MELTP	PTOL	#NAME?	Curve parameter	[%]
SCRW2_CRV_MELTP	MTOL	#NAME?	Curve parameter	[%]
SCRW2_CRV_MELTP	PTOLFY	#NAME?	Curve parameter	[%]
SCRW2_CRV_MELTP	SYCEND	Sync.-end melt pressure	Curve parameter	
SCRW2_CRV_MELTP	MEASUR	Measuring line	Curve parameter	
SCRW2_CRV_MELTP	GRID		Curve parameter	
SCRW2_CRV_MELTP	YSCALE	Y-scale end-value melt pressure	Curve parameter	[bar]
SCRW2_CSI_BACK2	QRMTOL	#NAME?	Cycle parameter	[mm]
SCRW2_CSI_BACK2	QSEL	Tol.-monitoring end of plasticizing	Cycle parameter	
SCRW2_CS_CRVINJS_AREA	QSEL	Tol.-monitoring injection stroke area	Cycle parameter	
SCRW2_CS_CRVINJS_AREA	QRPTOL	Injection stroke: +Tol. area	Cycle parameter	[mm*s]
SCRW2_CS_CRVINJS_AREA	QRMTOL	Injection stroke: -Tol. area	Cycle parameter	[mm*s]
SCRW2_CS_CRVINJS_MAX	QRMTOL	Injection stroke: -Tol. max.-value	Cycle parameter	[mm]
SCRW2_CS_CRVINJS_MAX	QRPTOL	Injection stroke: +Tol. max.-value	Cycle parameter	[mm]
SCRW2_CS_MELT_CUSHION	QRPTOL	#NAME?	Cycle parameter	[mm]
SCRW2_CS_MELT_CUSHION	QSEL	Tol.-monitoring melt cushion	Cycle parameter	

SCRW2_CT_INJC	QRMTOL	#NAME?	Cycle parameter	[s]
SCRW2_CT_INJC	QSEL	Tol.-monitoring injection time	Cycle parameter	
SCRW2_CT_INJC	QRPTOL	#NAME?	Cycle parameter	[s]
SCRW2_CT_PLAS	QSEL	Tol.-monitoring plasticizing time	Cycle parameter	
SCRW2_CT_PLAS	QRPTOL	#NAME?	Cycle parameter	[s]
SCRW2_CT_PLAS	QRMTOL	#NAME?	Cycle parameter	[s]
SCRW2_CV_CRVINJV_AREA	QRMTOL	Injection speed: -Tol. area	Cycle parameter	[mm]
SCRW2_CV_CRVINJV_AREA	QRPTOL	Injection speed: +Tol. area	Cycle parameter	[mm]
SCRW2_CV_CRVINJV_AREA	QSEL	Tol.-monitoring injection speed area	Cycle parameter	
SCRW2_CV_CRVINJV_MAX	QRMTOL	Injection speed: -Tol. max.-value	Cycle parameter	[mm/s]
SCRW2_CV_CRVINJV_MAX	QRPTOL	Injection speed: +Tol. max.-value	Cycle parameter	[mm/s]
SCRW2_C_HLDP_PROFSTEPS	SET	Profile stages holding pressure	Timer/counter	[Qty]
SCRW2_C_INJC_PROFSTEPS	SET	Profile stages injection	Timer/counter	[Qty]
SCRW2_C_PLAS_PROFSTEPS	SET	Profile stages plasticizing	Timer/counter	[Qty]
SCRW2_C_STRT_INJCSTRK	SET	Number of manual purging strokes	Timer/counter	[Qty]
SCRW2_H_BAR_Z01	EDSET	OD-value barrel-zone 1	Temperature parameter	[%]
SCRW2_H_BAR_Z01	SET	Barrel zone 1	Temperature parameter	[°C]
SCRW2_H_BAR_Z01	TAK	TaK barrel-zone 1	Temperature parameter	[s]
SCRW2_H_BAR_Z01	TNH	TnH barrel-zone 1	Temperature parameter	[s]
SCRW2_H_BAR_Z01	TVH	TvH barrel-zone 1	Temperature parameter	[s]
SCRW2_H_BAR_Z01	TVK	TvK barrel-zone 1	Temperature parameter	[s]
SCRW2_H_BAR_Z01	XSH	XsH barrel-zone 1	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z01	XPK	XpK barrel-zone 1	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z01	XPH	XpH barrel-zone 1	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z01	ACT	Barrel zone 1	Temperature parameter	[°C]
SCRW2_H_BAR_Z01	CYCACT	Cycles actual-value barrel zone 1	Temperature parameter	[°C]
SCRW2_H_BAR_Z01	TNK	TnK barrel-zone 1	Temperature parameter	[s]
SCRW2_H_BAR_Z01	TAH	TaH barrel-zone 1	Temperature parameter	[s]
SCRW2_H_BAR_Z02	SET	Barrel zone 2	Temperature parameter	[°C]
SCRW2_H_BAR_Z02	ACT	Barrel zone 2	Temperature parameter	[°C]
SCRW2_H_BAR_Z02	CYCACT	Cycles actual-value barrel zone 2	Temperature parameter	[°C]
SCRW2_H_BAR_Z02	XPH	XpH barrel-zone 2	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z02	XPK	XpK barrel-zone 2	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z02	XSH	XsH barrel-zone 2	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z02	TAH	TaH barrel-zone 2	Temperature parameter	[s]
SCRW2_H_BAR_Z02	TAK	TaK barrel-zone 2	Temperature parameter	[s]
SCRW2_H_BAR_Z02	TNH	TnH barrel-zone 2	Temperature parameter	[s]
SCRW2_H_BAR_Z02	TNK	TnK barrel-zone 2	Temperature parameter	[s]
SCRW2_H_BAR_Z02	TVH	TvH barrel-zone 2	Temperature parameter	[s]
SCRW2_H_BAR_Z02	TVK	TvK barrel-zone 2	Temperature parameter	[s]
SCRW2_H_BAR_Z02	EDSET	OD-value barrel-zone 2	Temperature parameter	[%]
SCRW2_H_BAR_Z02	POWSET	Heating capacity barrel zone 2	Temperature parameter	[kW]
SCRW2_H_BAR_Z03	XSH	XsH barrel-zone 3	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z03	SET	Barrel zone 3	Temperature parameter	[°C]
SCRW2_H_BAR_Z03	EDSET	OD-value barrel-zone 3	Temperature parameter	[%]
SCRW2_H_BAR_Z03	TVK	TvK barrel-zone 3	Temperature parameter	[s]
SCRW2_H_BAR_Z03	TVH	TvH barrel-zone 3	Temperature parameter	[s]
SCRW2_H_BAR_Z03	TNK	TnK barrel-zone 3	Temperature parameter	[s]
SCRW2_H_BAR_Z03	TNH	TnH barrel-zone 3	Temperature parameter	[s]
SCRW2_H_BAR_Z03	TAK	TaK barrel-zone 3	Temperature parameter	[s]
SCRW2_H_BAR_Z03	POWSET	Heating capacity barrel zone 3	Temperature parameter	[kW]
SCRW2_H_BAR_Z03	ACT	Barrel zone 3	Temperature parameter	[°C]
SCRW2_H_BAR_Z03	XPK	XpK barrel-zone 3	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z03	XPH	XpH barrel-zone 3	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z03	CYCACT	Cycles actual-value barrel zone 3	Temperature parameter	[°C]
SCRW2_H_BAR_Z03	TAH	TaH barrel-zone 3	Temperature parameter	[s]
SCRW2_H_BAR_Z04	POWSET	Heating capacity barrel zone 4	Temperature parameter	[kW]
SCRW2_H_BAR_Z04	EDSET	OD-value barrel-zone 4	Temperature parameter	[%]
SCRW2_H_BAR_Z04	XSH	XsH barrel-zone 4	Temperature parameter	[°/°°]
SCRW2_H_BAR_Z04	TNK	TnK barrel-zone 4	Temperature parameter	[s]
SCRW2_H_BAR_Z04	TAK	TaK barrel-zone 4	Temperature parameter	[s]
SCRW2_H_BAR_Z04	TNH	TnH barrel-zone 4	Temperature parameter	[s]
SCRW2_H_BAR_Z04	TVK	TvK barrel-zone 4	Temperature parameter	[s]
SCRW2_H_BAR_Z04	TVH	TvH barrel-zone 4	Temperature parameter	[s]
SCRW2_H_BAR_Z04	TAH	TaH barrel-zone 4	Temperature parameter	[s]



SCRW2_H_BAR_Z04	SET	Barrel zone 4	Temperature parameter	[°C]
SCRW2_H_BAR_Z04	ACT	Barrel zone 4	Temperature parameter	[°C]
SCRW2_H_BAR_Z04	XPH	XpH barrel-zone 4	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z04	CYCACT	Cycles actual-value barrel zone 4	Temperature parameter	[°C]
SCRW2_H_BAR_Z04	XPK	XpK barrel-zone 4	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z05	ACT	Barrel zone 5	Temperature parameter	[°C]
SCRW2_H_BAR_Z05	TAH	TaH barrel-zone 5	Temperature parameter	[s]
SCRW2_H_BAR_Z05	CYCACT	Cycles actual-value barrel zone 5	Temperature parameter	[°C]
SCRW2_H_BAR_Z05	SET	Barrel zone 5	Temperature parameter	[°C]
SCRW2_H_BAR_Z05	XPK	XpK barrel-zone 5	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z05	XSH	XsH barrel-zone 5	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z05	TVH	TvH barrel-zone 5	Temperature parameter	[s]
SCRW2_H_BAR_Z05	TAK	TaK barrel-zone 5	Temperature parameter	[s]
SCRW2_H_BAR_Z05	TNH	TnH barrel-zone 5	Temperature parameter	[s]
SCRW2_H_BAR_Z05	TNK	TnK barrel-zone 5	Temperature parameter	[s]
SCRW2_H_BAR_Z05	TVK	TvK barrel-zone 5	Temperature parameter	[s]
SCRW2_H_BAR_Z05	EDSET	OD-value barrel-zone 5	Temperature parameter	[%]
SCRW2_H_BAR_Z05	POWSET	Heating capacity barrel zone 5	Temperature parameter	[kW]
SCRW2_H_BAR_Z05	XPH	XpH barrel-zone 5	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z06	SET	Barrel zone 6	Temperature parameter	[°C]
SCRW2_H_BAR_Z06	ACT	Barrel zone 6	Temperature parameter	[°C]
SCRW2_H_BAR_Z06	CYCACT	Cycles actual-value barrel zone 6	Temperature parameter	[°C]
SCRW2_H_BAR_Z06	XPK	XpK barrel-zone 6	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z06	XSH	XsH barrel-zone 6	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z06	TAH	TaH barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z06	TAK	TaK barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z06	XPH	XpH barrel-zone 6	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z06	TNH	TnH barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z06	TNK	TnK barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z06	TVH	TvH barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z06	TVK	TvK barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z06	POWSET	Heating capacity barrel zone 6	Temperature parameter	[kW]
SCRW2_H_BAR_Z06	EDSET	OD-value barrel-zone 6	Temperature parameter	[%]
SCRW2_H_BAR_Z07	TAH	TaH barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z07	SET	Barrel zone 7	Temperature parameter	[°C]
SCRW2_H_BAR_Z07	XSH	XsH barrel-zone 7	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z07	XPK	XpK barrel-zone 7	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z07	XPH	XpH barrel-zone 7	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z07	CYCACT	Cycles actual-value barrel zone 7	Temperature parameter	[°C]
SCRW2_H_BAR_Z07	ACT	Barrel zone 7	Temperature parameter	[°C]
SCRW2_H_BAR_Z07	TAK	TaK barrel-zone 6	Temperature parameter	[s]
SCRW2_H_BAR_Z07	TNH	TnH barrel-zone 7	Temperature parameter	[s]
SCRW2_H_BAR_Z07	TNK	TnK barrel-zone 7	Temperature parameter	[s]
SCRW2_H_BAR_Z07	TVH	TvH barrel-zone 7	Temperature parameter	[s]
SCRW2_H_BAR_Z07	TVK	TvK barrel-zone 7	Temperature parameter	[s]
SCRW2_H_BAR_Z07	EDSET	OD-value barrel-zone 7	Temperature parameter	[%]
SCRW2_H_BAR_Z09	TAH	TaH barrel-zone 9	Temperature parameter	[s]
SCRW2_H_BAR_Z09	TNH	TnH barrel-zone 9	Temperature parameter	[s]
SCRW2_H_BAR_Z09	TNK	TnK barrel-zone 9	Temperature parameter	[s]
SCRW2_H_BAR_Z09	TVH	TvH barrel-zone 9	Temperature parameter	[s]
SCRW2_H_BAR_Z09	SET	Barrel zone 9	Temperature parameter	[°C]
SCRW2_H_BAR_Z09	EDSET	OD-value barrel-zone 9	Temperature parameter	[%]
SCRW2_H_BAR_Z09	TAK	TaK barrel-zone 9	Temperature parameter	[s]
SCRW2_H_BAR_Z09	TVK	TvK barrel-zone 9	Temperature parameter	[s]
SCRW2_H_BAR_Z09	ACT	Barrel zone 9	Temperature parameter	[°C]
SCRW2_H_BAR_Z09	CYCACT	Cycles actual-value barrel zone 9	Temperature parameter	[°C]
SCRW2_H_BAR_Z09	POWSET	Heating capacity barrel zone 9	Temperature parameter	[kW]
SCRW2_H_BAR_Z09	XPK	XpK barrel-zone 9	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z09	XPH	XpH barrel-zone 9	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z09	XSH	XsH barrel-zone 9	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z10	TAK	TaK barrel-zone 10	Temperature parameter	[s]
SCRW2_H_BAR_Z10	TNH	TnH barrel-zone 10	Temperature parameter	[s]
SCRW2_H_BAR_Z10	TNK	TnK barrel-zone 10	Temperature parameter	[s]
SCRW2_H_BAR_Z10	TAH	TaH barrel-zone 10	Temperature parameter	[s]
SCRW2_H_BAR_Z10	ACT	Barrel zone 10	Temperature parameter	[°C]

SCRW2_H_BAR_Z10	CYCACT	Cycles actual-value barrel zone 10	Temperature parameter	[øC]
SCRW2_H_BAR_Z10	XPH	XpH barrel-zone 10	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z10	XPK	XpK barrel-zone 10	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z10	XSH	XsH barrel-zone 10	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z10	EDSET	OD-value barrel-zone 10	Temperature parameter	[%]
SCRW2_H_BAR_Z10	SET	Barrel zone 10	Temperature parameter	[øC]
SCRW2_H_BAR_Z10	POWSET	Heating capacity barrel zone 10	Temperature parameter	[kW]
SCRW2_H_BAR_Z10	TVH	TvK barrel-zone 10	Temperature parameter	[s]
SCRW2_H_BAR_Z10	TVK	TvK barrel-zone 10	Temperature parameter	[s]
SCRW2_H_BAR_Z11	XSH	XsH barrel-zone 11	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z11	POWSET	Heating capacity barrel zone 11	Temperature parameter	[kW]
SCRW2_H_BAR_Z11	EDSET	OD-value barrel-zone 11	Temperature parameter	[%]
SCRW2_H_BAR_Z11	TVK	TvK barrel-zone 11	Temperature parameter	[s]
SCRW2_H_BAR_Z11	TAH	TaH barrel-zone 11	Temperature parameter	[s]
SCRW2_H_BAR_Z11	XPK	XpK barrel-zone 11	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z11	CYCACT	Cycles actual-value barrel zone 11	Temperature parameter	[øC]
SCRW2_H_BAR_Z11	XPH	XpH barrel-zone 11	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z11	SET	Barrel zone 11	Temperature parameter	[øC]
SCRW2_H_BAR_Z11	ACT	Barrel zone 11	Temperature parameter	[øC]
SCRW2_H_BAR_Z11	PTOL1	+Tolerance melt temperature 1	Temperature parameter	[øC]
SCRW2_H_BAR_Z11	MTOL1	-Tolerance melt temperature 1	Temperature parameter	[øC]
SCRW2_H_BAR_Z11	TVH	TvH barrel-zone 11	Temperature parameter	[s]
SCRW2_H_BAR_Z11	TNH	TnH barrel-zone 11	Temperature parameter	[s]
SCRW2_H_BAR_Z11	TAK	TaK barrel-zone 11	Temperature parameter	[s]
SCRW2_H_BAR_Z11	TNK	TnK barrel-zone 11	Temperature parameter	[s]
SCRW2_H_BAR_Z12	POWSET	Heating capacity barrel zone 12	Temperature parameter	[kW]
SCRW2_H_BAR_Z12	SET	Barrel zone 12	Temperature parameter	[øC]
SCRW2_H_BAR_Z12	ACT	Barrel zone 12	Temperature parameter	[øC]
SCRW2_H_BAR_Z12	CYCACT	Cycles actual-value barrel zone 12	Temperature parameter	[øC]
SCRW2_H_BAR_Z12	EDSET	OD-value barrel-zone 12	Temperature parameter	[%]
SCRW2_H_BAR_Z12	XPH	XpH barrel-zone 12	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z12	XPK	XpK barrel-zone 12	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z12	TVK	TvK barrel-zone 12	Temperature parameter	[s]
SCRW2_H_BAR_Z12	TNK	TnK barrel-zone 12	Temperature parameter	[s]
SCRW2_H_BAR_Z12	TNH	TnH barrel-zone 12	Temperature parameter	[s]
SCRW2_H_BAR_Z12	TVH	TvH barrel-zone 12	Temperature parameter	[s]
SCRW2_H_BAR_Z12	TAK	TaK barrel-zone 12	Temperature parameter	[s]
SCRW2_H_BAR_Z12	TAH	TaH barrel-zone 12	Temperature parameter	[s]
SCRW2_H_BAR_Z12	XSH	XsH barrel-zone 12	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z16	XSH	XsH barrel-zone 16	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z16	TAH	TaH barrel-zone 16	Temperature parameter	[s]
SCRW2_H_BAR_Z16	SET	Barrel zone 16	Temperature parameter	[øC]
SCRW2_H_BAR_Z16	ACT	Barrel zone 16	Temperature parameter	[øC]
SCRW2_H_BAR_Z16	XPK	XpK barrel-zone 16	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z16	POWSET	Heating capacity barrel zone 16	Temperature parameter	[kW]
SCRW2_H_BAR_Z16	XPH	XpH barrel-zone 16	Temperature parameter	[ø/oo]
SCRW2_H_BAR_Z16	CYCACT	Cycles actual-value barrel zone 16	Temperature parameter	[øC]
SCRW2_H_BAR_Z16	TVK	TvK barrel-zone 16	Temperature parameter	[s]
SCRW2_H_BAR_Z16	TNK	TvK barrel-zone 16	Temperature parameter	[s]
SCRW2_H_BAR_Z16	TVH	TvH barrel-zone 16	Temperature parameter	[s]
SCRW2_H_BAR_Z16	TNH	TvH barrel-zone 16	Temperature parameter	[s]
SCRW2_H_BAR_Z16	EDSET	OD-value barrel-zone 16	Temperature parameter	[%]
SCRW2_H_BAR_Z16	TAK	TaK barrel-zone 16	Temperature parameter	[s]
SCRW2_H_HOPPER_Z15	XPH	XpH Hopper temperature	Temperature parameter	[ø/oo]
SCRW2_H_HOPPER_Z15	CYCACT	Cycles actual-value hopper temperature	Temperature parameter	[øC]
SCRW2_H_HOPPER_Z15	ACT	Hopper temperature	Temperature parameter	[øC]
SCRW2_H_HOPPER_Z15	SET	Hopper temperature	Temperature parameter	[øC]
SCRW2_H_HOPPER_Z15	POWSET	Heating capacity barrel zone 15	Temperature parameter	[kW]
SCRW2_H_HOPPER_Z15	XPK	XpK Hopper temperature	Temperature parameter	[ø/oo]
SCRW2_H_HOPPER_Z15	XSH	XsH Hopper temperature	Temperature parameter	[ø/oo]
SCRW2_H_HOPPER_Z15	TAH	TaH Hopper temperature	Temperature parameter	[s]
SCRW2_H_HOPPER_Z15	EDSET	OD-value hopper temperature	Temperature parameter	[%]
SCRW2_H_HOPPER_Z15	TAK	TaK Hopper temperature	Temperature parameter	[s]
SCRW2_H_HOPPER_Z15	TNH	TnH Hopper temperature	Temperature parameter	[s]
SCRW2_H_HOPPER_Z15	TNK	TnK Hopper temperature	Temperature parameter	[s]

SCRW2_H_HOPPER_Z15	TVH	TvH Hopper temperature	Temperature parameter	[s]
SCRW2_H_HOPPER_Z15	TVK	TvK Hopper temperature	Temperature parameter	[s]
SCRW2_H_MELT1_Z08	TAH		Temperature parameter	[s]
SCRW2_H_MELT1_Z08	ACT	Melt temperature 1	Temperature parameter	[°C]
SCRW2_H_MELT1_Z08	CYCACT	Cycles actual-value melt temperature 1	Temperature parameter	[°C]
SCRW2_H_MELT1_Z08	XPH		Temperature parameter	[°/oo]
SCRW2_H_MELT1_Z08	XPK		Temperature parameter	[°/oo]
SCRW2_H_MELT1_Z08	XSH		Temperature parameter	[°/oo]
SCRW2_H_MELT1_Z08	SET	Melt temperature 1	Temperature parameter	[°C]
SCRW2_H_MELT1_Z08	TAK		Temperature parameter	[s]
SCRW2_H_MELT1_Z08	POWSET	Heating capacity barrel zone 8	Temperature parameter	[kW]
SCRW2_H_MELT1_Z08	TNH		Temperature parameter	[s]
SCRW2_H_MELT1_Z08	TNK		Temperature parameter	[s]
SCRW2_H_MELT1_Z08	TVH	Temperat. controller 1	Temperature parameter	[s]
SCRW2_H_MELT1_Z08	TVK		Temperature parameter	[s]
SCRW2_H_MELT1_Z08	EDSET	Cycles actual-value melt temperature 1	Temperature parameter	[%]
SCRW2_H_MELT2_Z13	SET	Melt temperature 2	Temperature parameter	[°C]
SCRW2_H_MELT2_Z13	POWSET	Heating capacity barrel zone 13	Temperature parameter	[kW]
SCRW2_H_MELT2_Z13	CYCACT	Melt temperature 2	Temperature parameter	[°C]
SCRW2_H_TEMP_Z109	SFTMOD	Evacuating heat-balancing medium 109	Temperature parameter	
SCRW2_H_TEMP_Z109	PARSET	Parameter record heat-bal. 109	Temperature parameter	
SCRW2_H_TEMP_Z109	CYCACT	Cycles actual-value heat-bal. 109	Temperature parameter	[°C]
SCRW2_H_TEMP_Z109	ACT	Heat-balancing 109	Temperature parameter	[°C]
SCRW2_H_TEMP_Z109	SET	Heat-balancing 109	Temperature parameter	[°C]
SCRW2_H_TEMP_Z110	SET	Heat-balancing 110	Temperature parameter	[°C]
SCRW2_H_TEMP_Z110	ACT	Heat-balancing 110	Temperature parameter	[°C]
SCRW2_H_TEMP_Z110	CYCACT	Cycles actual-value heat-bal. 110	Temperature parameter	[°C]
SCRW2_H_TEMP_Z110	PARSET	Parameter record heat-bal. 110	Temperature parameter	
SCRW2_H_TEMP_Z110	SFTMOD	Evacuating heat-balancing medium 110	Temperature parameter	
SCRW2_H_TEMP_Z111	ACT	Heat-balancing 111	Temperature parameter	[°C]
SCRW2_H_TEMP_Z111	CYCACT	Cycles actual-value heat-bal. 111	Temperature parameter	[°C]
SCRW2_H_TEMP_Z111	PARSET	Parameter record heat-bal. 111	Temperature parameter	
SCRW2_H_TEMP_Z111	SET	Heat-balancing 111	Temperature parameter	[°C]
SCRW2_H_TEMP_Z111	SFTMOD	Evacuating heat-balancing medium 111	Temperature parameter	
SCRW2_H_TEMP_Z112	ACT	Heat-balancing 112	Temperature parameter	[°C]
SCRW2_H_TEMP_Z112	SET	Heat-balancing 112	Temperature parameter	[°C]
SCRW2_H_TEMP_Z112	SFTMOD	Evacuating heat-balancing medium 112	Temperature parameter	
SCRW2_H_TEMP_Z112	CYCACT	Cycles actual-value heat-bal. 112	Temperature parameter	[°C]
SCRW2_H_TEMP_Z112	PARSET	Parameter record heat-bal. 112	Temperature parameter	
SCRW2_N_EXTRUSION	SET	RPM for extrusion	Velocity/revolution/volume	[1/min]
SCRW2_N_INJC_IN_MOVE	SET	RPM injecting with rotating screw	Velocity/revolution/volume	[1/min]
SCRW2_N_PLAS_STEP01	SET	Plasticizing rotational speed profile 1	Velocity/revolution/volume	[1/min]
SCRW2_N_PLAS_STEP02	SET	Plasticizing rotational speed profile 2	Velocity/revolution/volume	[1/min]
SCRW2_N_PLAS_STEP03	SET	Plasticizing rotational speed profile 3	Velocity/revolution/volume	[1/min]
SCRW2_N_PLAS_STEP04	SET	Plasticizing rotational speed profile 4	Velocity/revolution/volume	[1/min]
SCRW2_N_PLAS_STEP05	SET	Plasticizing rotational speed profile 5	Velocity/revolution/volume	[1/min]
SCRW2_N_PLAS_STEP06	SET	Plasticizing rotational speed profile 6	Velocity/revolution/volume	[1/min]
SCRW2_P_ACTVBACKPRESS	SET	Active back-pressure	Pressure/force	[bar]
SCRW2_P_CAV_MAX	SET	max. mold cavity pressure	Pressure/force	[bar]
SCRW2_P_CAV_MAX	CYCACT	max. mold cavity pressure	Pressure/force	[bar]
SCRW2_P_CRVMELTP_AREA	CYCACT	Melt pressure: Curve area	Pressure/force	[bar*s]
SCRW2_P_CRVMELTP_AREA	SET	Melt pressure: Curve area	Pressure/force	[bar*s]
SCRW2_P_CRVMELTP_MAX	CYCACT	Melt pressure: Max.-value in curve window	Pressure/force	[mm]
SCRW2_P_CRVMELTP_MAX	SET	Melt pressure: Max.-value in curve window	Pressure/force	[bar]
SCRW2_P_HLDP_AREA_PROG	SET		Analog value	[mmy]
SCRW2_P_HLDP_STEP01	SET	Holding pressure profile 1	Pressure/force	[bar]
SCRW2_P_HLDP_STEP02	SET	Holding pressure profile 2	Pressure/force	[bar]
SCRW2_P_HLDP_STEP03	SET	Holding pressure profile 3	Pressure/force	[bar]

SCRW2_P_HLDP_STEP04	SET	Holding pressure profile 4	Pressure/force	[bar]
SCRW2_P_HLDP_STEP05	SET	Holding pressure profile 5	Pressure/force	[bar]
SCRW2_P_HLDP_SWMELT	SET	Change-over melt-pressure	Pressure/force	[bar]
SCRW2_P_HLDP_SWMELT	CYCACT	Change-over melt-pressure	Pressure/force	[bar]
SCRW2_P_HLDP_SWMLDCAV	SET	Change-over mold cavity pressure	Pressure/force	[bar]
SCRW2_P_INJC_AREA_PROG	SET		Analog value	[mmy]
SCRW2_P_INJC_SETMODE	SET	Setting-injection pressure	Pressure/force	[bar]
SCRW2_P_INJC_STEP01	SET	Injection pressure profile 1	Pressure/force	[bar]
SCRW2_P_INJC_STEP02	SET	Injection pressure profile 2	Pressure/force	[bar]
SCRW2_P_INJC_STEP03	SET	Injection pressure profile 3	Pressure/force	[bar]
SCRW2_P_INJC_STEP04	SET	Injection pressure profile 4	Pressure/force	[bar]
SCRW2_P_INJC_STEP05	SET	Injection pressure profile 5	Pressure/force	[bar]
SCRW2_P_INJC_STEP06	SET	Injection pressure profile 6	Pressure/force	[bar]
SCRW2_P_MELT_MAX	SET	max. melt pressure	Pressure/force	[bar]
SCRW2_P_MELT_MAX	CYCACT	max. melt pressure	Pressure/force	[bar]
SCRW2_P_PLAS_AREA_PROG	SET		Analog value	[mmy]
SCRW2_P_PLAS_REDPRES	SET	Reduced back-pressure during plasticizing (S-, J- and M-mode)	Pressure/force	[bar]
SCRW2_P_PLAS_STEP01	SET	Back-pressure profile 1	Pressure/force	[bar]
SCRW2_P_PLAS_STEP02	SET	Back-pressure profile 2	Pressure/force	[bar]
SCRW2_P_PLAS_STEP03	SET	Back-pressure profile 3	Pressure/force	[bar]
SCRW2_P_PLAS_STEP04	SET	Back-pressure profile 4	Pressure/force	[bar]
SCRW2_P_PLAS_STEP05	SET	Back-pressure profile 5	Pressure/force	[bar]
SCRW2_P_PLAS_STEP06	SET	Back-pressure profile 6	Pressure/force	[bar]
SCRW2_P_STARTUP_HLDP	SET	Consistent start-up holding pressure	Pressure/force	[bar]
SCRW2_P_STARTUP_INJC	SET	Consistent start-up injection pressure	Pressure/force	[bar]
SCRW2_P_STARTUP_PLAS	SET	Consistent start-up back-pressure	Pressure/force	[bar]
SCRW2_Q_HLDP	SET	Volume call-up dur. holding pressure	Velocity/revolution/volume	[l/min]
SCRW2_S_BACK1	CYCACT	Reduced holding pressure	Stroke	[mm]
SCRW2_S_BACK1	SET	Screw decompression before plasticizing	Stroke	[mm]
SCRW2_S_BACK2_REL	SET	Screw decompression after plasticizing	Stroke	[mm]
SCRW2_S_CRVINJS_AREA	SET	Injection stroke: Curve area	Stroke	[mm*s]
SCRW2_S_CRVINJS_AREA	CYCACT	Injection stroke: Curve area	Stroke	[mm*s]
SCRW2_S_CRVINJS_MAX	SET	Injection stroke: Max.-value in curve window	Stroke	[mm]
SCRW2_S_CRVINJS_MAX	CYCACT	Injection stroke: Max.-value in curve window	Stroke	[mm]
SCRW2_S_DIAM	SET	Screw diameter	Stroke	[mm]
SCRW2_S_HLDP_RELEASE	SET	Enabling stroke holding-pr. change-over	Stroke	[mm]
SCRW2_S_HLDP_SWSTROKE	CYCACT	Holding pressure change-over stroke	Stroke	[mm]
SCRW2_S_HLDP_SWSTROKE	SET	Holding pressure change-over stroke	Stroke	[mm]
SCRW2_S_INJC_PROGOUT1	SET	Prog. output port 1 stroke injection	Stroke	[mm]
SCRW2_S_INJC_PROGOUT2	SET	Prog. output port 2 stroke injection	Stroke	[mm]
SCRW2_S_INJC_PROGOUT3	SET	Prog. output port 3 stroke injection	Stroke	[mm]
SCRW2_S_INJC_STEP01	SET	Injection stroke 1	Stroke	[mm]
SCRW2_S_INJC_STEP02	SET	Injection stroke 2	Stroke	[mm]
SCRW2_S_INJC_STEP03	SET	Injection stroke 3	Stroke	[mm]
SCRW2_S_INJC_STEP04	SET	Injection stroke 4	Stroke	[mm]
SCRW2_S_INJC_STEP05	SET	Injection stroke 5	Stroke	[mm]
SCRW2_S_MELT_CUSHION	SET	Melt cushion	Stroke	[mm]
SCRW2_S_MELT_CUSHION	CYCACT	Melt cushion	Stroke	[mm]
SCRW2_S_PLAS_END	CYCACT	Maximum holding pressure	Stroke	[mm]
SCRW2_S_PLAS_END	SET	Plasticizing stroke	Stroke	[mm]
SCRW2_S_PLAS_STEP02	SET	Plasticizing stroke 2	Stroke	[mm]
SCRW2_S_PLAS_STEP03	SET	Plasticizing stroke 3	Stroke	[mm]
SCRW2_S_PLAS_STEP04	SET	Plasticizing stroke 4	Stroke	[mm]
SCRW2_S_PLAS_STEP05	SET	Plasticizing stroke 5	Stroke	[mm]
SCRW2_S_REMSLUG_STROKE	SET	Stroke for cold slug ejection	Stroke	[mm]
SCRW2_S_STARTUP_PLAS	SET	Start-up plasticizing stroke	Stroke	[mm]
SCRW2_T_EXTRUSION	SET	Extrusion time	Timer/counter	[s]
SCRW2_T_HLDP_CYCANA	CTAREF	Holding pr.	Cycle time analysis	[s]
SCRW2_T_HLDP_STEP01	SET	Time for holding pressure profile 1	Timer/counter	[s]
SCRW2_T_HLDP_STEP02	SET	Time for holding pressure profile 2	Timer/counter	[s]
SCRW2_T_HLDP_STEP03	SET	Time for holding pressure profile 3	Timer/counter	[s]
SCRW2_T_HLDP_STEP04	SET	Time for holding pressure profile 4	Timer/counter	[s]
SCRW2_T_HLDP_STEP05	SET	Time for holding pressure profile 5	Timer/counter	[s]

SCRW2_T_HLDP_SWMONIT	SET	Monitoring time holdg. pr. change-over	Timer/counter	[s]
SCRW2_T_HLDP_SWTIME	ACT	Current injection time	Timer/counter	[s]
SCRW2_T_HLDP_SWTIME	SET	Holdg. pr. change-over time	Timer/counter	[s]
SCRW2_T_INJC	SET	Injection time	Timer/counter	[s]
SCRW2_T_INJC	CYCACT	Current injection time	Timer/counter	[s]
SCRW2_T_INJC	ACT	Injection time	Timer/counter	[s]
SCRW2_T_INJC_CYCANA	CTAREF	Injection	Cycle time analysis	[s]
SCRW2_T_MLDNOZ_CLSDLAY	SET	Delayed nozzle closing from end of holding pressure onwards	Timer/counter	[s]
SCRW2_T_MLDNOZ_INJDLAY	SET	Delay time injection mold nozzle	Timer/counter	[s]
SCRW2_T_MLDNOZ_OPNDLAY	SET	Delayed mold-nozzle opening during mold closing	Timer/counter	[s]
SCRW2_T_PLAS	SET	Plasticizing time	Timer/counter	[s]
SCRW2_T_PLAS	CYCACT	Current plasticizing time	Timer/counter	[s]
SCRW2_T_PLAS	ACT	Plasticizing time	Timer/counter	[s]
SCRW2_T_PLAS_CYCANA	CTAREF	Plasticizing	Cycle time analysis	[s]
SCRW2_T_PLAS_DELAY	SET	Delay time plasticizing	Timer/counter	[s]
SCRW2_V_CRVINJV_AREA	SET	Injection speed: Curve area	Velocity/revolution/volume	[mm]
SCRW2_V_CRVINJV_AREA	CYCACT	Injection speed: Curve area	Velocity/revolution/volume	[mm]
SCRW2_V_CRVINJV_MAX	CYCACT	Injection speed: Max.-value in curve window	Velocity/revolution/volume	[mm]
SCRW2_V_CRVINJV_MAX	SET	Injection speed: Max.-value in curve window	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_SETMODE	SET	Setting-speed injection	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_STEP01	SET	Injection speed profile 1	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_STEP02	SET	Injection speed profile 2	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_STEP03	SET	Injection speed profile 3	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_STEP04	SET	Injection speed profile 4	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_STEP05	SET	Injection speed profile 5	Velocity/revolution/volume	[mm/s]
SCRW2_V_INJC_STEP06	SET	Injection speed profile 6	Velocity/revolution/volume	[mm/s]
SCRW2_V_PLAS_BACK1	SET	Speed during screw decompression 1	Velocity/revolution/volume	[mm/s]
SCRW2_V_PLAS_BACK2	SET	Speed during screw decompression 2	Velocity/revolution/volume	[mm/s]
SCRW2_W_ACTVBACKPRESS	SEL	Active back-pressure	Selection function	
SCRW2_W_EXTRUSION	SEL	Extrusion	Selection function	
SCRW2_W_HLDP_SWOVER	SEL	Start holding press. through	Selection function	
SCRW2_W_INJC_IN_MOVE	SEL	Injecting with rotating screw	Selection function	
SCRW2_W_MLDNOZZL	SEL	Mold nozzle	Selection function	
SCRW2_W_PLAS_REDPRES	SEL	Plasticizing at reduced back-pressure (S-, J- and M-mode)	Selection function	
SCRW2_W_PROGIN_HLDP	SEL	Enabling holding pressure	Selection function	
SCRW2_W_PROGIN_INJC	SEL	Enabling injection	Selection function	
SCRW2_W_PROGIN_PLAS	SEL	Enabling plasticizing	Selection function	
SCRW2_W_REMOVE_SLUG	SEL	Cold-slug ejection	Selection function	
SCRW2_Y_HEATSYS_BARREL	DOWN	Lowering temperature barrel heating	Heating system	[°C]
SCRW2_Y_HEATSYS_BARREL	HUTOL	Barrel heating: Tolerance heating circuit monitoring	Heating system	[%]
SCRW2_Y_HEATSYS_BARREL	VOLT	Nominal voltage barrel heating	Heating system	[V]
SCRW2_Y_HEATSYS_BARREL	SFHSTP	Barrel heating: Fault heating circuit monitoring blocks cycle	Heating system	
SCRW2_Y_HEATSYS_BARREL	DOWND	Lowering capacity OD-val. barrel htg.	Heating system	[%]
SCRW2_Y_HEATSYS_BARREL	SFDOWN	Barrel heating	Heating system	
SCRW2_Y_HEATSYS_BARREL	TIMSET	Delay time for barrel htg. lowering	Heating system	[s]
SCRW2_Y_HEATSYS_BARREL	MTOL	#NAME?	Heating system	[°C]
SCRW2_Y_HEATSYS_BARREL	SFUP	Barrel heating	Heating system	
SCRW2_Y_HEATSYS_BARREL	DOWNI		Heating system	
SCRW2_Y_HEATSYS_BARREL	TUPSET	Duration start-up switching barrel heating	Heating system	[s]
SCRW2_Y_HEATSYS_BARREL	PTOL	#NAME?	Heating system	[°C]
SCRW2_Y_HEATSYS_BARREL	UPED	Heating-up capacity barrel heating	Heating system	[%]

SCRW2_Y_TMPSYS_BARREL	DOWNE	Lowering capacity OD-val. barrel htg.	Heating system	[%]
SCRW2_Y_TMPSYS_BARREL	DOWNI		Heating system	
SCRW2_Y_TMPSYS_BARREL	MTOL	#NAME?	Heating system	[øC]
SCRW2_Y_TMPSYS_BARREL	SFDOWN	Barrel heating	Heating system	
SCRW2_Y_TMPSYS_BARREL	SFUP		Heating system	
SCRW2_Y_TMPSYS_BARREL	PTOL	#NAME?	Heating system	[øC]
SCRW2_Y_TMPSYS_BARREL	UPED	Heating-up capacity barrel heating	Heating system	[%]
SCRW2_Y_TMPSYS_BARREL	TIMSET	Delay time for barrel htg. lowering	Heating system	[s]
SCRW2_Y_TMPSYS_BARREL	TUPSET	Duration start-up switching barrel heating	Heating system	[s]
SCRW2_Y_TMPSYS_BARREL	DOWN	Lowering temperature barrel heating	Heating system	[øC]
* AZ-master computer parameter of 10.03.00, 16:13				
* amount = 0				
Object	element	description	typ	dim
* Decopress-master computer parameter of 10.03.00, 16:13				
* amount = 135				
Object	element	description	typ	dim
INJU1_C_DISPLAY_BASE	VALL	No. of basic sett. pts	Movement point	
INJU1_C_DISPLAY_BASE	XAXIS	No. of basic sett. pts	Movement point	
INJU1_SWV_INJC_MOVE1	RDOZZ	Nozzle 2 basic setting point 1	Movement point	[mm]
INJU1_SWV_INJC_MOVE1	DELAY	Delay basic setting point 1	Movement point	[s]
INJU1_SWV_INJC_MOVE1	INJC	Basic setting point injection 1	Movement point	
INJU1_SWV_INJC_MOVE1	CUT	Cutting of basic setting point 1	Movement point	
INJU1_SWV_INJC_MOVE1	VALL	Track-speed basic setting point 1	Movement point	[mm/s]
INJU1_SWV_INJC_MOVE1	LDOZZ	Nozzle 1 basic setting point 1	Movement point	[mm]
INJU1_SWV_INJC_MOVE1	ZAXIS	Z-axis basic setting point 1	Movement point	[mm]
INJU1_SWV_INJC_MOVE1	XAXIS	X-axis basic setting point 1	Movement point	[mm]
INJU1_SWV_INJC_MOVE2	INJC	Basic setting point injection 2	Movement point	
INJU1_SWV_INJC_MOVE2	CUT	Cutting of basic setting point 2	Movement point	
INJU1_SWV_INJC_MOVE2	DELAY	Delay basic setting point 2	Movement point	[s]
INJU1_SWV_INJC_MOVE2	VALL	Track-speed basic setting point 2	Movement point	[mm/s]
INJU1_SWV_INJC_MOVE2	XAXIS	X-axis basic setting point 2	Movement point	[mm]
INJU1_SWV_INJC_MOVE2	ZAXIS	Z-axis basic setting point 2	Movement point	[mm]
INJU1_SWV_INJC_MOVE2	LDOZZ	Nozzle 1 basic setting point 2	Movement point	[mm]
INJU1_SWV_INJC_MOVE2	RDOZZ	Nozzle 2 basic setting point 2	Movement point	[mm]
INJU1_SWV_INJC_MOVE3	LDOZZ	Nozzle 1 basic setting point 3	Movement point	[mm]
INJU1_SWV_INJC_MOVE3	DELAY	Delay basic setting point 3	Movement point	[s]
INJU1_SWV_INJC_MOVE3	VALL	Track-speed basic setting point 3	Movement point	[mm/s]
INJU1_SWV_INJC_MOVE3	CUT	Cutting of basic setting point 3	Movement point	
INJU1_SWV_INJC_MOVE3	INJC	Basic setting point injection 3	Movement point	
INJU1_SWV_INJC_MOVE3	RDOZZ	Nozzle 2 basic setting point 3	Movement point	[mm]
INJU1_SWV_INJC_MOVE3	ZAXIS	Z-axis basic setting point 3	Movement point	[mm]
INJU1_SWV_INJC_MOVE3	XAXIS	X-axis basic setting point 3	Movement point	[mm]
INJU1_SWV_INJC_MOVE4	CUT	Cutting of basic setting point 4	Movement point	
INJU1_SWV_INJC_MOVE4	INJC	Basic setting point injection 4	Movement point	
INJU1_SWV_INJC_MOVE4	ZAXIS	Z-axis basic setting point 4	Movement point	[mm]
INJU1_SWV_INJC_MOVE4	LDOZZ	Nozzle 1 basic setting point 4	Movement point	[mm]
INJU1_SWV_INJC_MOVE4	XAXIS	X-axis basic setting point 4	Movement point	[mm]
INJU1_SWV_INJC_MOVE4	VALL	Track-speed basic setting point 4	Movement point	[mm/s]
INJU1_SWV_INJC_MOVE4	DELAY	Delay basic setting point 4	Movement point	[s]
INJU1_SWV_INJC_MOVE4	RDOZZ	Nozzle 2 basic setting point 4	Movement point	[mm]
INJU1_SWV_INJC_MOVE5	CUT	Cutting of basic setting point 5	Movement point	
INJU1_SWV_INJC_MOVE5	INJC	Basic setting point injection 5	Movement point	
INJU1_SWV_INJC_MOVE5	ZAXIS	Z-axis basic setting point 5	Movement point	[mm]
INJU1_SWV_INJC_MOVE5	DELAY	Delay basic setting point 5	Movement point	[s]
INJU1_SWV_INJC_MOVE5	RDOZZ	Nozzle 2 basic setting point 5	Movement point	[mm]
INJU1_SWV_INJC_MOVE5	LDOZZ	Nozzle 1 basic setting point 5	Movement point	[mm]
INJU1_SWV_INJC_MOVE5	XAXIS	X-axis basic setting point 5	Movement point	[mm]
INJU1_SWV_INJC_MOVE5	VALL	Track-speed basic setting point 5	Movement point	[mm/s]

INJU1_SVW_INJC_MOVE6	LDOZZ	Nozzle 1 basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	VALL	Track-speed basic setting point 6	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE6	XAXIS	X-axis basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	ZAXIS	Z-axis basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	RDOZZ	Nozzle 2 basic setting point 6	Movement point	[mm]
INJU1_SVW_INJC_MOVE6	INJC	Basic setting point injection 6	Movement point	
INJU1_SVW_INJC_MOVE6	CUT	Cutting of basic setting point 6	Movement point	
INJU1_SVW_INJC_MOVE6	DELAY	Delay basic setting point 6	Movement point	[s]
INJU1_SVW_INJC_MOVE7	CUT	Cutting of basic setting point 7	Movement point	
INJU1_SVW_INJC_MOVE7	INJC	Basic setting point injection 7	Movement point	
INJU1_SVW_INJC_MOVE7	DELAY	Delay basic setting point 7	Movement point	[s]
INJU1_SVW_INJC_MOVE7	RDOZZ	Nozzle 2 basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE7	VALL	Track-speed basic setting point 7	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE7	XAXIS	X-axis basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE7	LDOZZ	Nozzle 1 basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE7	ZAXIS	Z-axis basic setting point 7	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	VALL	Track-speed basic setting point 8	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE8	XAXIS	X-axis basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	LDOZZ	Nozzle 1 basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	ZAXIS	Z-axis basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	RDOZZ	Nozzle 2 basic setting point 8	Movement point	[mm]
INJU1_SVW_INJC_MOVE8	DELAY	Delay basic setting point 8	Movement point	[s]
INJU1_SVW_INJC_MOVE8	INJC	Basic setting point injection 8	Movement point	
INJU1_SVW_INJC_MOVE8	CUT	Cutting of basic setting point 8	Movement point	
INJU1_SVW_INJC_MOVE9	CUT	Cutting of basic setting point 9	Movement point	
INJU1_SVW_INJC_MOVE9	VALL	Track-speed basic setting point 9	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE9	INJC	Basic setting point injection 9	Movement point	
INJU1_SVW_INJC_MOVE9	DELAY	Delay basic setting point 9	Movement point	[s]
INJU1_SVW_INJC_MOVE9	RDOZZ	Nozzle 2 basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE9	XAXIS	X-axis basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE9	LDOZZ	Nozzle 1 basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE9	ZAXIS	Z-axis basic setting point 9	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	DELAY	Delay basic setting point 10	Movement point	[s]
INJU1_SVW_INJC_MOVE10	RDOZZ	Nozzle 2 basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	LDOZZ	Nozzle 1 basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	VALL	Track-speed basic setting point 10	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE10	ZAXIS	Z-axis basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	CUT	Cutting of basic setting point 10	Movement point	
INJU1_SVW_INJC_MOVE10	XAXIS	X-axis basic setting point 10	Movement point	[mm]
INJU1_SVW_INJC_MOVE10	INJC	Basic setting point injection 10	Movement point	
INJU1_SVW_INJC_MOVE11	VALL	Track-speed basic setting point 11	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE11	XAXIS	X-axis basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE11	ZAXIS	Z-axis basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE11	LDOZZ	Nozzle 1 basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE11	DELAY	Delay basic setting point 11	Movement point	[s]
INJU1_SVW_INJC_MOVE11	INJC	Basic setting point injection 11	Movement point	
INJU1_SVW_INJC_MOVE11	CUT	Cutting of basic setting point 11	Movement point	
INJU1_SVW_INJC_MOVE11	RDOZZ	Nozzle 2 basic setting point 11	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	CUT	Cutting of basic setting point 12	Movement point	
INJU1_SVW_INJC_MOVE12	XAXIS	X-axis basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	ZAXIS	Z-axis basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	LDOZZ	Nozzle 1 basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	RDOZZ	Nozzle 2 basic setting point 12	Movement point	[mm]
INJU1_SVW_INJC_MOVE12	DELAY	Delay basic setting point 12	Movement point	[s]
INJU1_SVW_INJC_MOVE12	INJC	Basic setting point injection 12	Movement point	
INJU1_SVW_INJC_MOVE12	VALL	Track-speed basic setting point 12	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE13	ZAXIS	Z-axis basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE13	VALL	Track-speed basic setting point 13	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE13	LDOZZ	Nozzle 1 basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE13	RDOZZ	Nozzle 2 basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE13	DELAY	Delay basic setting point 13	Movement point	[s]
INJU1_SVW_INJC_MOVE13	INJC	Basic setting point injection 13	Movement point	
INJU1_SVW_INJC_MOVE13	CUT	Cutting of basic setting point 13	Movement point	
INJU1_SVW_INJC_MOVE13	XAXIS	X-axis basic setting point 13	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	VALL	Track-speed basic setting point 14	Movement point	[mm/s]

INJU1_SVW_INJC_MOVE14	CUT	Cutting of basic setting point 14	Movement point	
INJU1_SVW_INJC_MOVE14	DELAY	Delay basic setting point 14	Movement point	[s]
INJU1_SVW_INJC_MOVE14	XAXIS	X-axis basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	INJC	Basic setting point injection 14	Movement point	
INJU1_SVW_INJC_MOVE14	ZAXIS	Z-axis basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	RDOZZ	Nozzle 2 basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE14	LDOZZ	Nozzle 1 basic setting point 14	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	VALL	Track-speed basic setting point 15	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE15	DELAY	Delay basic setting point 15	Movement point	[s]
INJU1_SVW_INJC_MOVE15	XAXIS	X-axis basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	INJC	Basic setting point injection 15	Movement point	
INJU1_SVW_INJC_MOVE15	RDOZZ	Nozzle 2 basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	LDOZZ	Nozzle 1 basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE15	CUT	Cutting of basic setting point 15	Movement point	
INJU1_SVW_INJC_MOVE15	ZAXIS	Z-axis basic setting point 15	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	VALL	Track-speed basic setting point 16	Movement point	[mm/s]
INJU1_SVW_INJC_MOVE16	ZAXIS	Z-axis basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	LDOZZ	Nozzle 1 basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	XAXIS	X-axis basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	RDOZZ	Nozzle 2 basic setting point 16	Movement point	[mm]
INJU1_SVW_INJC_MOVE16	DELAY	Delay basic setting point 16	Movement point	[s]
INJU1_SVW_INJC_MOVE16	INJC	Basic setting point injection 16	Movement point	
INJU1_SVW_INJC_MOVE16	CUT	Cutting of basic setting point 16	Movement point	
INJU1_SVW_INJC_MOVEHOM	XAXIS	X-axis HOME-position	Movement point	[mm]
INJU1_SVW_INJC_MOVEHOM	VALL	Track-speed from last basic sttg. pt. to HOME-pos.	Movement point	[mm/s]
INJU1_SVW_INJC_MOVEHOM	ZAXIS	Z-axis HOME-position	Movement point	[mm]
INJU1_SVW_INJC_MOVEHOM	LDOZZ	Nozzle 1 HOME-Position	Movement point	[mm]
INJU1_SVW_INJC_MOVEHOM	RDOZZ	Nozzle 2 HOME-position	Movement point	[mm]